

**PARTS LIST:**

- A) 24-4 1/4" Lag Bolts
- B) 24-Black Steel Washers
- C) 2 -Bottom End Assemblies
- D) 2 -Top End Assemblies
- E) 4 -7" x 75" Mattress Rails w/Support Cleats
- F) 2 -5" x 75" Guard Rails
- G) 4 -1/2" x 3" Wooden Dowels
- H) 3 -3 1/2" x 38 1/2" Mattress Supports
- I) 3 -3 1/2" x 53 1/2" Mattress Supports
- J) 12-1 1/4" Wood Screws

**TOOLS REQUIRED:**

- 1) 7/16" Wrench or Socket Wrench
- 2) Phillips Head Screwdriver

**NOTE: Tool recommended: Electric driver with 7/16" socket**

**ASSEMBLY INSTRUCTIONS:****NOTE:**

**Make sure you have all parts before beginning assembly. If you need a part, contact the dealer where you purchased your bed.**

- 1) Attach two mattress rails(E) to two bottom end assemblies(C) with 8 lag bolts and 8 washers, and tighten.
- 2) Attach two mattress rails(E) and two guard rails(F) to top end assembly with 16 lag bolts and 16 washers, and tighten.
- 3) Place four wooden dowels in the four holes in top edge of bottom bunk assembly.
- 4) Place the top bunk assembly on the bottom bunk assembly, ensuring that the dowels are inserted in holes in the top bunk assembly.
- 5) **Place 3 short mattress supports on mattress rail support cleats on top bed assembly, with one support in the center, and a support pushed tightly against each end assembly. Repeat with 3 long mattress supports on bottom bed assembly.**
- 6) **Secure mattress supports with 12 wood screws.**
- 7) Add bunk boards or slat kits and the proper thickness innerspring bunk mattresses. See dealer for details.