

## 8100 Assembly

Before you begin, identify all the components for proper chair assembly. Each chair is made up of the following:

(1) Chair Shell

(1) Metal frame

(4) #8 screws

- Begin by placing the seat shell over the edge of a work bench or a table with the back rest facing downward and the underneath of the seat facing upward. See ill. #1
- Identify the four holes located on the underside of the seat, as shown in ill. #1
- Proceed to place the chair frame over the shell with the legs facing upwards and align the four outer holes on the brace rods with four holes on the underside of the seat .
- **IMPORTANT:** Be sure to place the side of the frame with the double brace towards the front of the seat and the side of the frame with the single brace on the side of the backrest. See illustration #2
- Once the holes are aligned, use a power tool or screwdriver to screw in the four provided screws into each hole securing the frame to the shell. It is **IMPORTANT** to tighten screws well and periodically check that they have not loosened over time.
- **CAUTION:** Do not over tighten the screws or you risk the plastic from stripping.

Illustration #1



Illustration #2



If you are experiencing difficulty assembling your chairs or you suspect that you are missing a component, contact our Customer Service Department at 1-800-261-4112.

Thank You