

# SANUS | SYSTEMS

THE UNION OF FORM AND FUNCTION

## Assembly Instructions for Euro Foundations: EF20, EF24, EF28

Thank you for choosing Euro Foundations from Sanus Systems. The goal of these speaker stands is to improve the listening experience, by raising the speaker to the correct height, and isolating the speaker from resonance effects. When set up correctly, Euro Foundations will greatly enhance your audio video system's acoustic performance and visual appeal. Bass is tighter, mids and highs are clearer, and imaging detail improves.

The location of your speakers in your listening room will greatly affect sound quality. Taking your speakers off your Foundations and listening to them on the floor for a few minutes quickly demonstrates the importance of speaker mounting and positioning. Take the time to find the ideal speaker locations for your room; moving them a few inches can noticeably change the sound. The easiest way to find the optimum speaker locations is with educated trial and error. Your Sanus trained audio consultant can get you started in the right direction, but in the end you need to trust your ears. Happy Listening!

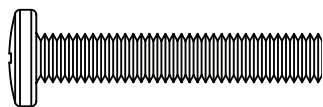
**Safety Warning:** If you do not understand these directions, or have any doubts about the safety of the installation, please call a qualified contractor or contact Sanus at 800.359.5520 or [www.sanus.com](http://www.sanus.com). Check carefully to make sure that there are no missing or defective parts. Our customer service representatives can quickly assist you with installation questions and missing or damaged parts. Replacement parts for products purchased through authorized dealers will be shipped directly to you. Never use defective parts. Improper installation may cause damage or serious injury. Do not use this product for any purpose that is not explicitly specified by Sanus Systems. Sanus Systems can not be liable for damage or injury caused by incorrect assembly, or incorrect use. Please call Sanus Systems before returning products to the point of purchase.

**Required Tools:** Phillips screwdriver

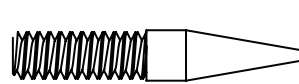
**Supplied Parts and Hardware:** Some parts not shown as actual size\*



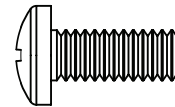
a - Flat Head Top Plate Bolt (2)



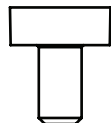
b - Pan Head Base Bolt (2)



c - Carpet Spike (6)



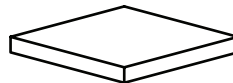
m - Speaker Bolt (2)



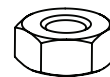
d - Rubber Isolation Feet (8)



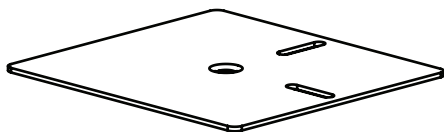
e - Lock Washer (2)



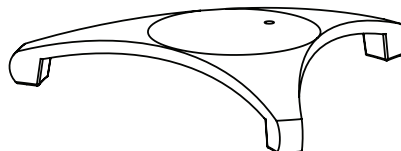
f - Neoprene Speaker Pads (8)



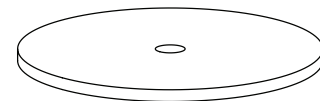
g - Spike Lock Nuts (6)



