

# INSTALLATION AND SAFETY INSTRUCTIONS

## INSTALLATION

LV-040

1. Create a full size drawing or template of the desired radius.
2. Do not attempt to bend rail with one pass through the rollers. Sections of rail may separate and break insulating tape.
3. Place rail in to the bending tool.
4. Rotate the small adjustment handle on center wheel until it is against the Rail, then rotate handle 1/4 turn.
5. Feed rail in to the bending tool with one end, then for each pass through rollers reverse and feed it again with the other end. (as shown in Figure 1 and Figure 2 )
6. Turn the large handle and let rail pass completely through the rollers.
7. Make 1/4 turn adjustments to the center wheel only after both ends of the rail were fed through. This will assure proper bending and prevent rail separation.
8. Compare rail to the template or drawing and repeat steps as necessary.
9. After rail is bent to desired radius trim rail to proper length

**NOTE: DO NOT ATTEMPT TO ACHIEVE TIGHT RADII WITH ONLY ONE PASS, SEVERAL GRADUALLY INCREASING PASSES ARE NECESSARY.**

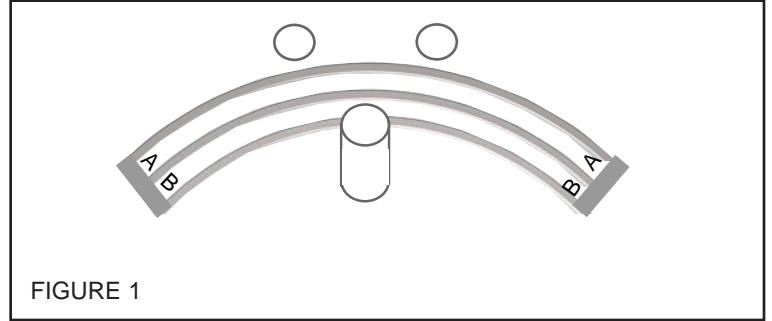


FIGURE 1

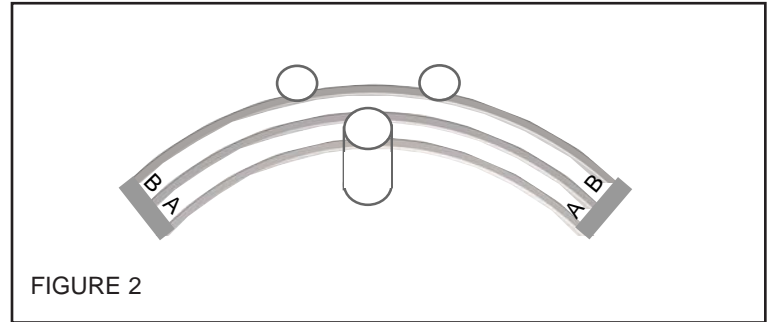


FIGURE 2

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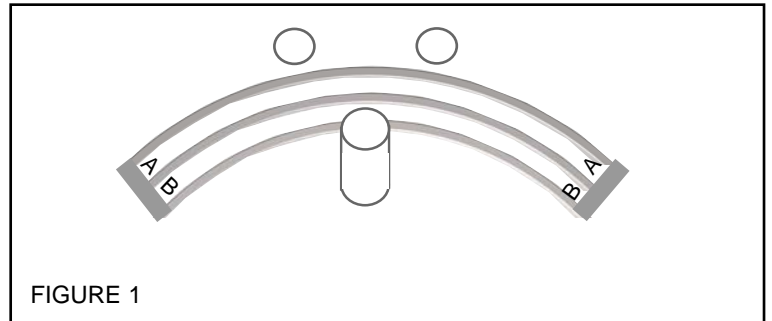


FIGURE 1

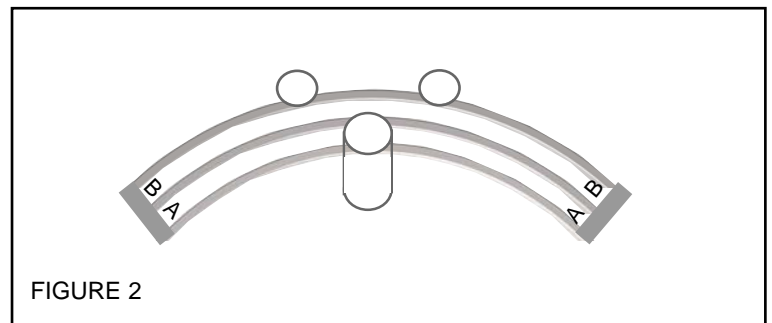


FIGURE 2



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