

# Caster Installation for Chair & Table Dollies

## UPSIDE DOWN VIEW

Dolly (typical)

**FIXED** Caster  
(non-swivel)  
(2)

**SWIVEL** Caster  
(2)

Nut (16)  
5/16" - 18

**1** Flat surface is bottom of dolly. Handle side has two (2) 1 1/8" diameter sockets.

Bolt (16)  
5/16" - 18x 5/8"

Handle  
Side

**2** Attach **SWIVEL** casters to bottom of handle end and **FIXED** casters to other end as shown. Use 4 - 5/16"x5/8" hex screws per caster. Tighten nuts to 30ft-lb torque.

**3** Turn dolly over and slide handle ends into sockets.