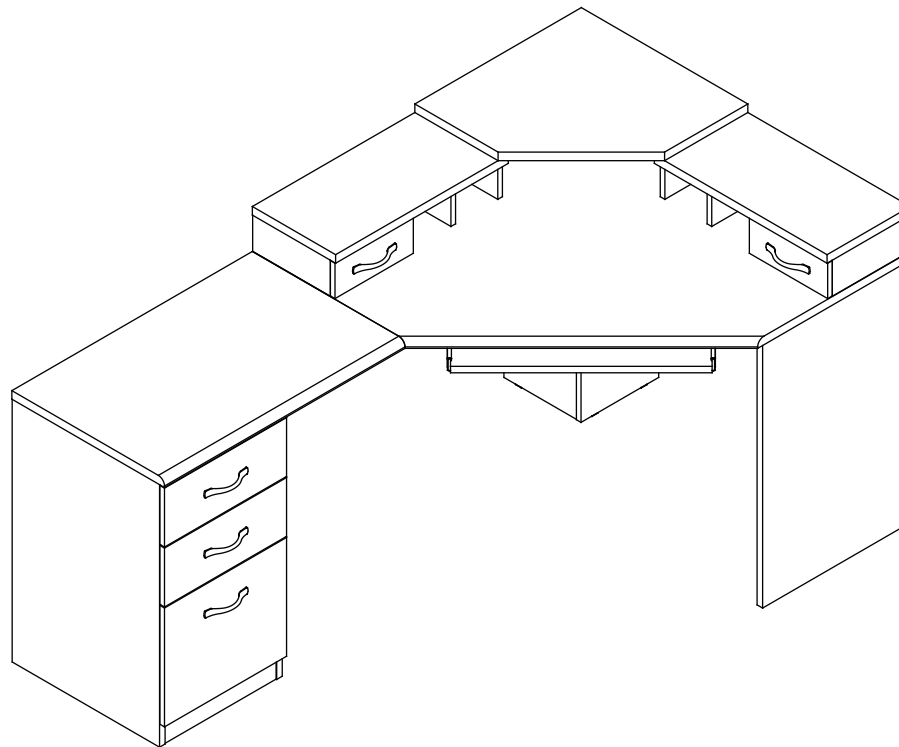




22115 Drawers on left



Model 22115 is a combination of cartons 22110 and 22111.
Please follow these instructions if you prefer the drawers on the left.

Thank you for purchasing this quality product. Please be sure to check all packing material carefully for small parts which may have come loose inside the carton during shipment. Count all parts and hardware and compare with the parts list to be sure all parts are present. If any parts are missing or damaged, phone, fax or email to our Customer Service Department. For efficient and speedy service please indicate the model number and code letter of part(s) needed.

If you have any damaged or missing parts please contact us at:

OS Home & Office Furniture

P.O Box 111

Webb City, MO 64870

417 673 9080

417 673 9081 fax

service@americanfurnitureclassics.com

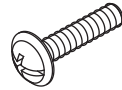
IMPORTANT NOTE: Follow instructions listed below in proper sequence as numbered to assure fast, easy and correct assembly.

hardware

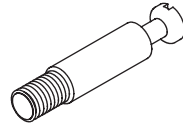
(S) x 3
drawer pull



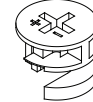
(T) x 6
3/4"round-head screw



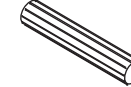
(U) x 9
big cam bolt



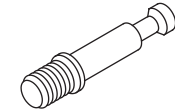
(V) x 17
big cam lock



(W) x 13
1 1/4"x 3/8"dia wood
dowel with ridges



(X) x 8
small cam bolt



(Y) x 8
small cam lock



(Z) x 12
1 1/4"x 1/4"dia wood
dowel with ridges



(Aa) x 42
1/2"flat-head screw



(Bb) x 4
slide for small drawer



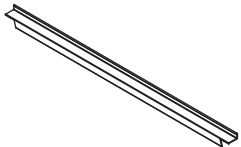
(Cc) x 2
slide for big drawer



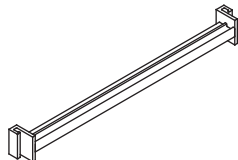
(Dd) x 12
1 3/8"flat-head screw



(Ee) x 2
plastic file hanger



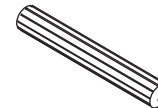
(Ff) x 1
plastic file hanger



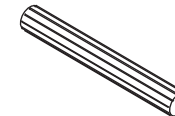
(Gg) x 11
plastic cap



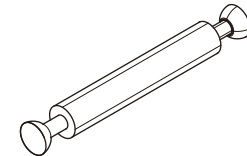
(Hh) x 2
1 5/8"x 3/8"dia wood
dowel with ridges



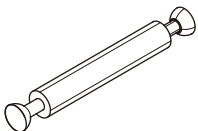
(Ii) x 2
2"x 3/8"dia wood
dowel with ridges



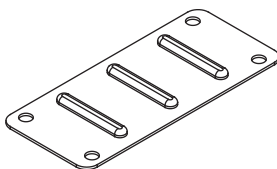
(Jj) x 2
cam bolt



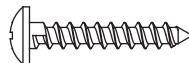
(Kk) x 2
cam bolt



(Li) x 2
metal plate



(Mm) x 8
5/8"round-head screw

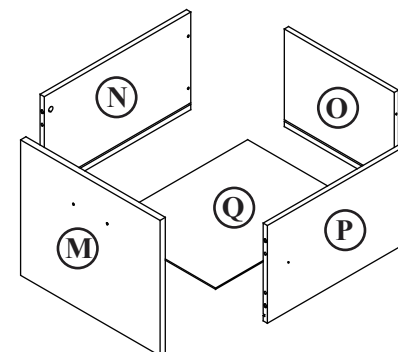
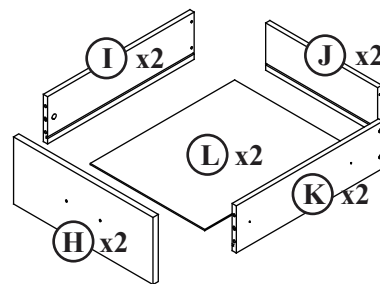
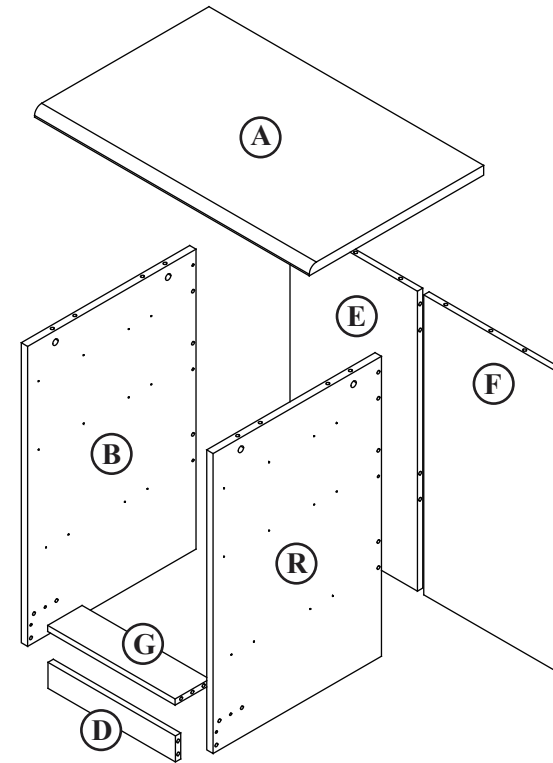


(Nn) x 2
glue

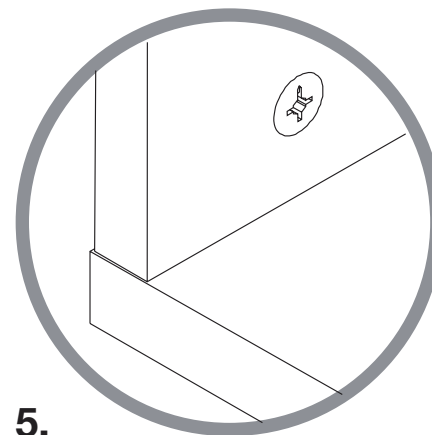
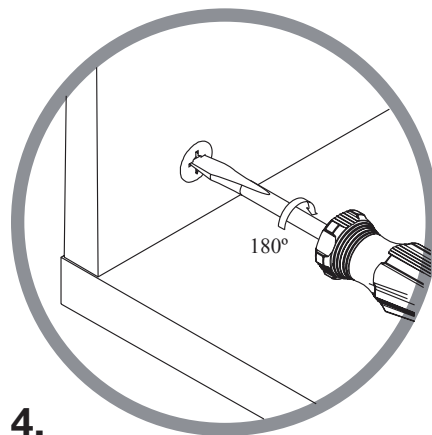
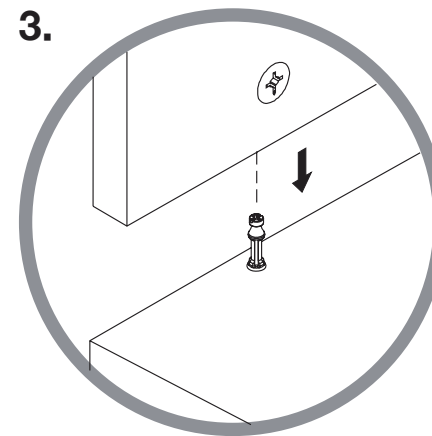
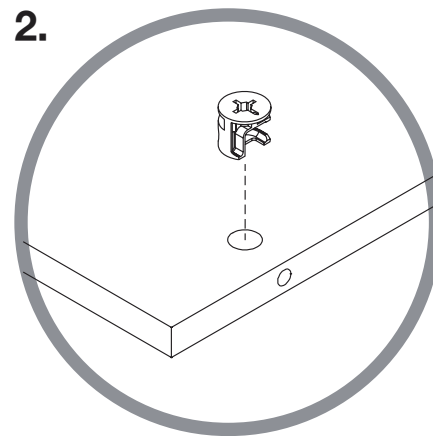
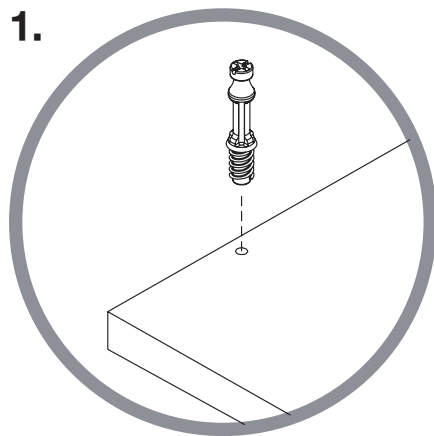


ITEM DESCRIPTION QUANTITY

A	top panel	1
B	left upright from 22110	1
D	bottom rail	1
E	back panel	1
F	modesty panel	1
G	bottom support	1
H	small drawer front	2
I	small drawer left side	2
J	small drawer back	2
K	small drawer right side	2
L	small drawer bottom	2
M	big drawer front	1
N	big drawer left side	1
O	big drawer back	1
P	big drawer right side	1
Q	big drawer bottom	1
R	inside upright	1
S	drawer pull	3
T	3/4"round-head screw	6
U	big cam bolt	9
V	big cam lock	17
W	1 1/4"x 3/8"dia wood dowel with ridges	13
X	small cam bolt	8
Y	small cam lock	8
Z	1 1/4"x 1/4"dia wood dowel with ridges	12
Aa	1/2"flat-head screw	42
Bb	slide for small drawer	4
Cc	slide for big drawer	2
Dd	1 3/8"flat-head screw	12
Ee	plastic file hanger	2
Ff	plastic file hanger	1
Gg	plastic cap	11
Hh	1 5/8"x 3/8"dia wood dowel with ridges	2
Ii	2"x 3/8"dia wood dowel with ridges	2
Jj	cam bolt	2
Kk	cam bolt	2
Ll	metal plate	2
Mm	5/8"round-head screw	8
Nn	glue	2

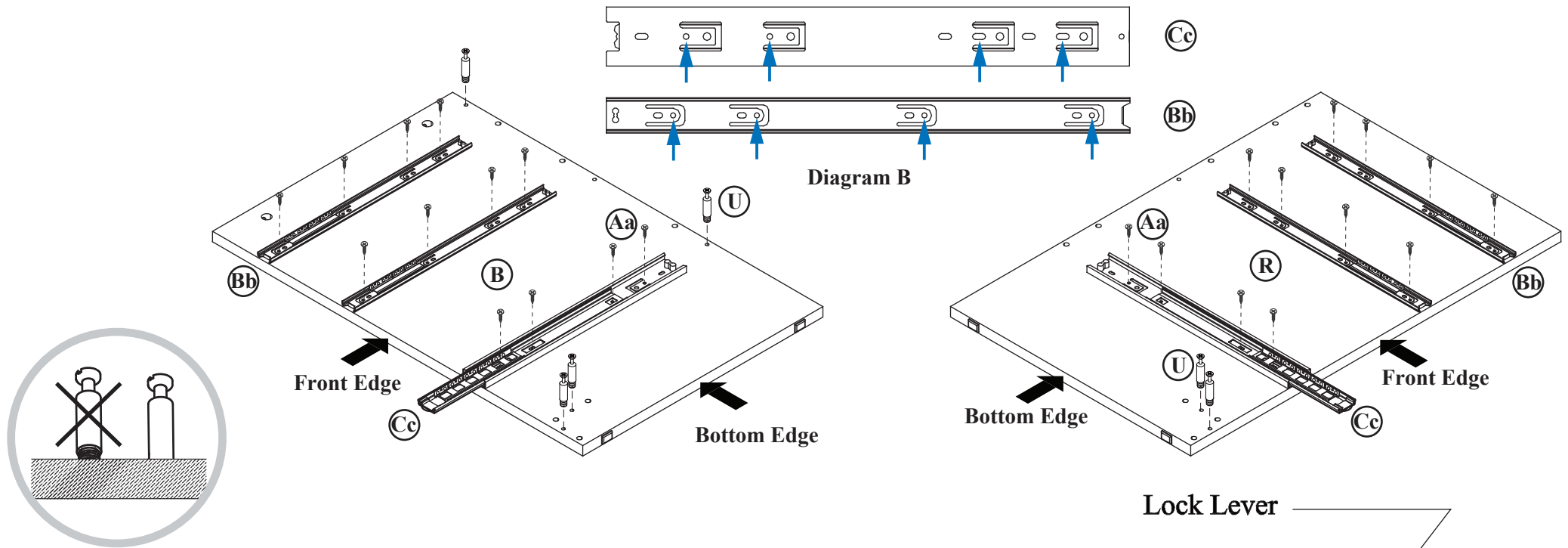


how to use the cam lock system



step 1.

