

-KEEP FOR REFERENCE-

-GUARDAR PARA REFERENCIA-

-GARDEZ POUR RÉFÉRENCE-



DO NOT RETURN PRODUCT TO THE STORE
 Individual stores do not stock parts.

NO REGRESAS ESTA PRODUCTO A LA TIENDA
 Las tiendas no tiene partes.

NE RETOURNEZ PAS LE PRODUIT AU MAGASIN
 Les magasins individuels ne gardent pas de pièces.

If a part is missing or damaged, please visit our website or call our toll-free customer service line. We will gladly ship your replacement parts FREE of charge.

Si las partes están perdidas o dañadas Por favor visite nuestra página de Internet o llame a nuestra línea de teléfono gratis de Servicio al Cliente. Nosotros le enviaremos sus repuestos sin cargo adicional, serán totalmente gratis.

Si une pièce est manquante ou endommagée, veuillez visiter notre site web ou appelez sans frais notre Service à la clientèle. Nous expédierons avec plaisir vos pièces de rechange GRATUITEMENT.

Need Parts or Assistance?

Nesacitas partes o Asistencia?

Besoin de Pièces ou d'assistance?

WWW.AMERIWOOD.COM/PARTS

or call toll free:
 o llame a nuestra línea gratis: **1-800-489-3351**
 ou appelez sans frais:

For prompt, reliable service; please have your assembly manual ready.

Para servicio mas rapido y reliable por favor tenga esta manual listo.

Pour un service rapide et fiable, s'il vous plait ayez votre livret d'assemblage en main.

⚠ WARNING



Unit can tip over causing severe injury or death.

- Anchor unit to stud or wall.
- **DO NOT** allow children to climb on unit.
- Put heavy items on lower shelves or drawers.
- Read and follow all assembly instructions.

⚠ ADVERTENCIA

Este mueble puede caerse por encima causando daño serio o la muerte

- Anolar el mueble a un espárrago muro.
- **NO** dejar que los niños suben por encima del mueble.
- Poner los articulos mas pesados en los tableros o cajones inferiores.
- Leer y seguir todos de los instuccionnes para el montaje.

⚠ AVERTISSEMENT

L'unité peut basculer et causer des blessures graves ou la mort.

- Fixez l'unité au mur ou à un montant.
- Ne laissez **PAS** les enfants grimper sur le meuble
- Déposez les pièces lourdes sur les tablettes ou tiroirs du bas.
- Lire et suivre toutes les instructions d'assemblage.

Thank you for purchasing from AMERIWOOD.
Visit www.ameriwood.com to view the limited warranty valid in the U.S. and Canada.

AMERIWOOD CONSUMER SERVICES

Before starting – Antes de Empezar – Avant de débiter.



- Read each step carefully before starting. It is very important that each step is performed in the correct order. If these steps are not followed in sequence, assembly difficulties will occur.**

Lea con cuidado cada paso antes de empezar. Es muy importante que cada paso se ejecute en el orden correcto, de lo contrario, tendrá dificultades en el ensamblaje.

Lisez chaque étape soigneusement avant de commencer. Il est très important que chaque étape de l'assemblage soit exécutée dans le bon ordre. Si ces étapes ne sont pas suivies dans l'ordre, des difficultés d'assemblage se produiront.

- Make sure all parts are included. Most board parts are labeled or stamped on the raw edge. Asegúrese de tener todas las piezas. Cada pieza está marcada con una etiqueta o con un sello en el lado sin acabado.**

Assurez-vous que toutes les pièces sont incluses. La plupart des pièces en bois sont étiquetées ou estampées sur le bord non-fini.

- Work in spacious area, preferably on a carpet, near the place the unit will be used. Ejecute el ensamblaje en un área espaciosa, de preferencia sobre alfombra y cerca del lugar donde se usará el mueble.**

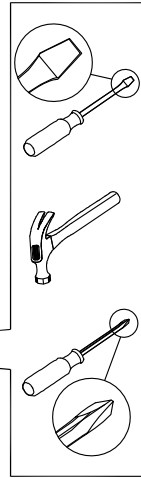
Travaillez dans un endroit spacieux, préférentiellement sur un tapis, près de l'endroit où le meuble sera utilisé.

- Have the following tools.**

Tenga las siguientes herramientas a la mano. Ayez les outils suivants à la portée de la main.

- Do not use power tools to assemble your furniture. Power tools may strip or damage the parts. No use herramientas eléctricas para ensamblar el mueble. Las herramientas eléctricas pueden dañar la unidad.**

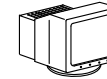
N'utilisez pas d'outils électriques pour assembler votre mobilier. Les outils électriques peuvent démonter ou endommager les pièces.



