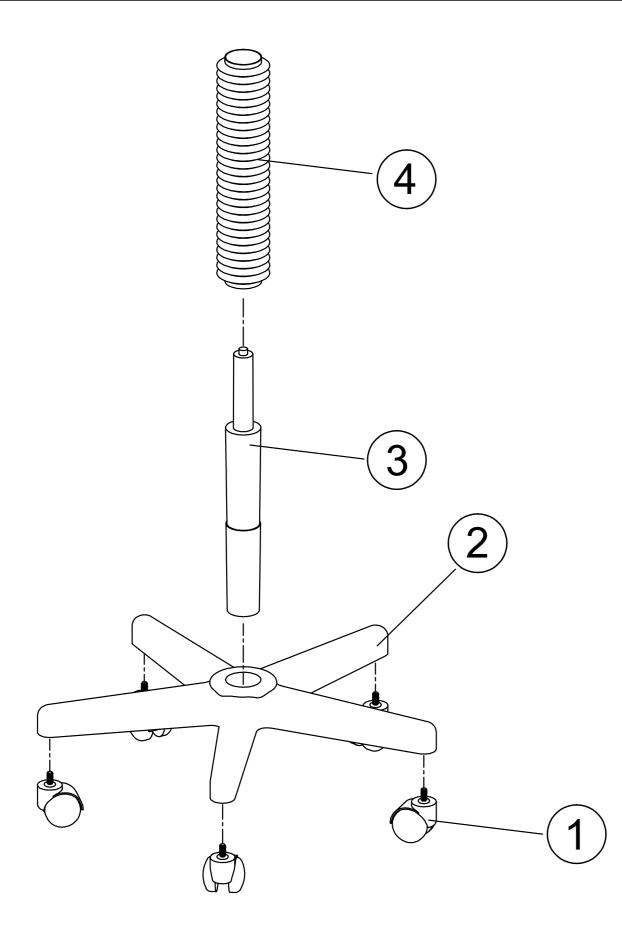
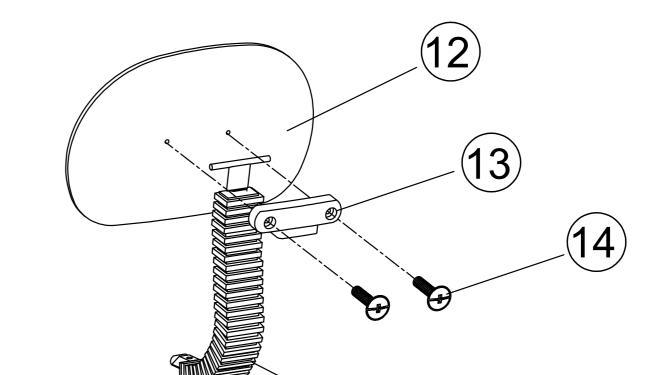


Assembly Instructions for Drafting Chair No . DC204

Parts List

Key	Qty	Description	Key	Qty	Description	Key	Qty	Description
1	5	Casters	6	1	Seat cushion	11	1	Backrest depth adjustment
2	1	Base	7	2	3/4" rear seat plate screws			knobs and washers
3	1	Gas cylinder	8	4	1 ¹ / ₂ " front seat plate screws	12	1	Backrest cushion
4	1	Cylinder cover	9	1	Footrest	13	1	Backrest connector
5	1	Seat plate	10	1	Backrest support and cover	14	2	1" backrest screws