All parts for step 1 through 7 are from carton 22111 except left upright (B) which can be found in carton 22110.

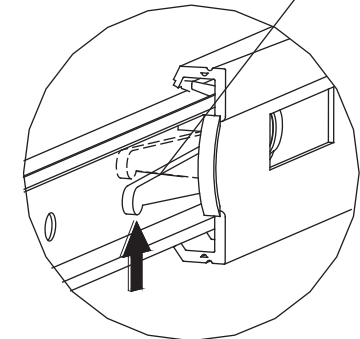
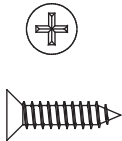
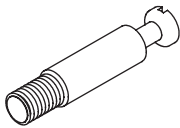


(U) x 6
big cam bolt

(Aa) x 24
1/2" flat-head screw

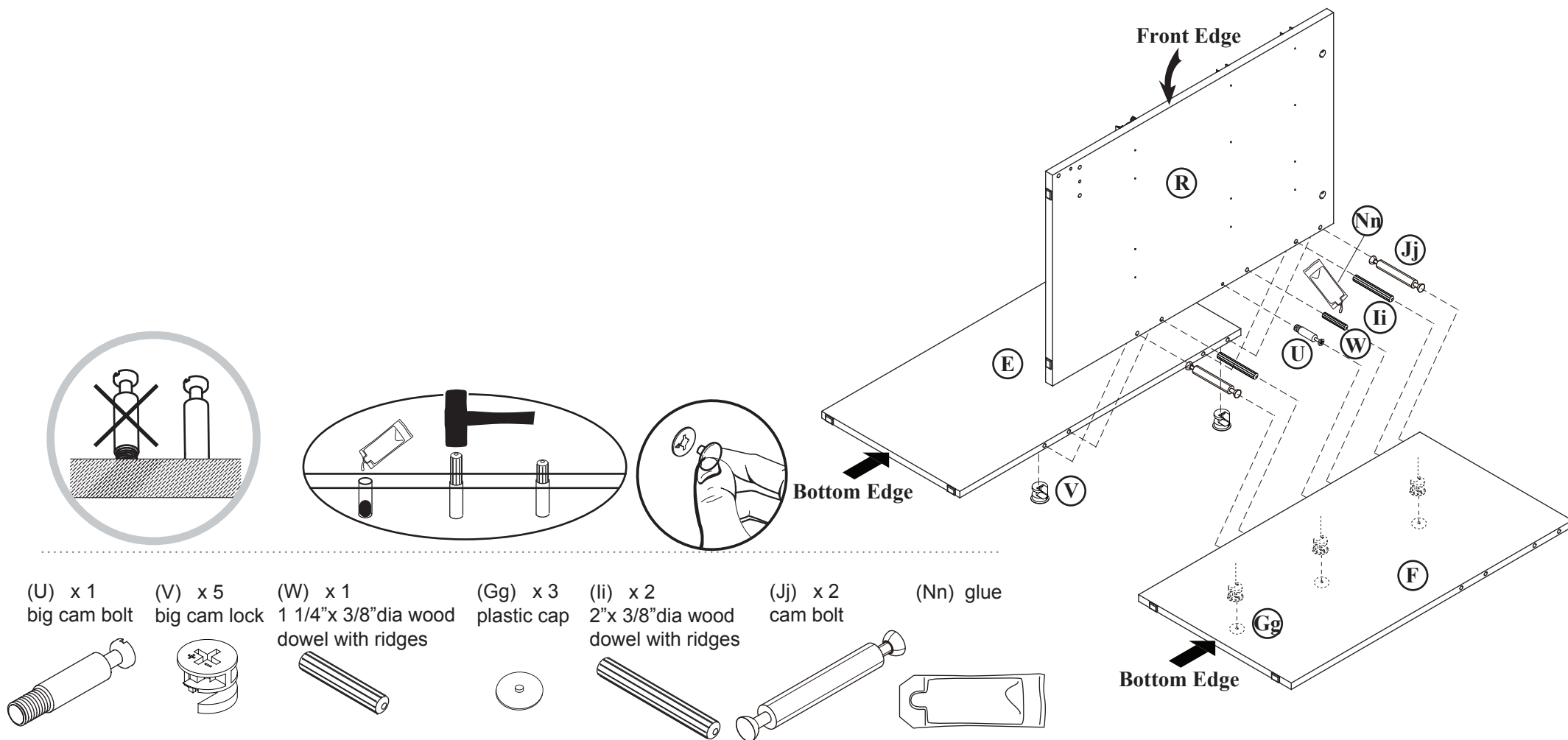
(Bb) x 4
slide for small drawer

(Cc) x 2
slide for big drawer



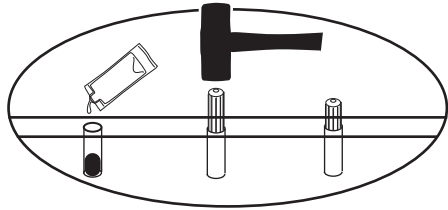
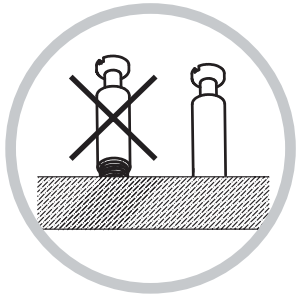
1. Remove left upright (B) from 22110 corner desk.
2. Separate drawer slides (Bb) and (Cc) by lifting lock lever as shown in diagram A.
3. Please note the drawer slides can be attached to either side of inside upright (R) depending upon chosen configuration.
4. Install drawer slides (Bb) and (Cc) to left upright (B) and inside upright (R) using diagram B as a guide to hole location.
5. Install big cam bolts (U) to parts (B) and (R) as shown.

step 2.

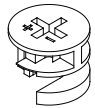


1. Install big cam locks (V) into back panel (E) and modesty panel (F).
2. Attach big cam bolt (U) to inside upright (R) on side opposite the drawer slides.
3. Attach inside upright (R) to modesty panel (F) using push through cam bolts (Jj) and dowels (W).
4. Carefully tighten all three big cam locks.
5. Attach back panel (E) and carefully tighten both cam locks.

step 3.



