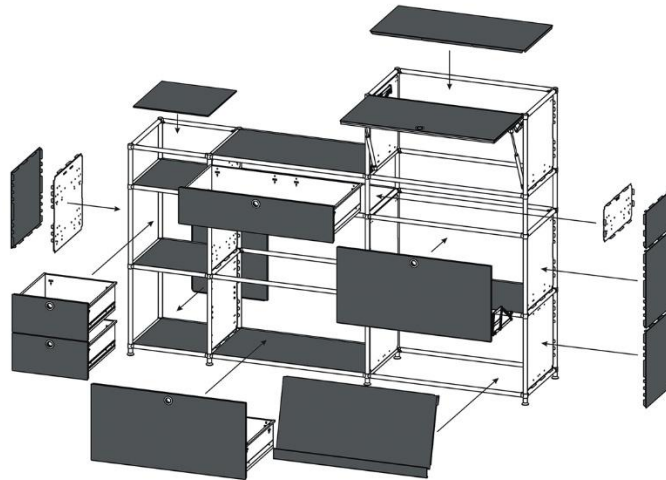


Dear SYSTEM4 Buyer,

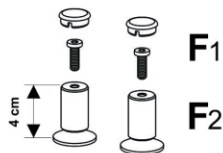
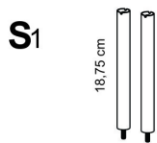
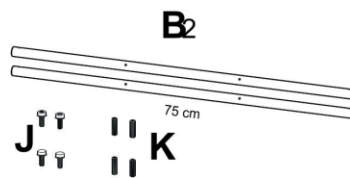
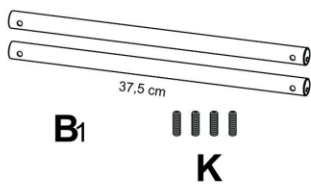
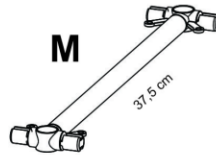
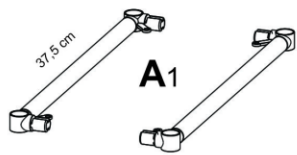
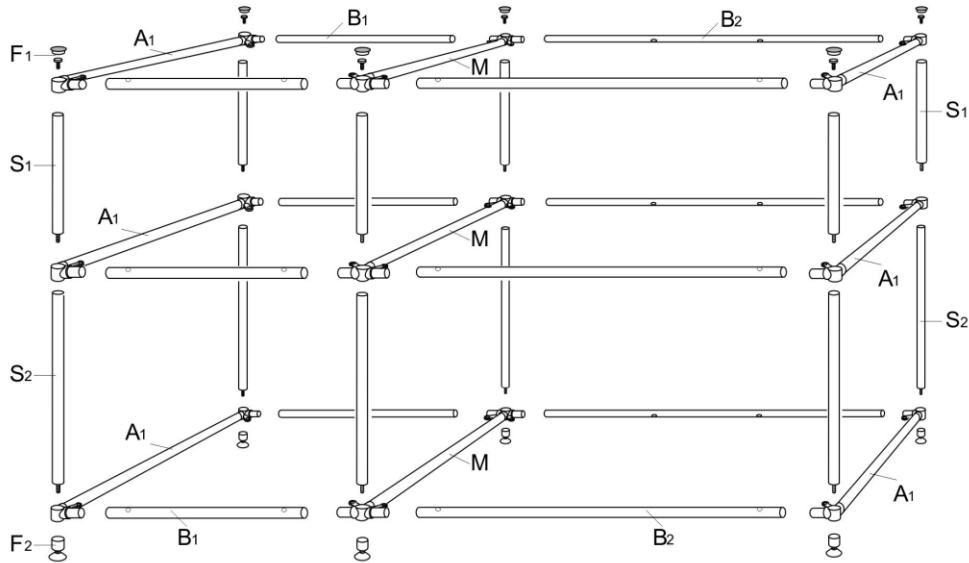
We are excited that you have decided to purchase SYSTEM4 modular and configurable steel furniture, the industry-leading component based furniture engineered in Switzerland. For any additional support, please view our videos accessible directly from our website at:

<http://www.infinita.com/System4-infinita.htm>



SYSTEM4[®]
Systematic furniture

Step 1: Building the Frame -- carefully unpack the pre-built frames and place them on a flat, soft surface that will not scratch up the Chromium plated steel tubes.