*Gracias por haber comprado de AMERIWOOD.
 Visite www.ameriwood.com para ver la garantía limitada válida solamente en Estados Unidos y Canadá.
 SERVICIO A LA CLIENTELA DE AMERIWOOD*

**Merci pour votre achat de Ameriwood.
 Visitez www.ameriwood.com pour voir la garantie limitée valide au Canada et aux États-Unis.**

SERVICE À LA CLIENTÈLE DE AMERIWOOD



Visit our website:
 Visite nuestra página de internet:
 Visitez notre site Web:

WWW.AMERIWOOD.COM/PARTS



Call us at:
 Llame al: 1-800-489-3351
 Téléphonnez au:



Fax:
 Envíe un facsimil: 1-636-745-1005
 Envoyez une télécopie:



Write to: AMERIWOOD INDUSTRIES
 Escriba a: 410 East First Street South
 Écrivez à l'adresse: Wright City, MO 63390 USA
 Attention: Consumer Services

9:00am - 5:00pm

Monday – Friday
~~7:00am X 8:00pm~~
 Central Time

~~Saturday~~
~~9:00am X 5:00pm~~
~~Central Time~~

Lunes – Viernes
~~7:00am X 8:00pm~~
 Tiempo Central

~~Sábado~~
~~9:00am X 5:00pm~~
~~Tiempo Central~~

Lundi – Vendredi
~~7:00am X 8:00pm~~
 Heure Normale du Centre

~~Samedi~~
~~9:00am X 5:00pm~~
~~Heure Normale du Centre~~

HELPFUL HINTS

- Visit our website for basic assembly tips and to order replacement parts.
- Identify, sort and count the parts before attempting assembly.
- Call our toll free number if you need assistance identifying parts.
- Compression dowels are tapped in with a hammer.
- Slides have lips only on the right side.
- Cam locks that are properly fastened on a horizontal board will face toward the center of the unit, on a vertical board the point on the lock will face the bottom.
- Back panels provide stability and support. Use all the nails provided.
- When nailing back panels to the unit, be sure there is equal distance on all sides to square the unit.
- Units without the back panel installed may collapse.
- Clean the product with your favorite furniture polish and a soft cloth. DO NOT USE harsh chemicals or abrasive cleaners.
- Move your new furniture carefully, with two people lift and carry the unit to a new location.
- Never push, pull or drag your furniture (especially on carpet).
- Your Ameriwood furniture can be disassembled and reassembled to move.
- Additional parts are available for a nominal fee.

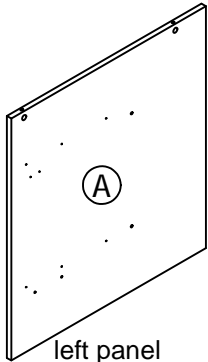
NOTAS UTILES

- Visite nuestro pagina de internet para que siga los pasos básicos del samblaje del mueble y ordene las partes que necesitan ser reemplazadas.
- Identifique, clasifique y cuente todas las partes antes de empezar el ensamblaje.
- Llame gratis al número de servicio al cliente si necesita ayuda con el montaje de la unidad.
- Las clavijas de compresión se taladran con un martillo.
- Las correderas del cajón solo tienen un borde en el lado derecho.
- En las piezas (tablas) horizontales, las cerraduras deben quedar al lado derecho cuando están colocadas apropiadamente. En el caso de una pieza (tabla) vertical, las cerraduras deben quedar hacia abajo.
- Los paneles traseros dan estabilidad al mueble. Use todos los clavos incluidos.
- Clave el panel trasero teniendo cuidado de mantener la misma distancia entre los clavos.
- Los muebles que no tienen el panel trasero pueden colapsar.
- Use cualquier producto que sea específico para limpiar muebles. No use químicos o sustancias abrasivas.
- Mueva su mueble con mucho cuidado y con la ayuda de otra persona levante y mueva el mueble a su lugar.
- Nunca empuje, jale o arrastre un mueble (especialmente sobre alfombra).
- Los muebles de Ameriwood pueden ser ensamblados o desarmados para ser transportados.
- Por un pago nominal puede ordenar partes adicionales.

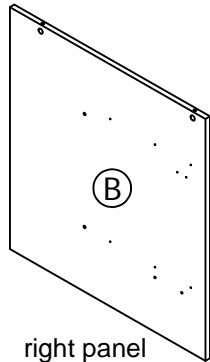
NOTES UTILES

- Visitez notre site web pour obtenir des conseils de montage de base et pour commander des pièces de rechange.
- Identifiez, séparez et comptez les pièces avant d'entreprendre l'assemblage.
- Appelez à notre numéro sans frais si vous avez besoin d'aide pour identifier les pièces.
- Les goujons de compression sont insérés avec un marteau.
- Les glissières ont des rebords seulement sur le côté droit.
- Les serrures de came qui sont serrées sur une planche horizontale doivent faire face au centre de l'unité. Sur une planche verticale, la pointe de la serrure doit être orientée vers le bas.
- Les panneaux arrière stabilisent et soutiennent le meuble. Utilisez tous les clous fournis.
- En enfonçant les clous dans une planche, assurez-vous que toutes les distances entre les coins sont égales pour que l'unité soit carrée.
- Sans leur panneau arrière, les unités peuvent s'écrouler.
- Nettoyez le produit avec votre poli à meubles préféré et un linge doux. NE PAS UTILISER de produits chimiques ou de nettoyeurs abrasifs.
- Déplacez votre nouveau meuble avec soin, avec l'aide d'une autre personne et portez-le jusqu'à son nouvel emplacement.
- Ne jamais pousser ou traîner votre meuble (surtout sur un tapis).
- Votre meuble Ameriwood peut être démonté puis ré-assemblé pour être déplacé.
- Il est possible d'obtenir des pièces supplémentaires à un prix modique.