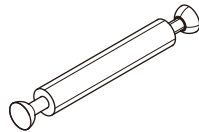
(V) x 8
big cam lock



(W) x 8
1 1/4"x 3/8" dia wood
dowel with ridges



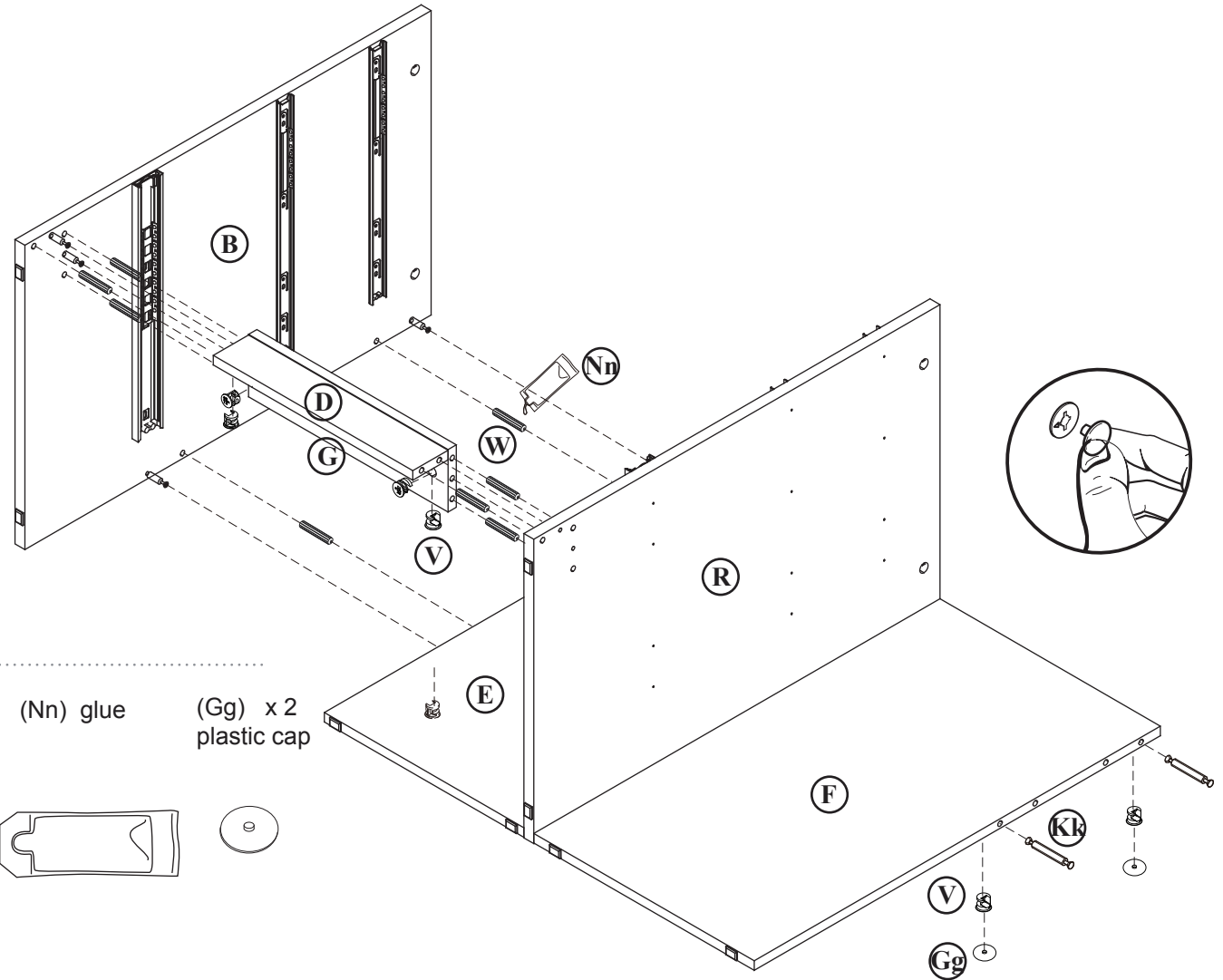
(Kk) x 2
cam bolt



(Nn) glue

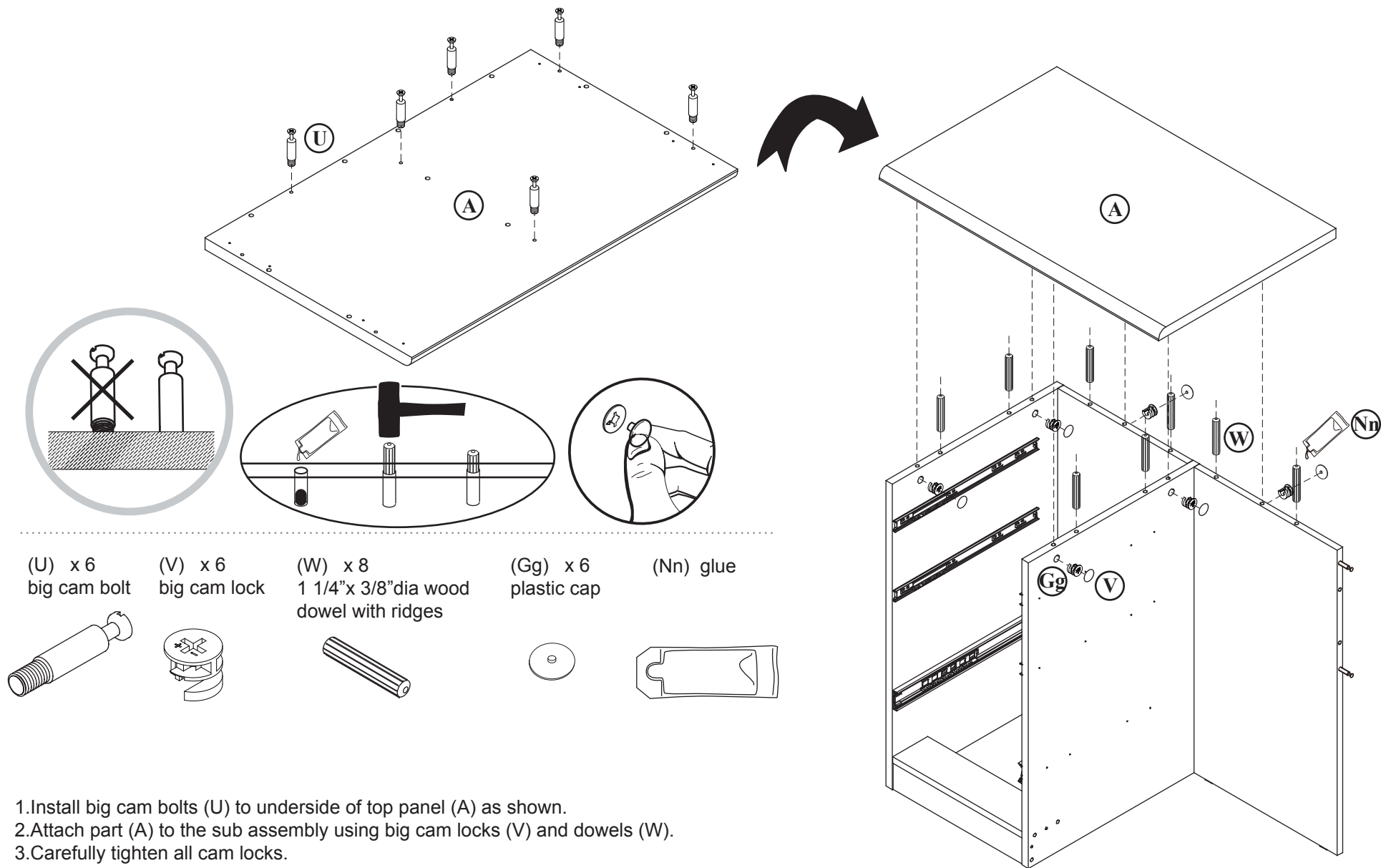


(Gg) x 2
plastic cap



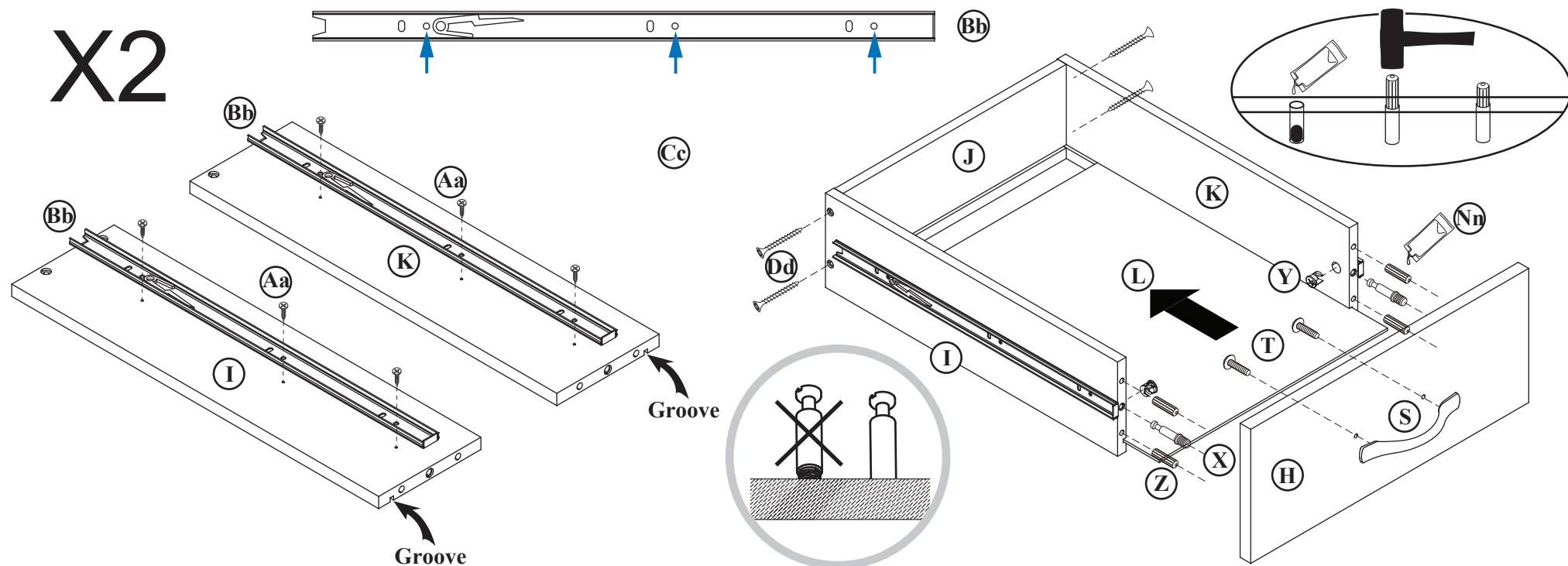
1. Attach bottom support (G) to inside upright (R) with dowels (W) and big cam locks (V). Tighten cam lock.
2. Attach bottom rail (D) to inside upright (R) with dowels (W) and big cam lock (V). Carefully tighten cam lock.
3. Attach left upright (B) to parts (D), (E) and (G) with cams and dowels.
4. Carefully tighten all cam locks.
5. Insert big cam locks (V) and cam bolts (Kk) into part (F) and tighten cams.

step 4.

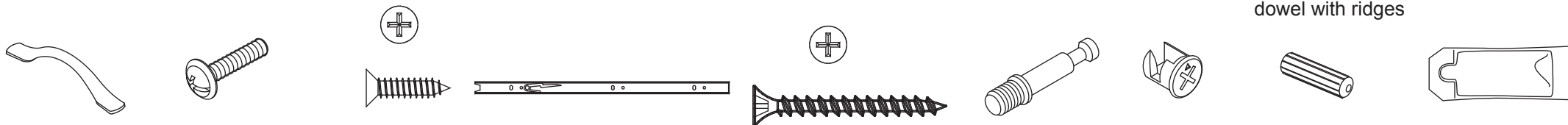


step 5.

X2

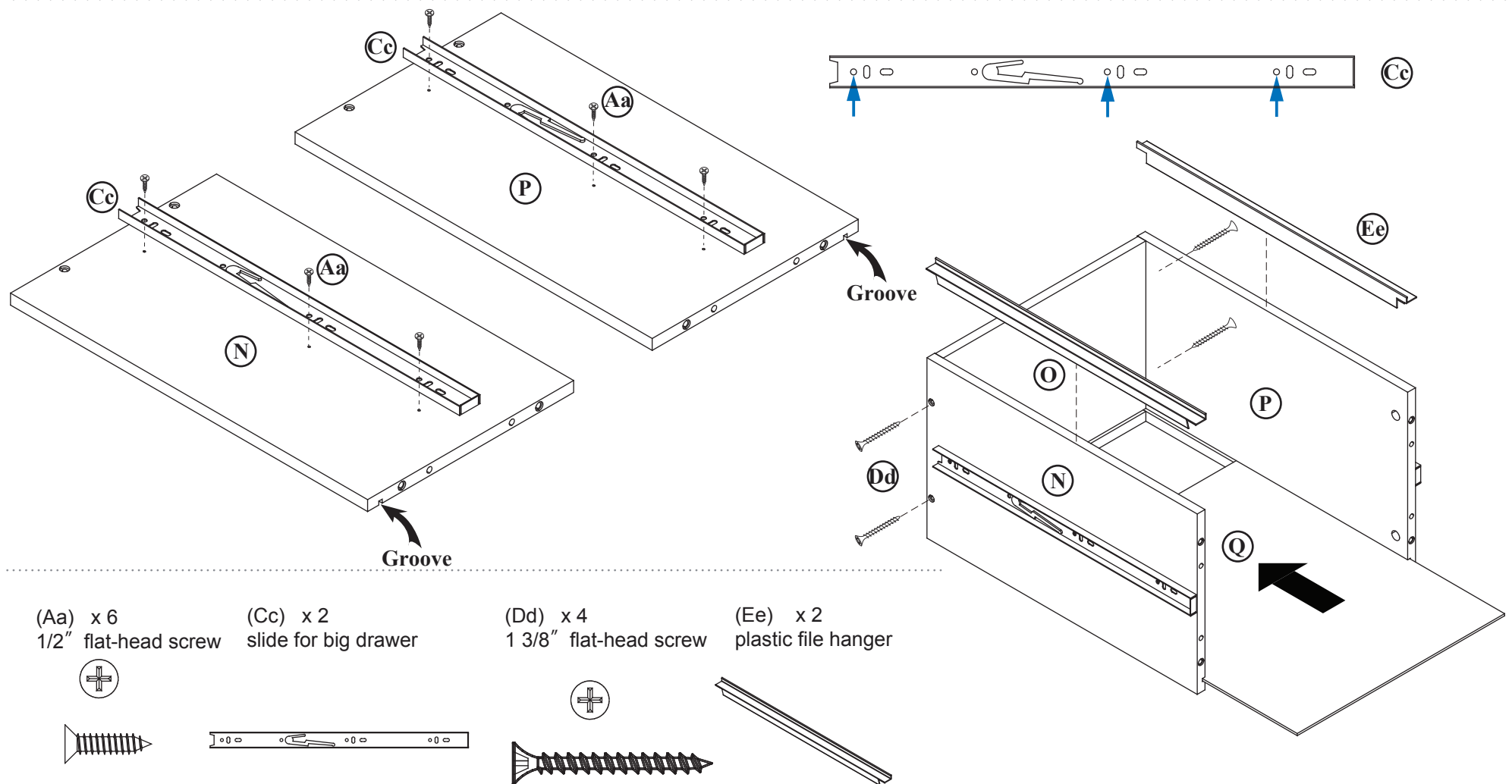


(S) x 2 drawer pull (T) x 4 3/4" round-head screw (Aa) x 12 1/2" flat-head screw (Bb) x 4 slide for small drawer (Dd) x 8 1 3/8" flat-head screw (X) x 4 small cam bolt (Y) x 4 small cam lock (Z) x 8 1 1/4" x 1/4" dia wood dowel with ridges (Nn) glue



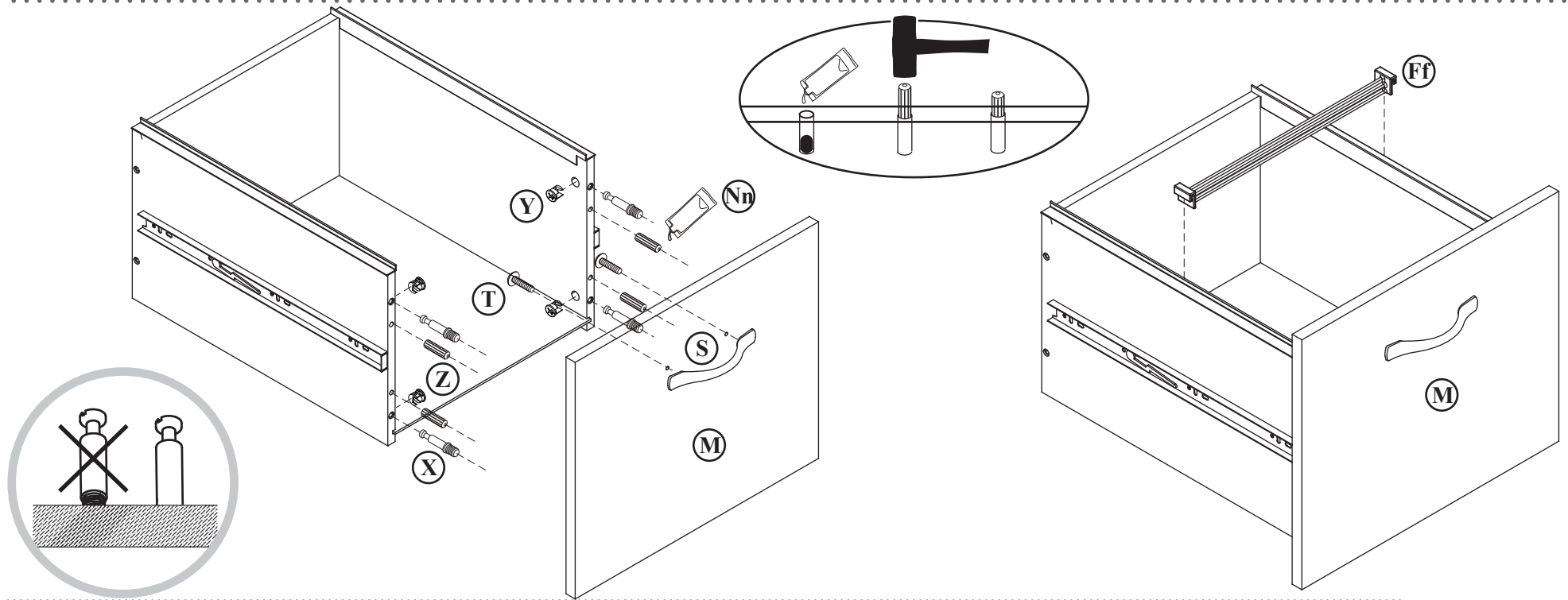
1. Attach slides for small drawer (Bb) to small drawer left side (I) and right side (K).
2. Attach small drawer back (J) to both drawer sides using screws (Dd).
3. Slide small drawer bottom (L) into grooves in drawer assembly.
4. Attach small cam bolts (X) and glue dowels (Z) to drawer front (H).
5. Attach drawer pull (S) to drawer front (H) with screws (T).
6. Insert small cam locks (Y) and attach drawer front.
7. Carefully tighten small cam locks.
8. Repeat process for the other small drawer.

step 6.

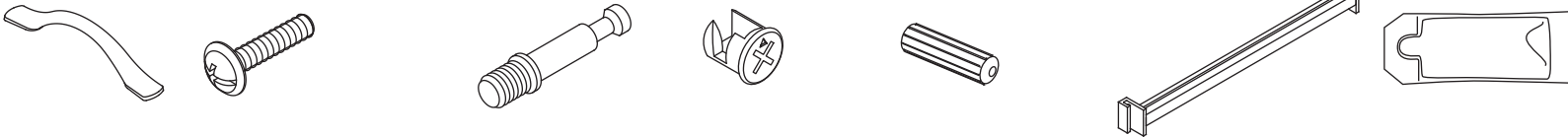


1. Attach slides (Cc) to big drawer left side (N) and right side (P) using screws (Aa).
2. Attach big drawer back (O) to left side (N) and right side (P) using screws (Dd).
3. Slide big drawer bottom (Q) into grooves in drawer assembly.

step 7.



