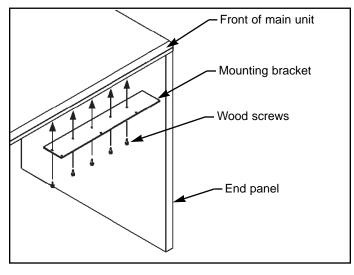
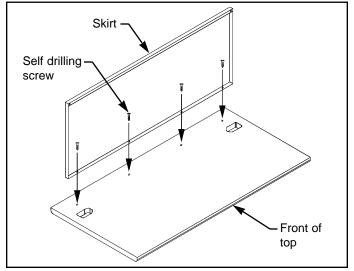
## **BRIDGE ASSEMBLY**

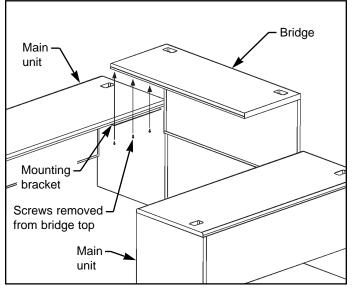
#### **Illustration 1**



## Illustration 2







## Read all instructions and review illustrations before installing.

 - ···· J	
Tools required for assembly: ¼" Power nutdriver Drill	5' level

This assembly includes: (12) Self drilling screw (2) Filler strip

(2) Corner bracket(10) Wood screw

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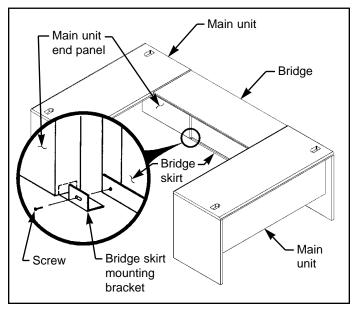
If used alone, or improperly installed, this Bridge can tip and fall resulting in severe personal injury or property damage. Do not use bridge alone. Use bridge with two desks, a desk and credenza, or a desk and peninsula.

Sharp edges may cause injury. Take care when handling metal parts.

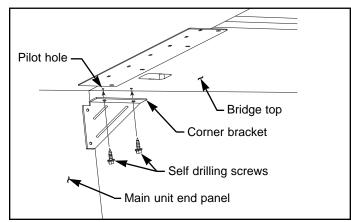
## Installation:

- Use two or more people to position main units (two desks, a desk and credenza, or a desk and peninsula) into the location where they will be used.
- 2. Adjust leg levelers to level units (side-to-side, frontto-back, and to each other).
- 3. Place bridge top, upside down, on cardboard or a carpeted surface (this is to prevent the top from being scratched).
- 4. Use the drill and ¼" power nutdriver to remove screws and mounting brackets from bottom of bridge top. Save screws and mounting brackets for later use.
- 5. Refer to Illustration 1. Install mounting bracket, removed from bridge top, onto each main unit as shown. Use the drill and ¼" power nutdriver to install five wood screws (from hardware pack) through holes in each mounting bracket and into prepunched holes along front edge of each main unit. Fully tighten screws.
- 6. Refer to Illustration 2. With bent flanges facing front of top, align holes in skirt with pre-punched holes in top.
- 7. Refer to Illustration 2. Use the drill and ¼" power nutdriver to install four self drilling screws (from hardware pack) through holes in skirt and into top. Fully tighten screws.
- 8. Refer to Illustration 3. Use two or more people to place bridge top onto mounting brackets attached to main units.
- Refer to Illustration 3. Align holes along bottom side edges of bridge top with holes in each mounting bracket. Use the drill and ¼" power nutdriver to reinstall screws removed from bridge top in Step 4. Do not fully tighten screws.

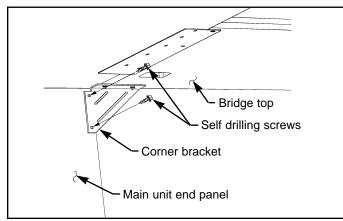
#### Illustration 4



## Illustration 5



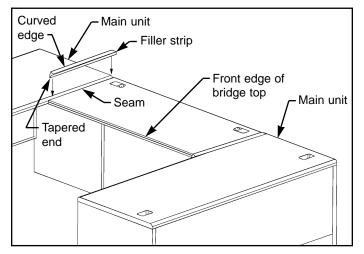
### Illustration 6



- 10. Refer to Illustration 4. Use the drill and ¼" power nutdriver to remove screws securing bridge skirt mounting brackets to bottom edges of skirt. Save screws and bridge skirt mounting brackets for later use.
- 11. Refer to Illustration 4. Place bridge skirt mounting bracket under main unit end panels as shown.
- 12. Refer to Illustration 4. Use the drill and ¼" power nutdriver to reinstall screws, removed in step 10, through bridge skirt mounting bracket and into edge of bridge skirt. Do not fully tighten screws.

- 13. Refer to Illustration 5. Place corner bracket flat against main unit end panel as shown. Position corner bracket so that holes in top edge of corner bracket align with pilot holes in bottom of bridge top.
- 14. Refer to Illustration 5. Use the drill and ¼" power nutdriver to install two self drilling screws (from hardware pack) through holes in top edge of corner bracket and into pilot holes in bridge top.
- 15. Repeat Steps 13 and 14 for opposite side of bridge.
- 16. After adjusting the alignment of bridge, use the drill and ¼" power nutdriver to tighten all screws.
- 17. Refer to Illustration 6. Use the drill and ¼" power nutdriver to install two self drilling screws (from hardware pack) through side holes in each corner bracket and into main units end panels. Fully tighten screws.

#### **Illustration 7**



18. Refer to Illustration 7. Remove protective backing from mounting tape on filler strip. With curved edge facing main unit, align tapered end of filler strip with front edge of bridge top. Carefully insert filler strip into seam between main unit and bridge assembly. Repeat this procedure for remaining bridge seam.