Make sure you see the letters L / R facing up of the pre-assembled horizontal levels.



Adjust left side and right side, then place the tubes so you may lock in on both sides with one twist per tube. Make sure then the holes in the steel tubes are facing inside the framed box to place later on the screws.

Use the allen-bolts to fix the tubes for final lock down.

IMPORTANT: If using power tools, make sure to use a very light torque of max 5-7. If you over-drill, you may damage the tube and the chromium finish may crack and peel.



Step 2: Now start building the furniture from the feet on level by level. Turn around the horizontal frames so the letters L/R are facing down towards the ground (and therefore will not be visible). Place the feet into the round connector of the horizontal levels, then take the vertical tubes and place them in by turning clock-wise from the top and firm the tubes using the Toolkit. Slowly tighten and make sure the vertical connector is firmly tighten and does not wiggle at all.

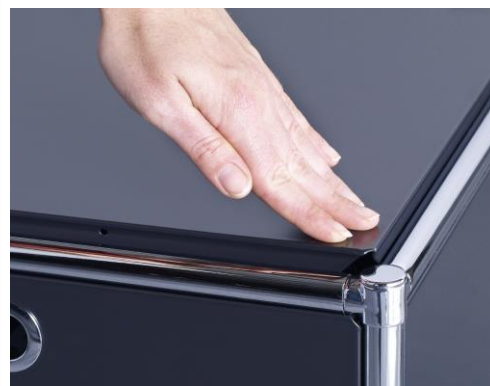
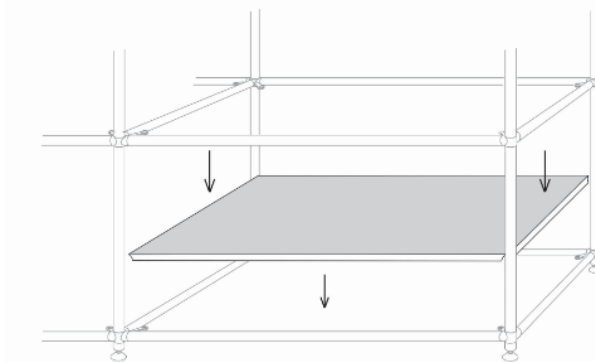


To place the next horizontal level, for a large furniture piece make sure you have 2 or more persons available to place the levels onto the vertical tubes to avoid tension and metal stress on the level frame while placing.

Softly place the vertical top end into the round connector. Once all vertical tubes are placed inside the connector for a level, use firm pressure to properly place the frame and lock it in, then screw in from the top the next vertical connector and fix with the Toolkit. For large units, it is recommended to first place the vertical tubes at both ends to make sure the horizontal level is secured. Once then all connectors are properly locked with vertical tubes, then firm it and start tighten the tubes firmly.

Step 3: Once the furniture tubes frame is completed, make sure that the horizontal long tubes have 2 screws placed and the screws are **NOT** tighten in (otherwise you won't be able to place the panels).

Step 4: Place the floor panels and the panels on the backside of the furniture. This makes sure that the frame is now completely stable and allows to place the the assembly panels for the accessories (Drawers, Hatches, Doors, Presentation Shelves).



Step 5: Place the Assembly Panels. For drawers, make sure the pre-assembled drawer rails will extend to the front side so you can then lock-on the drawer. The two slits in the assembly panel must face up and drawer extensions to the front.



Step 6: Install the Drawer Front – tighten them first softly, then close the drawer and very carefully open the drawer now to then tighten the 4 screws.



Step 7: Now take the cover side panels and snap them in placing the teeth accordingly to cover the assembly panel.



Step 8: Place the cover caps with a soft pressure in the top connectors. Your unit is now finished, softly slide it in its final placement and enjoy it!

Hints: For larger units with lots of drawers, use a level and make sure that the furniture minimally leans to the back by making the front feet $\frac{1}{2}$ - 1 twist higher than the back feet of the furniture. This way the drawers close easier as gravity supports the closing mechanism.