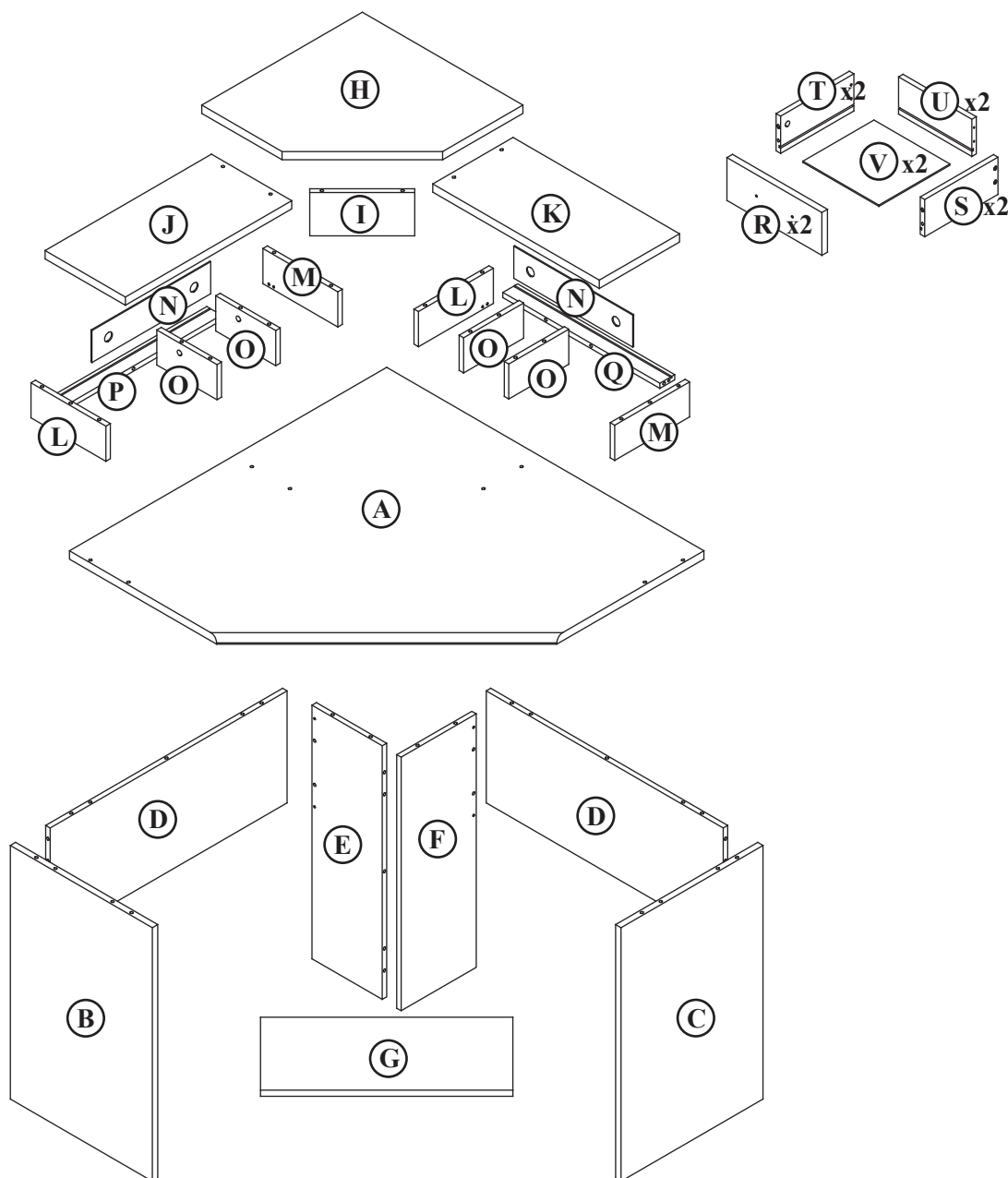
(S) x 1 drawer pull
 (T) x 2 3/4" round-head screw
 (X) x 4 small cam bolt
 (Y) x 4 small cam lock
 (Z) x 4 1 1/4" x 1/4" dia wood dowel with ridges
 (Ff) x 1 plastic file hanger
 (Nn) glue



1. Insert small cam bolts (X) and glue dowels (Z) to drawer front (M).
2. Attach drawer pull (S) to drawer front with screws (T).
3. Insert small cam locks (Y) into drawer assembly and place a little glue in the dowel holes.
4. Attach drawer front (M) to drawer assembly and carefully tighten cam locks.
5. Set all three drawers aside until final step.

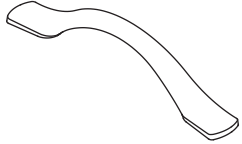
ITEM DESCRIPTION QUANTITY

A	big top shelf	1
B	left upright	1
C	right upright	1
D	back panel	2
E	left partition	1
F	right partition	1
G	key board	1
H	monitor platform	1
I	small back support rail	1
J	small left top shelf	1
K	small right top shelf	1
L	small left upright	2
M	small right upright	2
N	back panel	2
O	divider panel	4
P	left back rail	1
Q	right back rail	1
R	drawer front	2
S	drawer right side	2
T	drawer left side	2
U	drawer back	2
V	drawer bottom	2
W	drawer pull	2
X	3/4"round-head screw	4
Y	big cam bolt	37
Z	big cam lock	37
Aa	1 1/4"x 3/8"dia wood dowel with ridges	48
Bb	small cam bolt	4
Cc	small cam lock	4
Dd	1 1/4"x 1/4" dia wood dowel with ridges	8
Ee	5/8"round-head screw	12
Ff	left hanger glide	1
Gg	right hanger glide	1
Hh	1 3/8"flat-head screw	8
Ii	glue	4
Jj	pvc cap	14
Kk	plastic cap	25
Ll	screwdriver	1
Mm	sponge cushion	8
Nn	metal plate	4
Oo	1/4"round-head screw	4

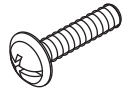


hardware

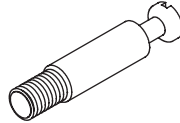
(W) x 2
drawer pull



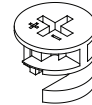
(X) x 4
3/4" round-head screw



(Y) x 37
big cam bolt



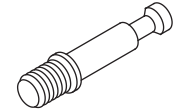
(Z) x 37
big cam lock



(Aa) x 48
1 1/4" x 3/8" dia wood
dowel with ridges



(Bb) x 4
small cam bolt



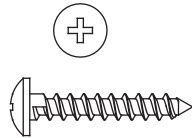
(Cc) x 4
small cam lock



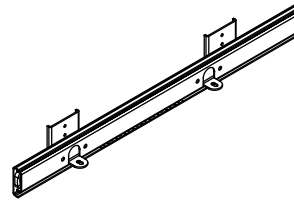
(Dd) x 8
1 1/4" x 1/4" dia wood
dowel with ridges



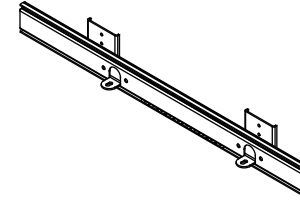
(Ee) x 12
5/8" round-head screw



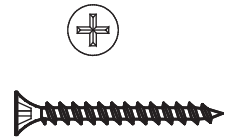
(Ff) x 1
left hanger glide



(Gg) x 1
right hanger glide



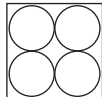
(Hh) x 8
1 3/8" flat-head screw



(Ii) x 4
glue



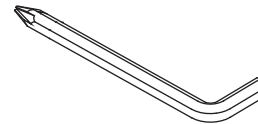
(Jj) x 14
pvc cap



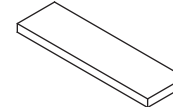
(Kk) x 25
plastic cap



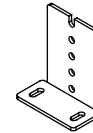
(Ll) x 1
screwdriver



(Mm) x 8
sponge cushion



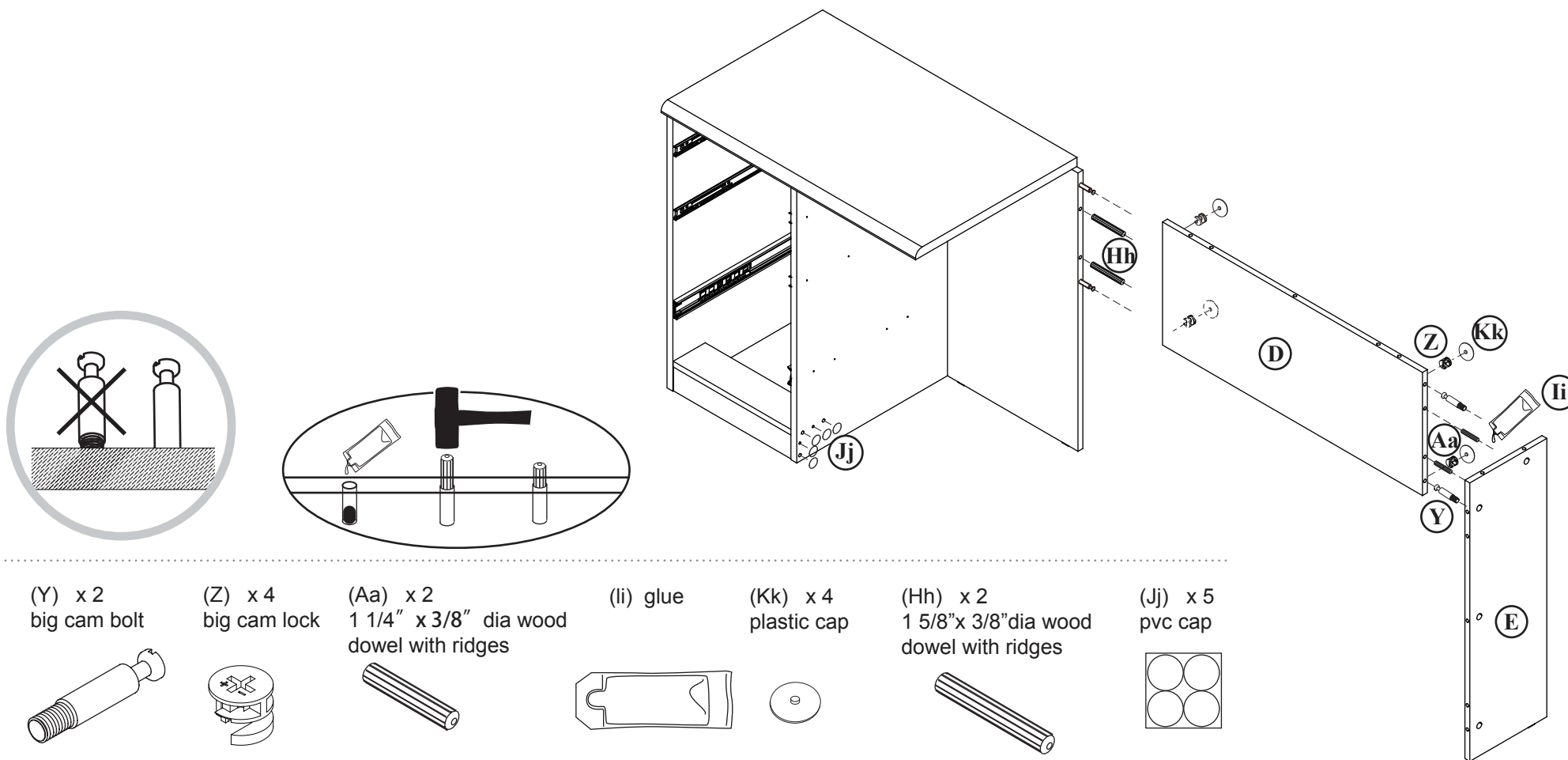
(Nn) x 4
metal plate



(Oo) x 4
1/4" round-head screw

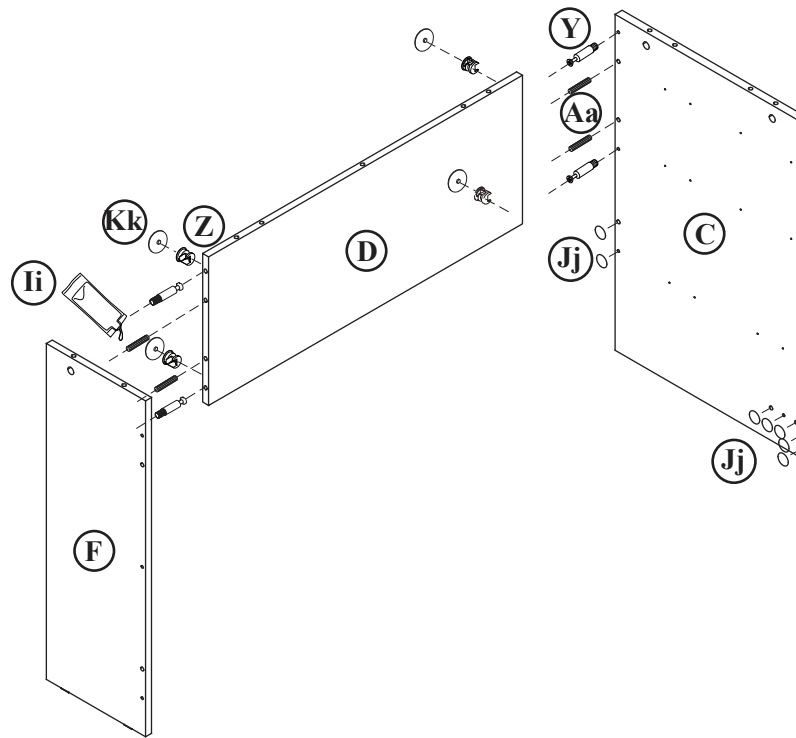
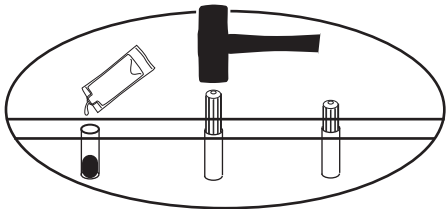
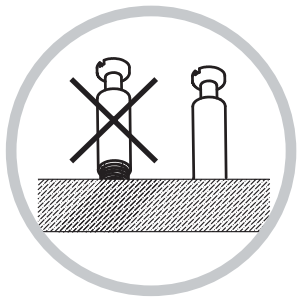


step 8.

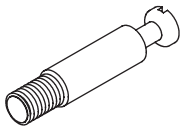


1. Attach left partition E to back panel D as shown.
2. Attach drawer extension model 22111 to part (D) as shown.
3. Carefully tighten all cams.

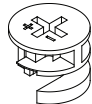
step 9.