h - Top Plate - 6'' x 6.5'' (2)\*



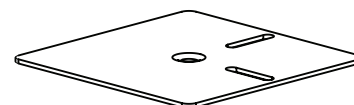
i - Base (2)\*



j - Cork Damping Ring (2)\*



k - Pillar (2)\*



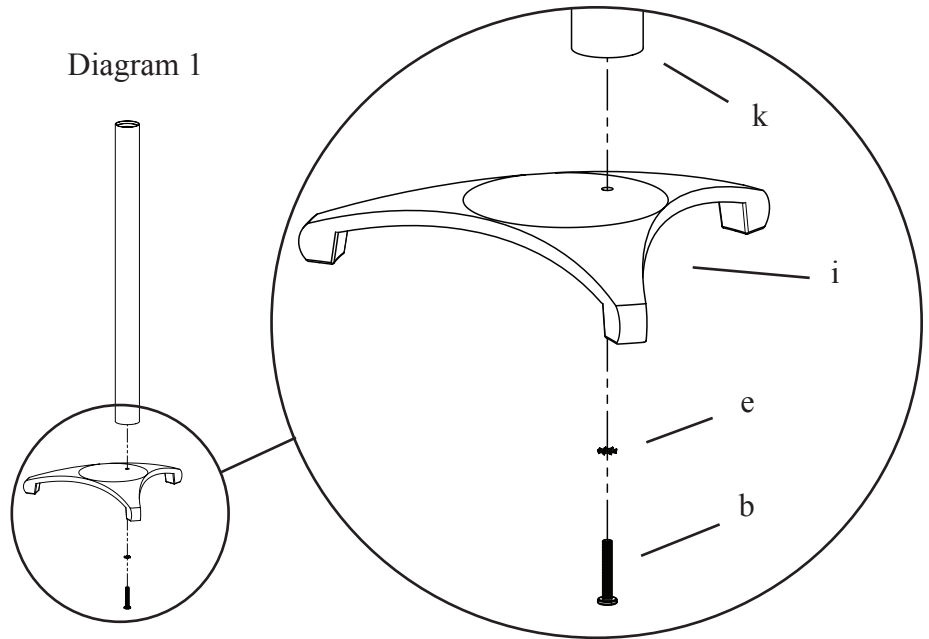
l - Top Plate - 5'' x 5'' (2)\*

Note: Included with EF28 model only

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### Step 1: Attach Pillars to Base

Locate the Base (i), Pan Head Base Bolt (b), and Lock Washer (e). Slide the Lock Washer over the Pan Head Base Bolt. Insert the Pan Head Base Bolt up through the pillar hole on the Base. While holding the bolt, thread on the Pillar (k). Tighten the Pan Head Base Bolt with a Phillips screwdriver. Position the Pillar so that the wire management holes face the back leg of the Base. See Diagram 1 for assistance.

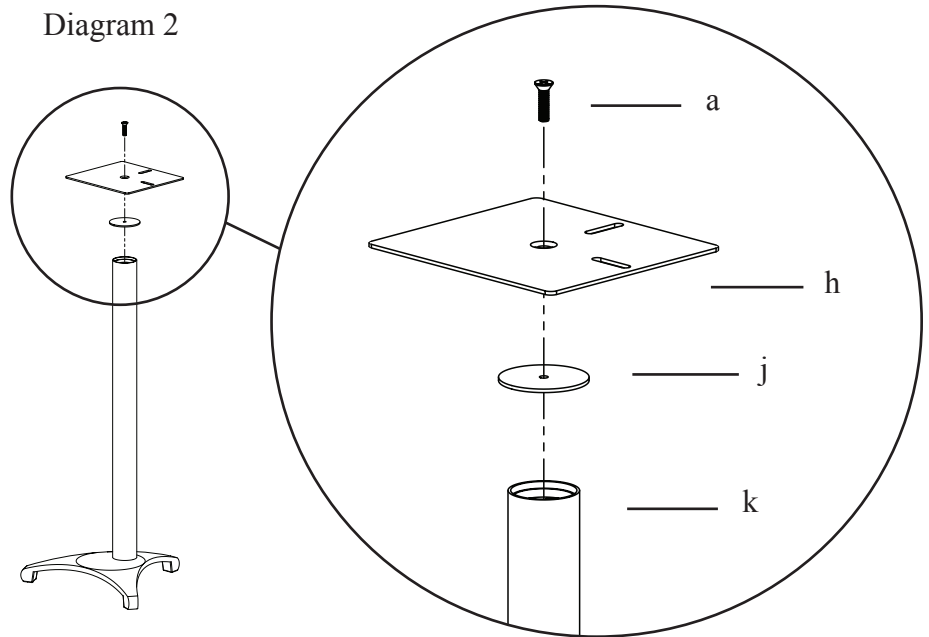


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### Step 2: Attach Top Plate

Locate the Top Plate (h), Cork Damping Ring (j), and Flat Head Top Plate Bolt (a). Peel the backing from the Cork Damping Ring, and stick against the bottom side of the Top Plate, aligning it with the center hole of the Top Plate. Note: The recessed side of the Top Plate should face up. Thread the Flat Head Top Plate Bolt through the aligned holes, into the top end of the Pillar (k). Tighten with a Phillips screwdriver. See Diagram 2 for assistance.

Note: EF28 models have two sizes of Top Plates (h, l). Choose the appropriate size, so that the Top Plate is not larger than the bottom of the speaker.



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### Step 3: Attach Isolation Feet and Speaker Pads

Remove the backing from the Neoprene Speaker Pads (f), and press them onto the Top Plate (h), placing one on each corner. Slots in the top plate allow bolt mounting of speakers that have threaded inserts in the bottom; Speaker Bolts (m) are provided.

Carpet Spikes, or Rubber Isolation Feet may be installed, in order to isolate your speaker stands from the floor surface. Note: Sanus Systems is not responsible for damage to the floor system, caused by using the Carpet Spikes.

Rubber Isolation Feet Installation: Align the Rubber Isolation Feet (d), with the holes on the underside of the Base (i). Twist and press them into the holes.

Carpet Spike Installation: Thread the Spike Lock Nuts (g) onto the Carpet Spikes (c). Thread the Carpet spikes into the threaded holes on the underside of the Base (i). Adjust the Carpet Spikes so that the stand is level, and tighten the Spike Lock Nuts against the Base.