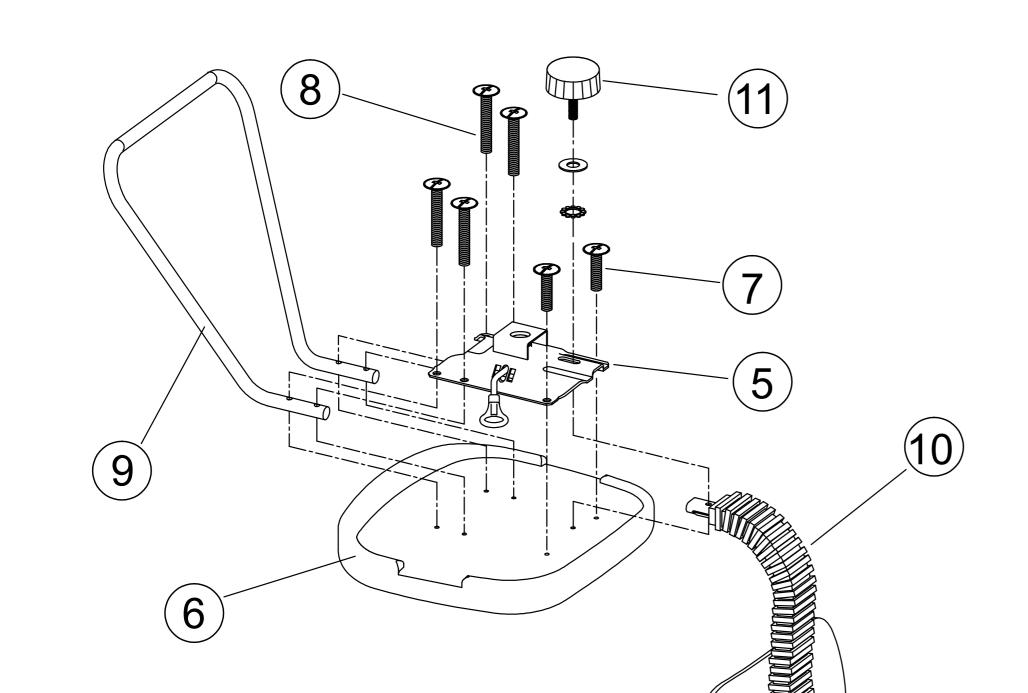


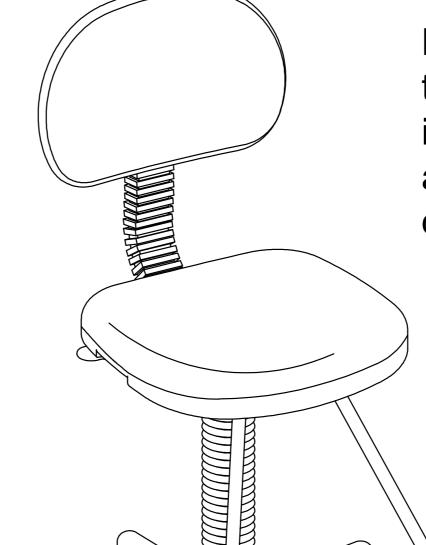
Step 1.

Insert 5 pcs casters (1) into base (2). Insert gas cylinder (3) into center of base and slide cylinder cover (4) over cylinder. Set base assembly aside.

Step 2.

Attach backrest support (10) to backrest cushion (12) using backrest connector (13) and 2 pcs 1" backrest screws (14). Tighten securely..



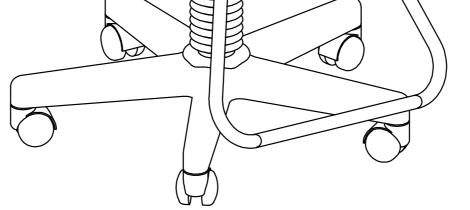


Step 4.

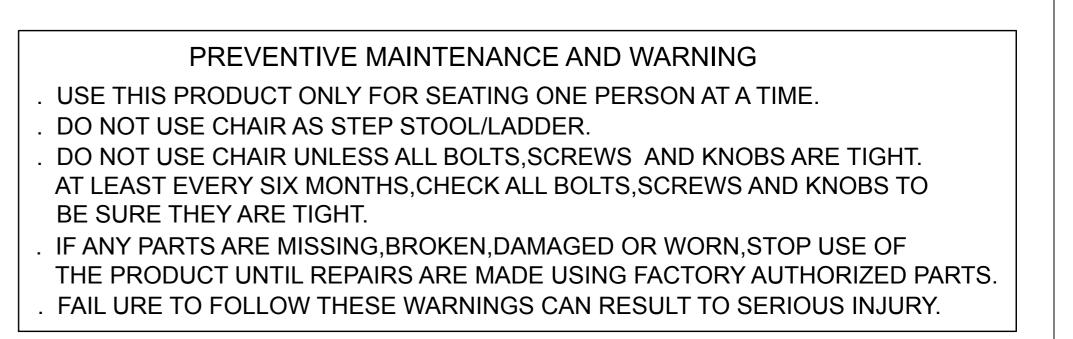
Place seat cushion assembly on top of gas cylinder. Make sure that it is firmly seated on cylinder before attempting to sit on chair. Adjust to desired height using lever...



Place seat cushion (6) upside down on floor and align seat plate (5) with threaded holes. Begin by attaching with 2 pcs 3/4" rear seat plate screws (7). Next, align footrest (9) with 4 front holes and attach using 4 pcs $1 \frac{1}{2}$ " front seat plate screws (8). Tighten all 6 screws securely. Slide lower end of backrest support (10) into seat plate and secure with backrest adjustment knob (11). Take note how backrest depth can be adjusted later for comfort.



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