(Y) x 4
big cam bolt



(Z) x 4
big cam lock



(Aa) x 4
1 1/4" x 3/8" dia wood
dowel with ridges



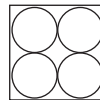
(li) glue



(Kk) x 4
plastic cap

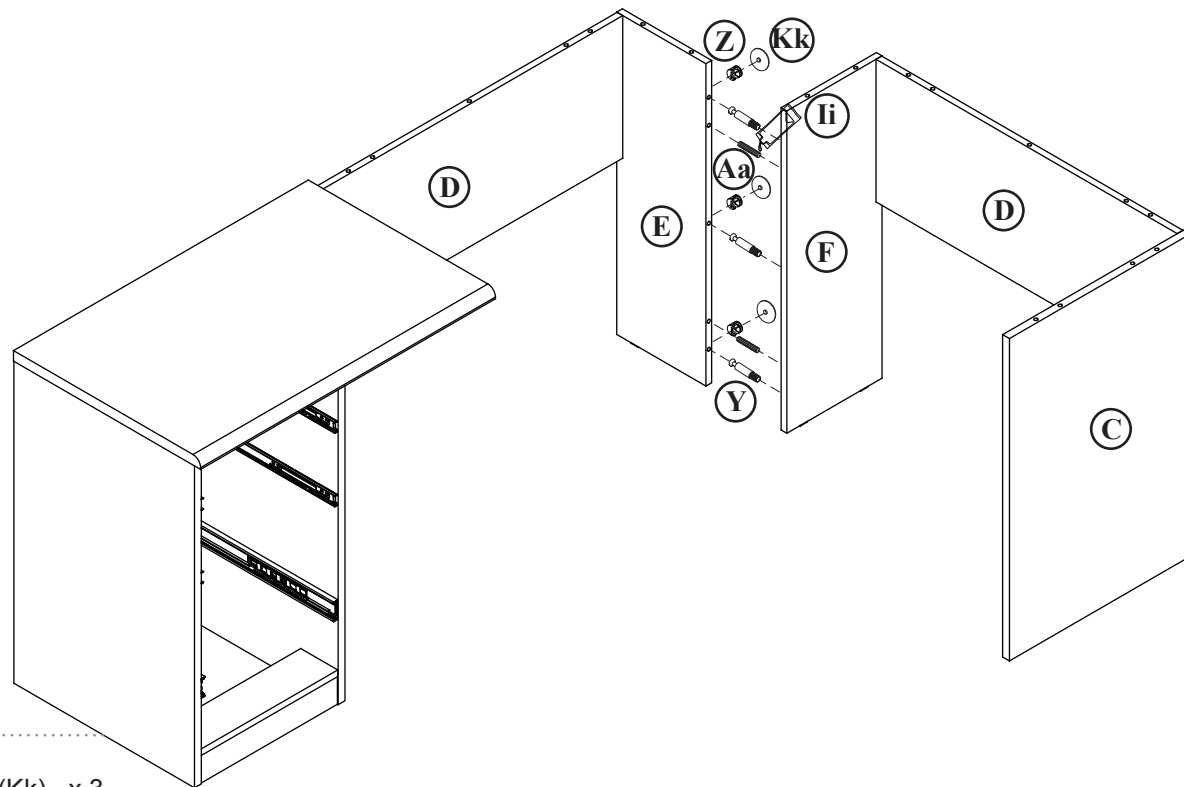
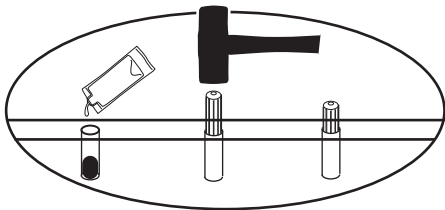
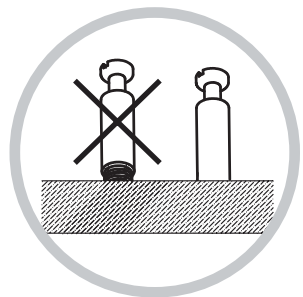


(Jj) x 7
pvc cap

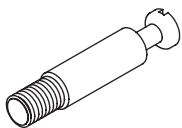


1. Attach left upright B to back panel D as shown.
2. Attach left partition E to back panel D as shown.
3. Tighten all cams.

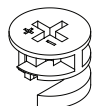
step 10.



(Y) x 3
big cam bolt



(Z) x 3
big cam lock



(Aa) x 2
1 1/4" x 3/8" dia wood
dowel with ridges



(li) glue

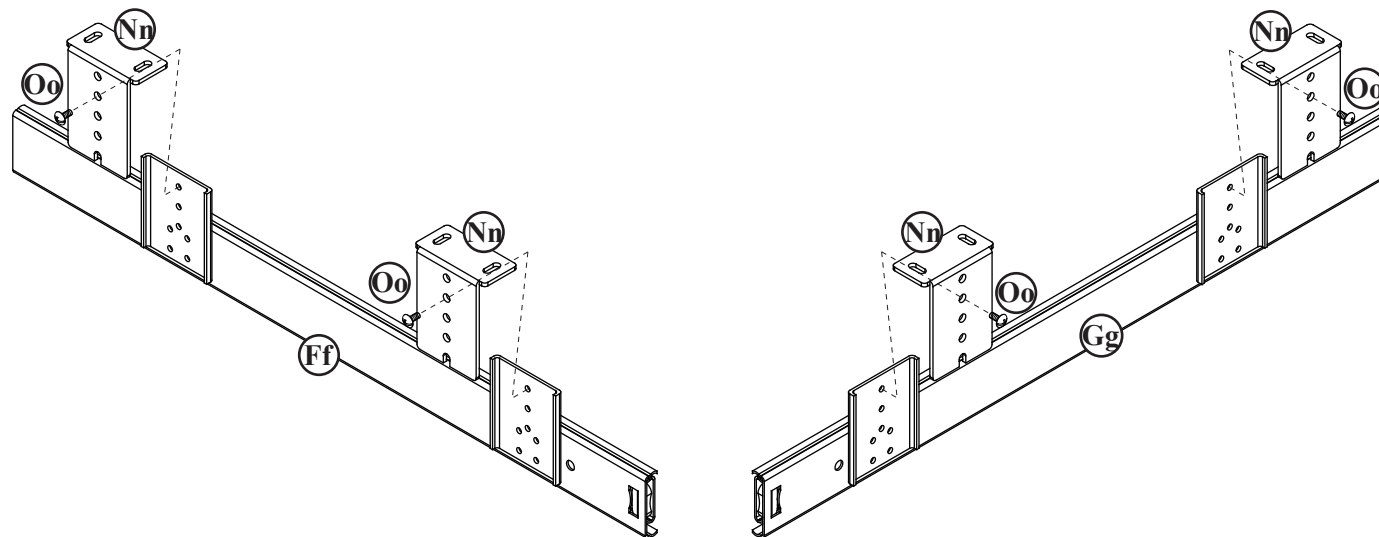


(Kk) x 3
plastic cap



1. Attach big cam bolts Y to panel F as shown.
2. Insert big cam locks Z and dowels Aa to panel E as shown.
3. Carefully align fasteners and secure part F to part E.
3. Tighten all cams.

step 11.

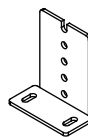
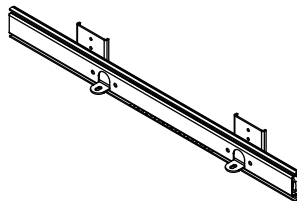
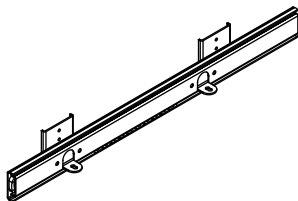


(Ff) x 1
left hanger glide

(Gg) x 1
right hanger glide

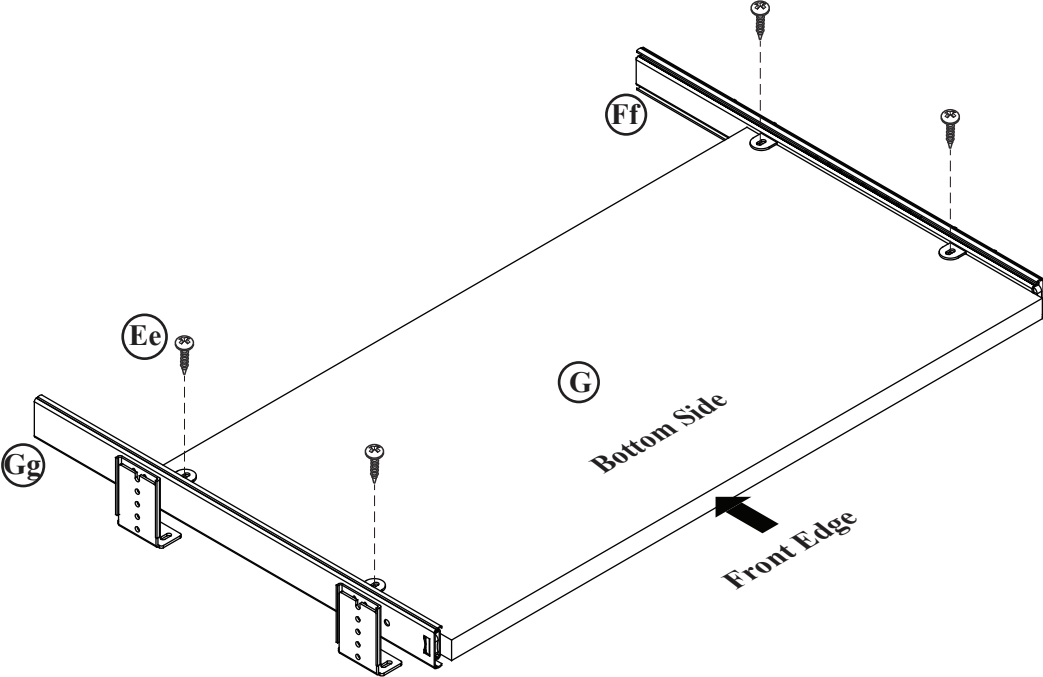
(Nn) x 4
metal plate

(Oo) x 4
1/4" round-head screw

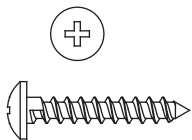


1.Attach metal plate (Nn) to the left and right hanger glides using screws (Oo).

step 12.

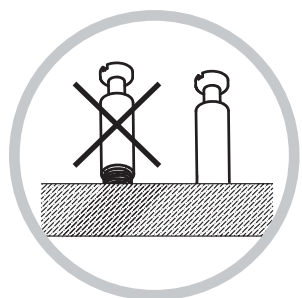


(Ee) x 4
5/8" round-head screw

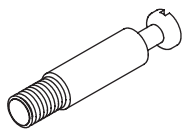


1.Attach keyboard shelf G to the right and left hanger glides as shown using screws Ee.

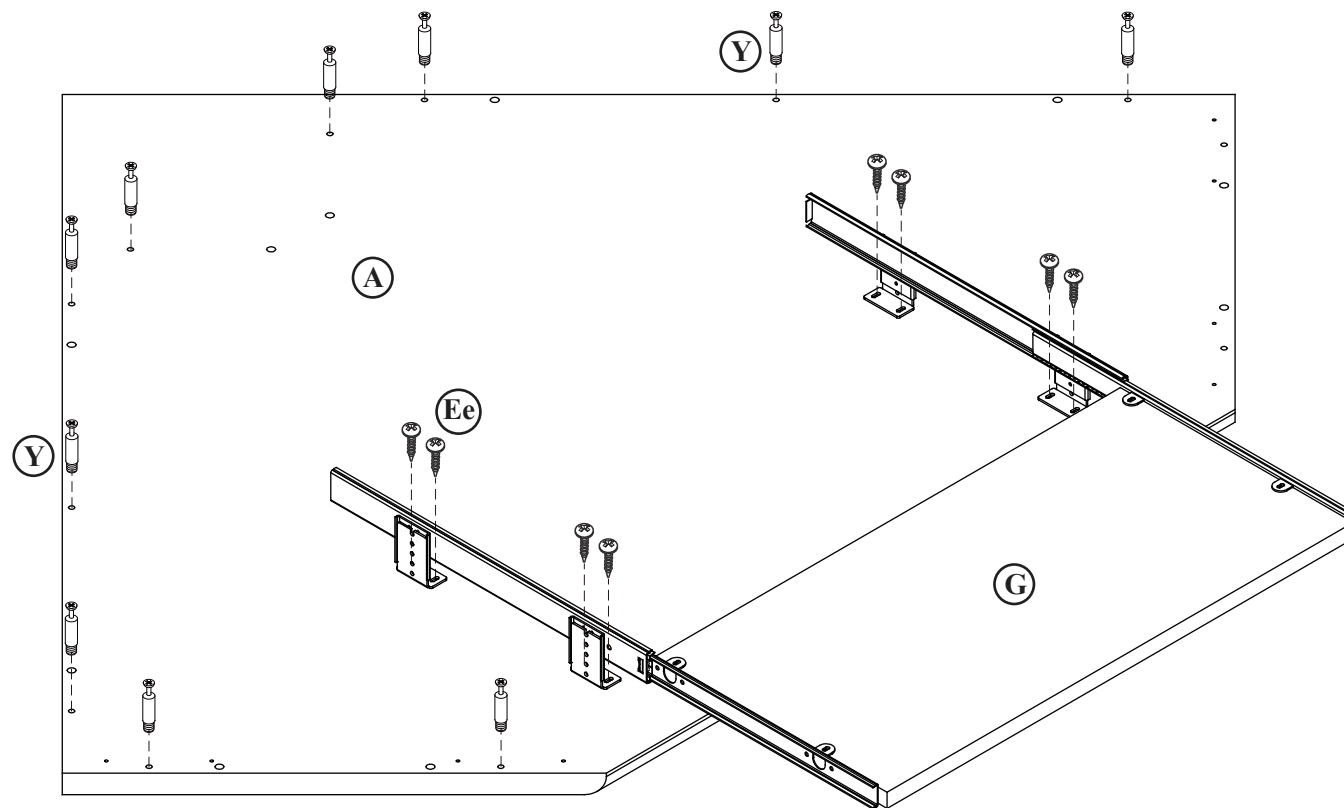
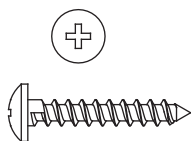
step 13.



(Y) x 10
big cam bolt

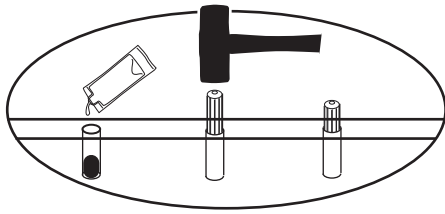


(Ee) x 8
5/8"round-head screw

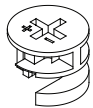


- 1.Install big cam bolts Y to underside of big top shelf A as shown.
- 2.Attach keyboard assembly to underside of big top shelf A as shown.

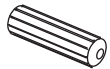
step 14.



(Z) x 10
big cam lock



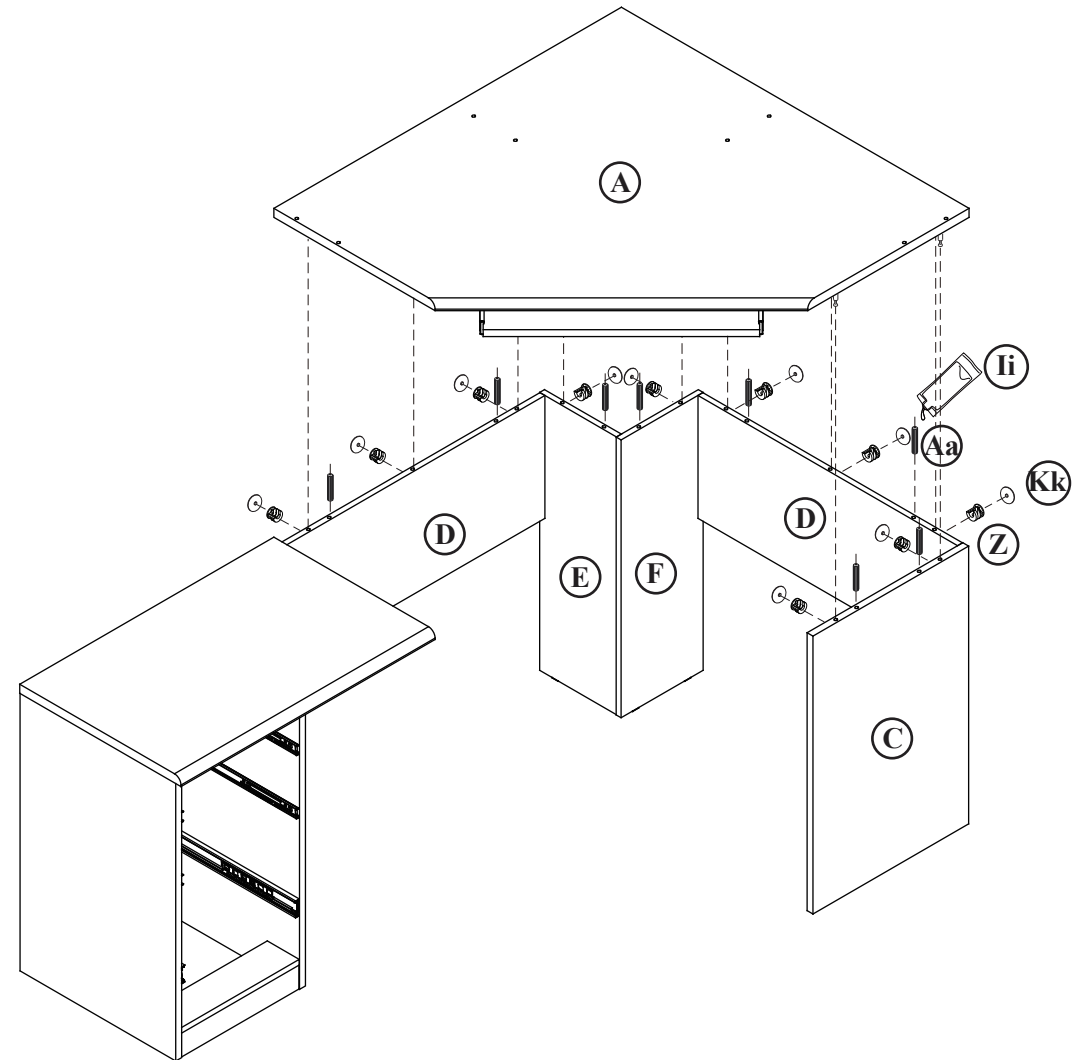
(Aa) x 8
1 1/4" x 3/8" dia wood
dowel with ridges



(Kk) x 10
plastic cap

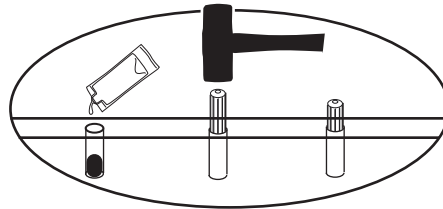
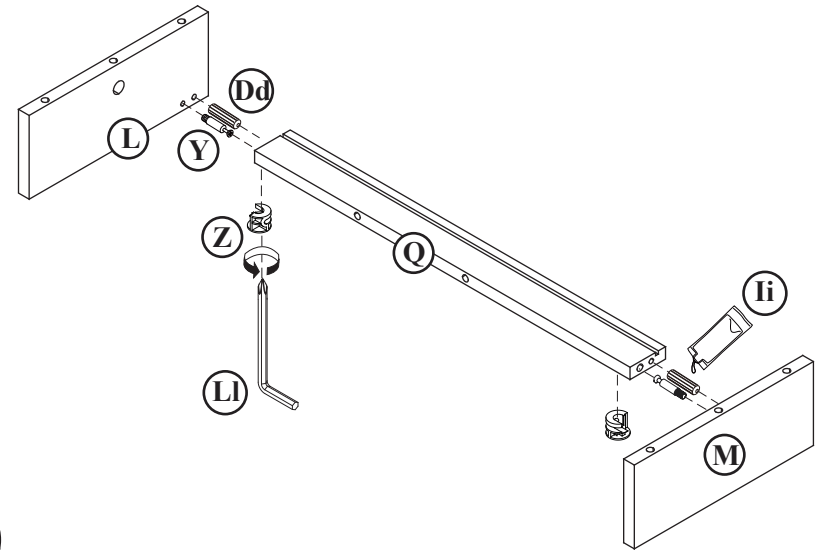
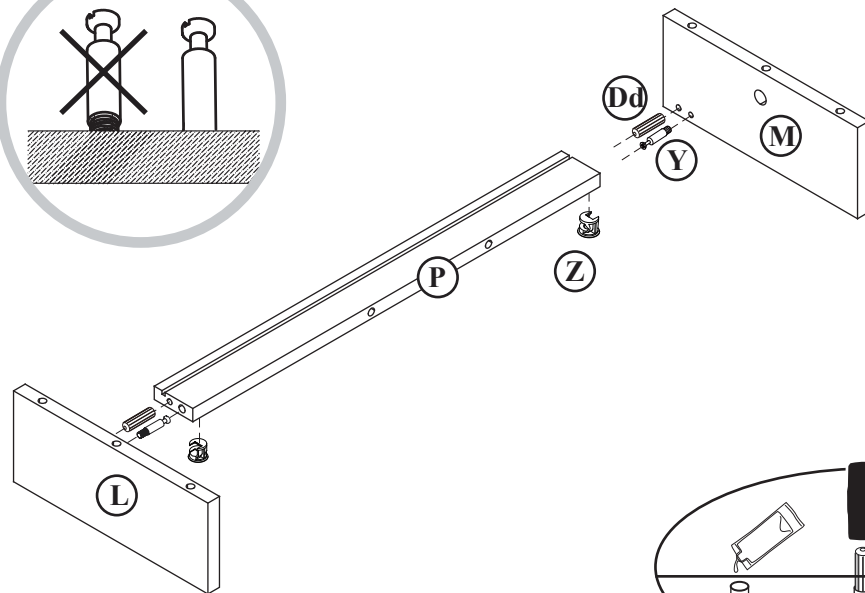
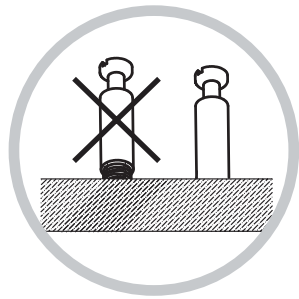


(li) glue

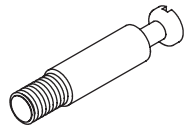


1. Install big cam locks (Z) and glue dowels (Aa) into parts B,D,E,F,D, and C.
2. With a helper, carefully place big top shelf (A) onto base of unit.
3. After making sure the big top shelf (A) is properly seated over all cam bolts and dowels, tighten all of the big cam locks (Z).

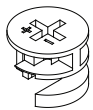
step 15.



(Y) x 4
big cam bolt



(Z) x 4
big cam lock



(Dd) x 4
1 1/4" x 1/4" dia wood
dowel with ridges

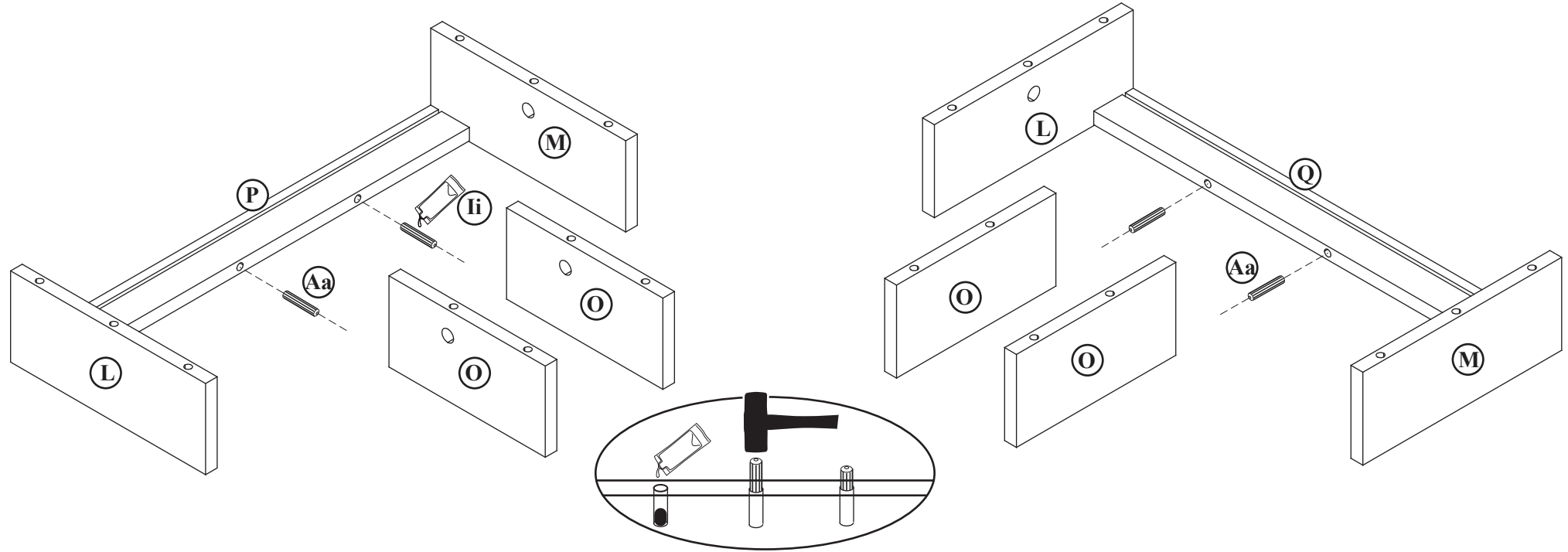


(li) glue

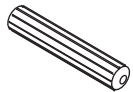


1. Attach left back rail (P) to small left upright (L) and small right upright (M) with hardware as shown.
2. Attach right back rail (Q) to small left upright (L) and small right upright (M) with hardware as shown.

step 16.



(Aa) x 4
1 1/4" x 3/8" dia wood
dowel with ridges

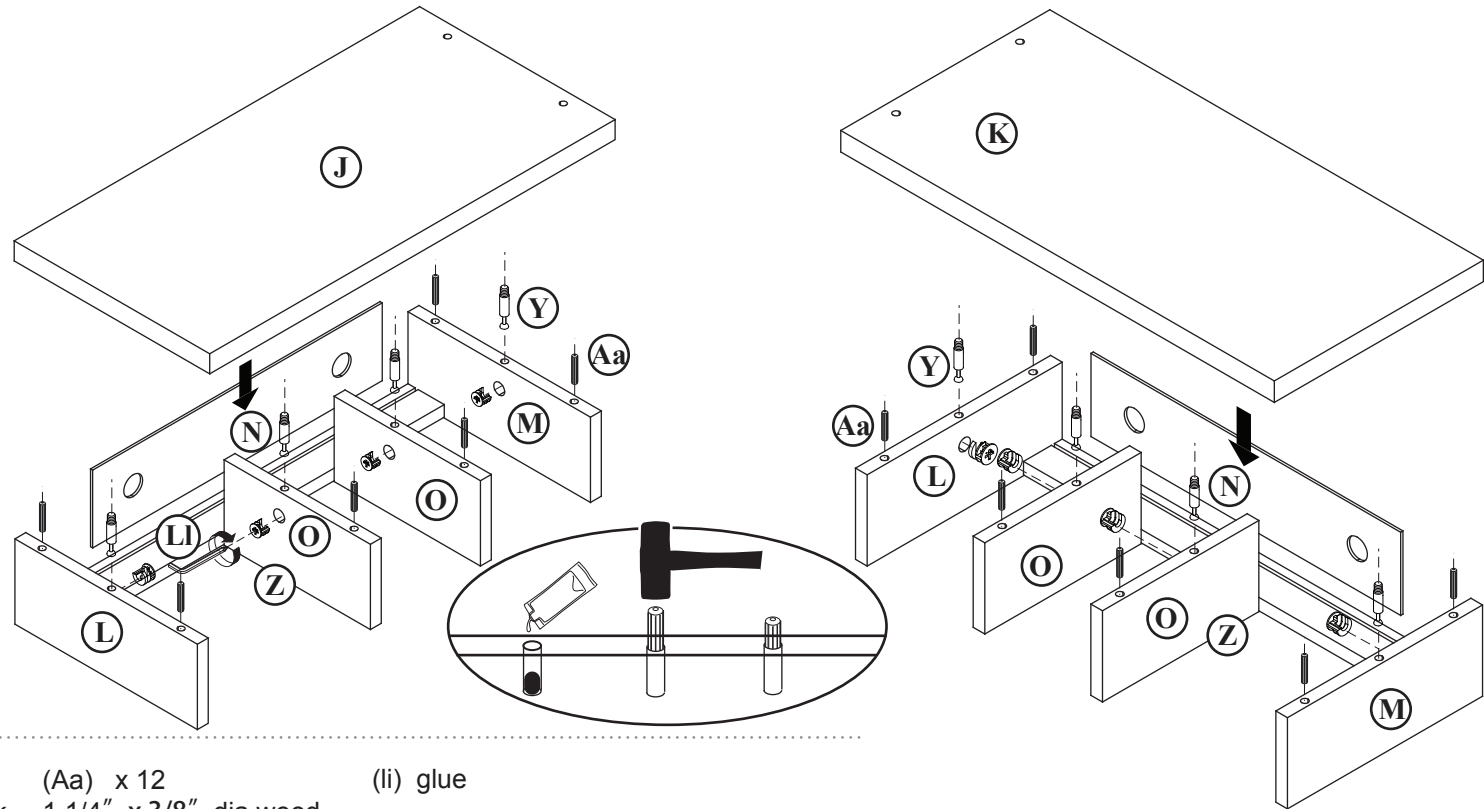
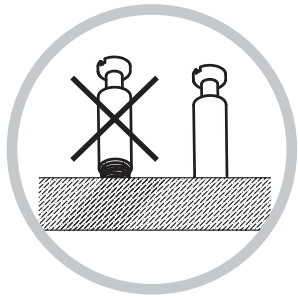


(li) glue

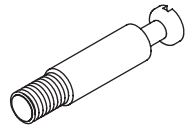


1. Glue divider panels (O) to left back rail (P) with dowels (Aa).
2. Glue divider panels (O) to right back rail (Q) with dowels (Aa).

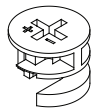
step 17.



(Y) x 8
big cam bolt



(Z) x 8
big cam lock



(Aa) x 12
1 1/4" x 3/8" dia wood
dowel with ridges

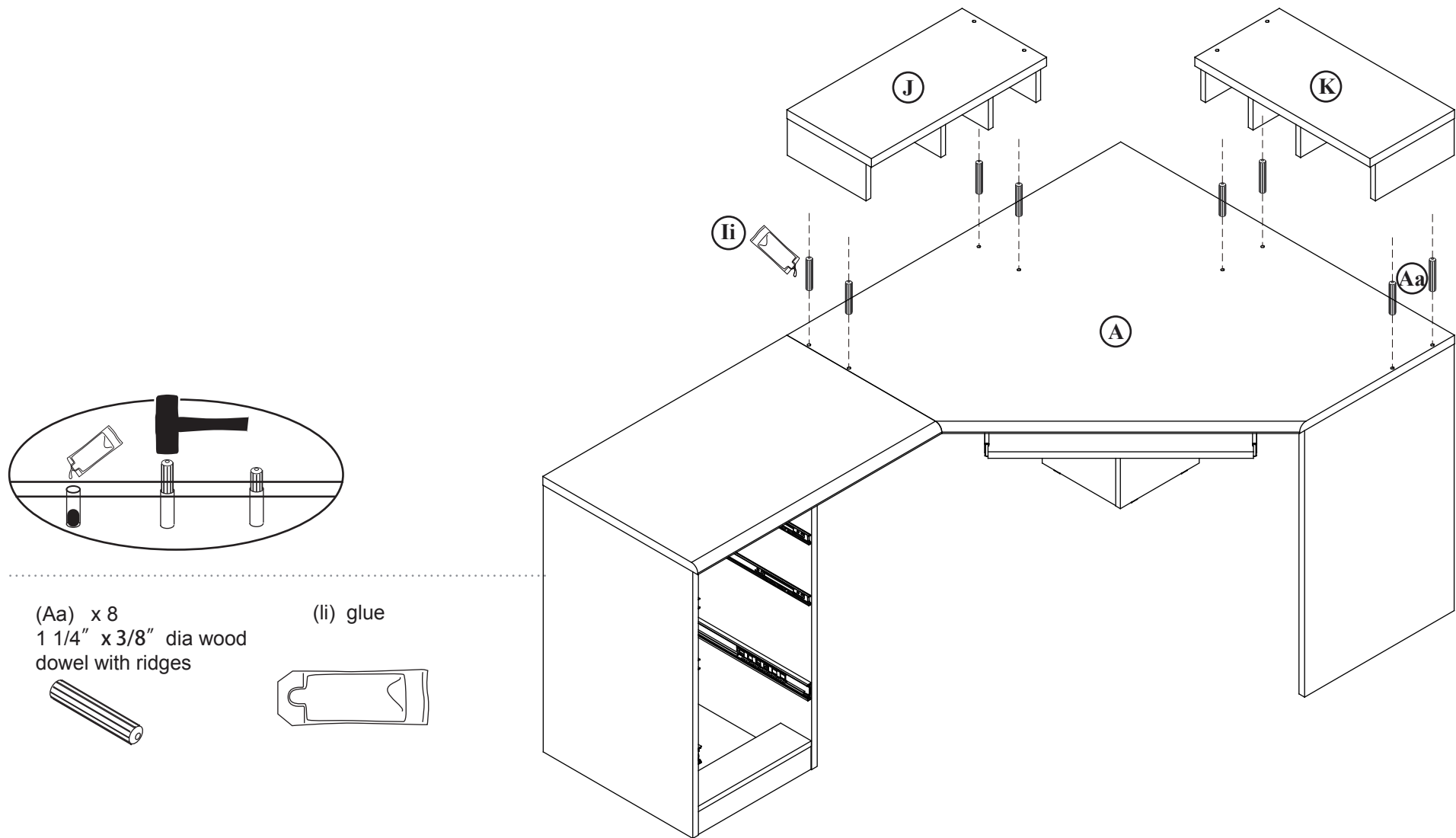


(li) glue



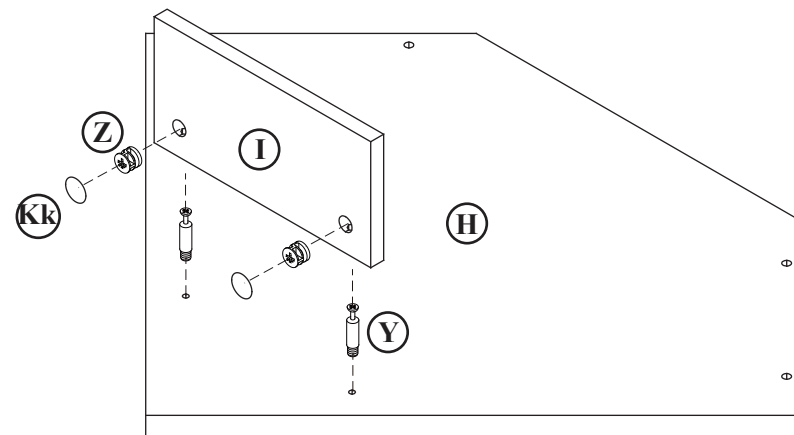
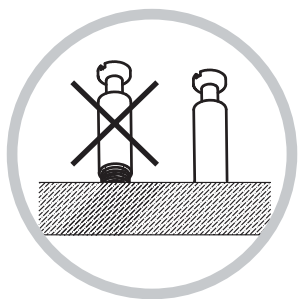
1. Install big cam bolts (Y) to the underside of small left top shelf (J) and small top shelf (K).
2. Glue dowels (Aa) into parts L,O and M.
3. Place back panel (N) in groove.
4. Carefully place left top shelf (J) onto assembly making sure back panel (N) is aligned in both top and bottom grooves. Fasten cams using special screw driver (Li).
5. Repeat process for right top shelf (K).

step 18.



1. Place dowels (Aa) into holes on big top shelf (A) - these holes are for location only. The glue is optional.
2. Place assemblies (J) and (K) on unit as shown.

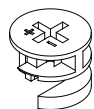
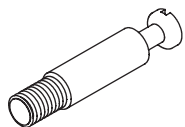
step 19.



(Y) x 2
big cam bolt

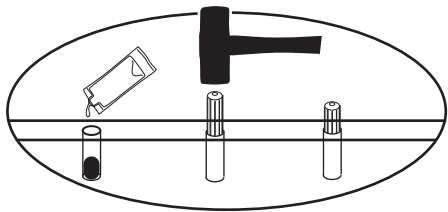
(Z) x 2
big cam lock

(Kk) x 2



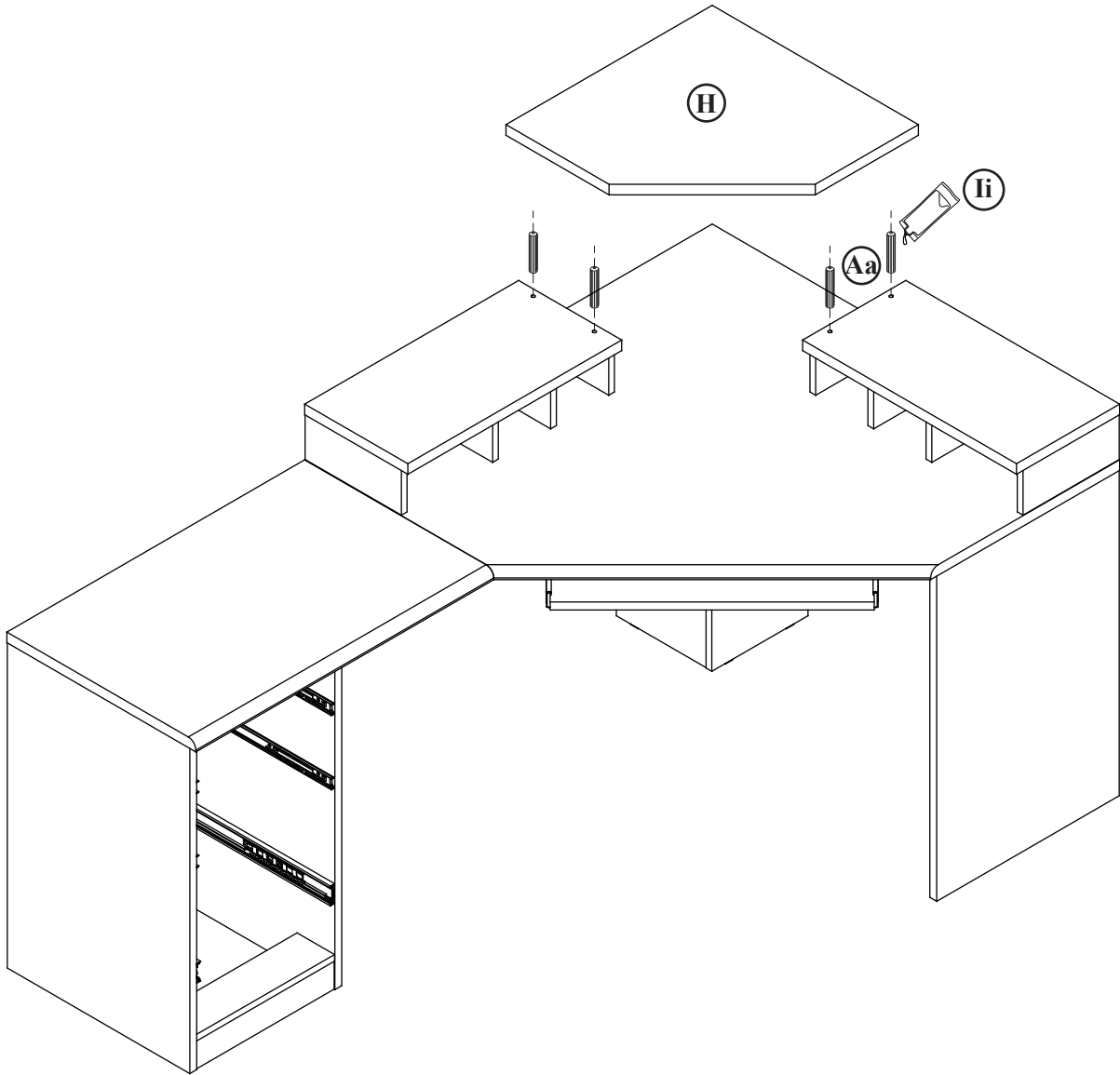
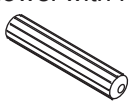
1. Attach parts (I) to platform (H) using cam bolts and cam locks.
2. Tighten cam locks.

step 20.



(Aa) x 4
1 1/4" x 3/8" dia wood
dowel with ridges

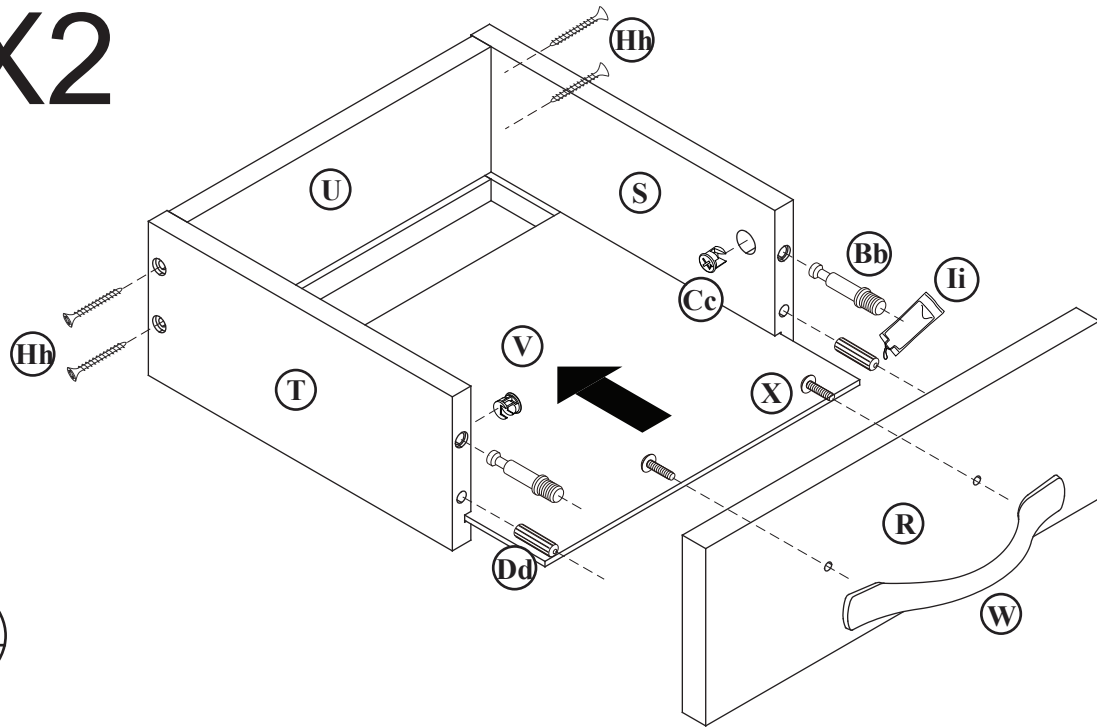
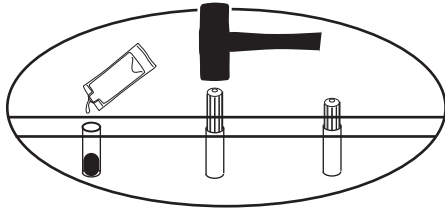
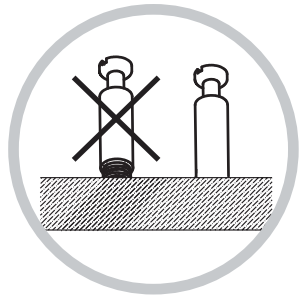
(li) glue



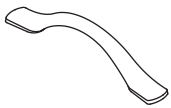
1.Using dowels and glue attach part H to desk.

step 21.

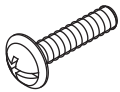
X2



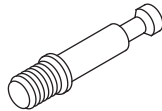
(W) x 2
drawer pull



(X) x 4
3/4" round-head
screw



(Bb) x 4
small cam bolt



(Cc) x 4
small cam lock



(Dd) x 4
1 1/4" x 1/4" dia wood
dowel with ridges



(Hh) x 8
1 3/8" flat-head screw

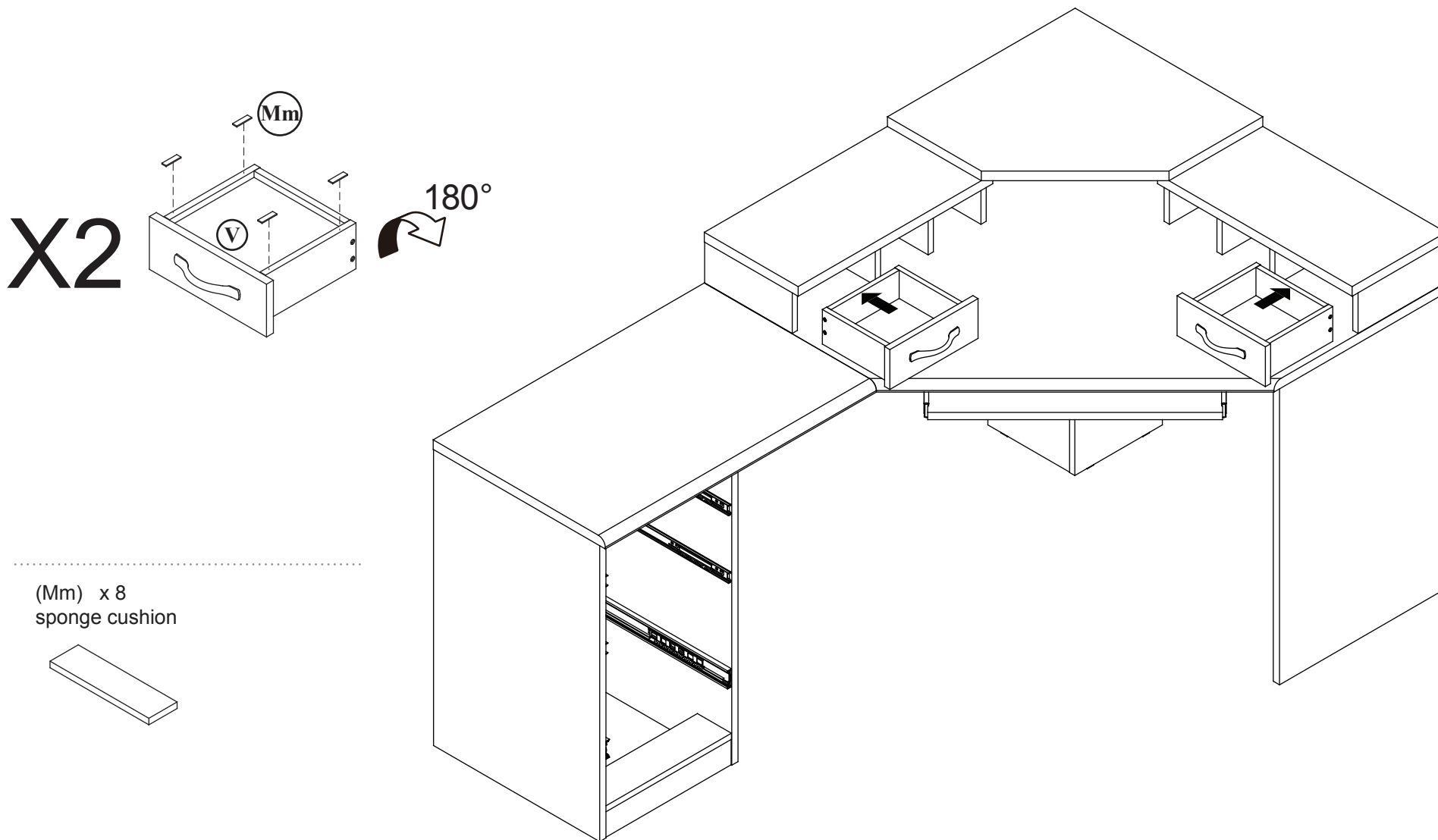


(li) glue



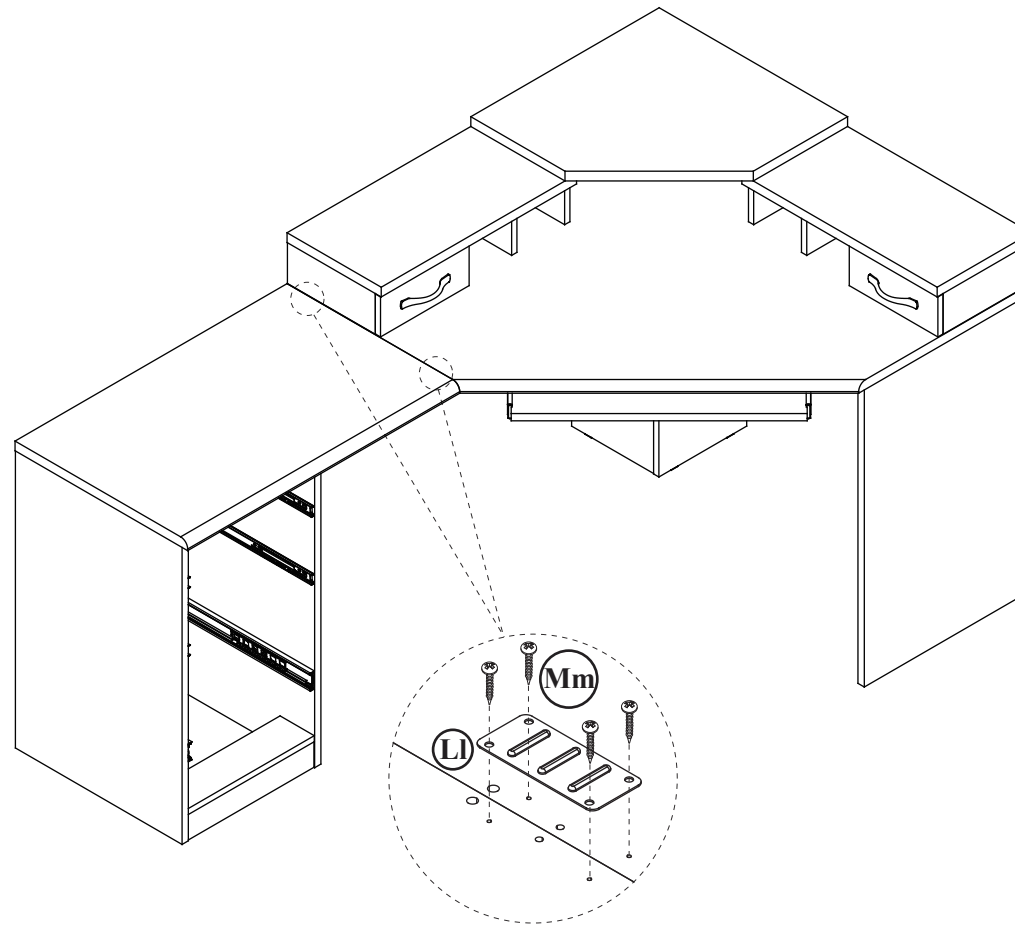
1. Attach small cam bolts (Bb) and dowels (Dd) to drawer front (R) using glue.
2. Attach drawer pull (W) to drawer front.
3. Attach drawer left side (T) to drawer back (U) using screws (Hh).
4. Repeat for drawer right side.
5. Slide drawer bottom (V) into groove.
6. Install small cam locks (Cc) and glue dowels (Dd) into drawer sides.
7. Attach drawer front (R) to drawer using glue and tighten cam locks.

step 22.



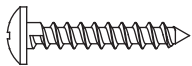
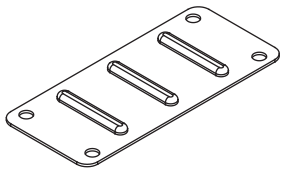
1. Place sponge cushions on the underside of drawer sides.

step 23.



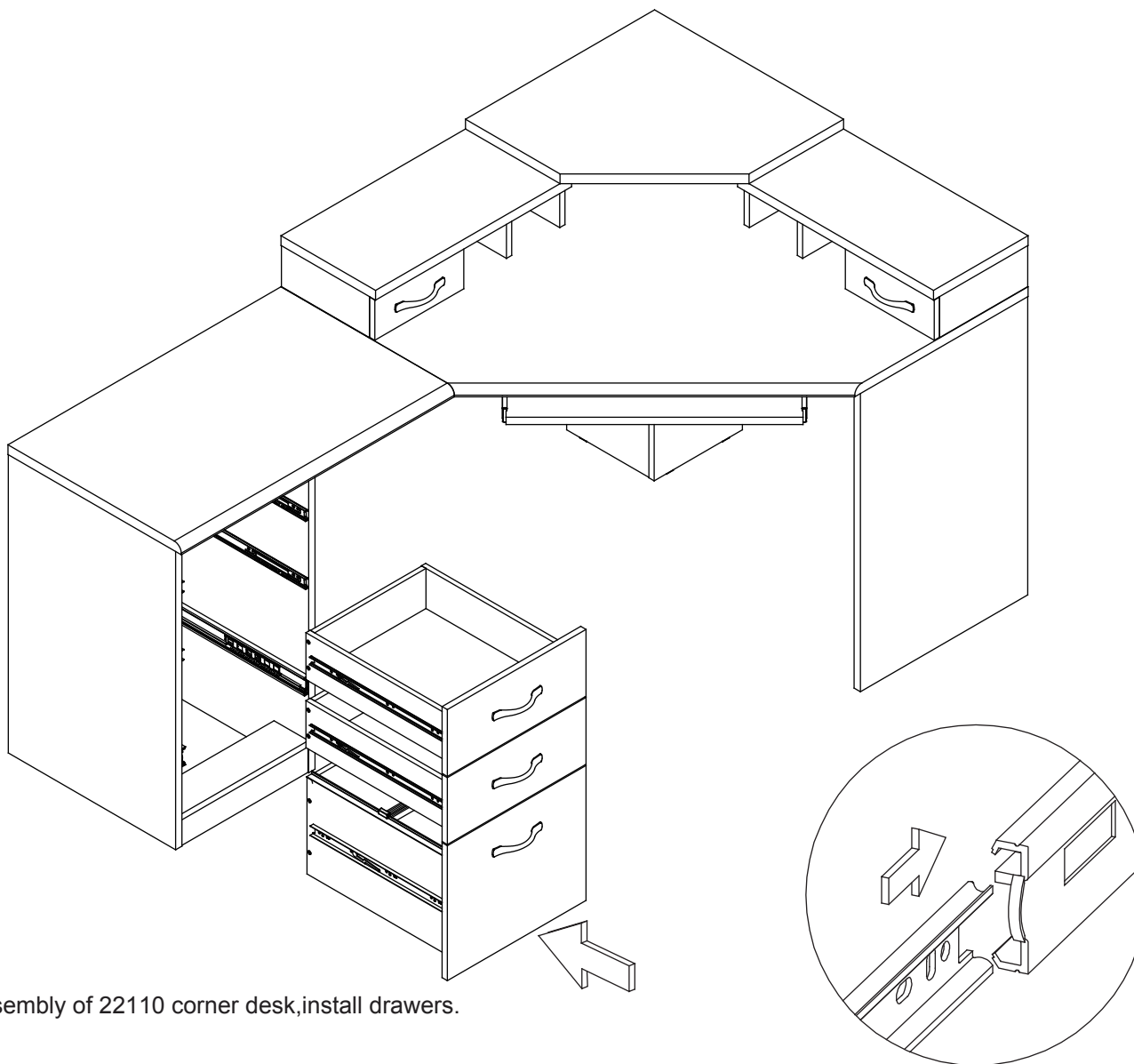
(LI) x 2
metal plate

(Mm) x 8
5/8"round-head screw



1.Attach metal plates (LI) with screws (Mm).

step 24.



1. After completing assembly of 22110 corner desk, install drawers.