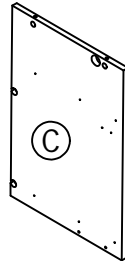
PARTS - PIEZAS - PIECES



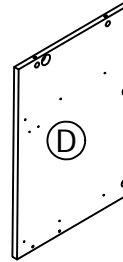
left panel
panel izquierdo
cloison gauche
39111083012



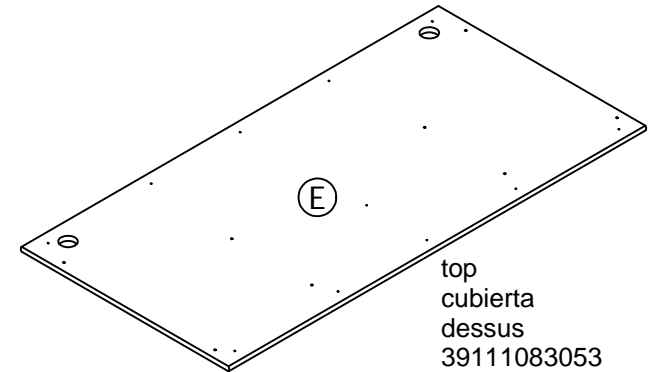
right panel
panel derecho
panneau droite
39111083022



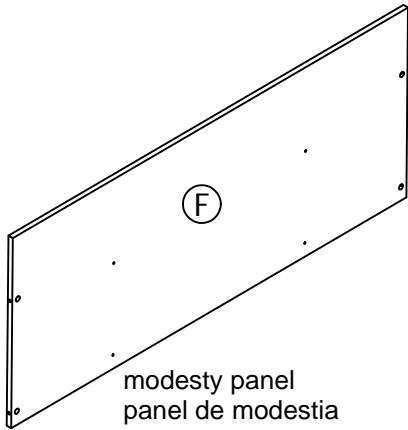
left partition
divisor izquierdo
partition gauche
39111083032



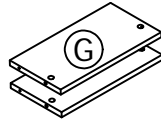
right partition
divisor derecho
cloison droite
39111083042



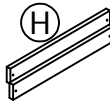
top
cubierta
dessus
39111083053



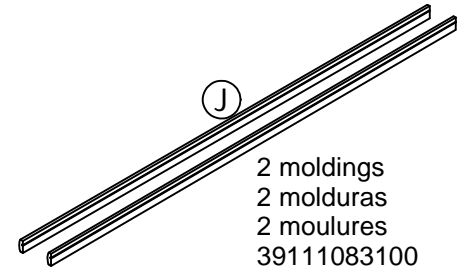
modesty panel
panel de modestia
panneau de modestie
39111083060



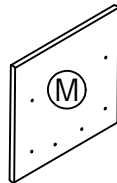
2 fixed shelves
2 entrepaños fijos
2 dos étagères fixes
39111000070



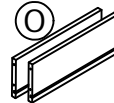
2 stretchers
2 travesaños
2 tendeurs
39111083080



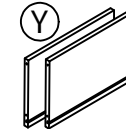
2 moldings
2 molduras
2 moulures
39111083100



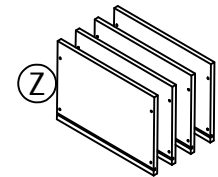
lower left drawer front
frente de cajón inferior izquierdo
devant du tiroir gauche inférieur
39111083130



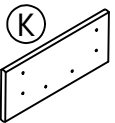
2 upper drawer backs
2 traseros de cajón superior
2 dos de tiroir supérieur
39111302151



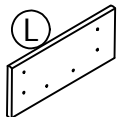
2 lower drawer backs
2 traseros de cajón inferior
2 dos de tiroir inférieur
39112302251



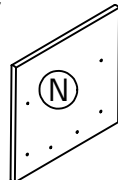
4 lower drawer sides
4 costados de cajón inferior
4 côtés de tiroir inférieur
39112302260



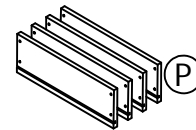
upper left drawer front
frente de cajón superior izquierdo
devant du tiroir gauche supérieur
39111083110



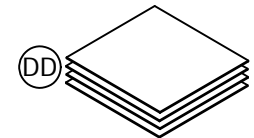
upper right drawer front
frente de cajón superior derecho
devant du tiroir droit supérieur
39111083120



lower right drawer front
frente de cajón inferior derecho
devant du tiroir droit inférieur
39111083140

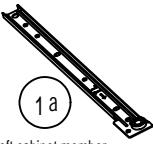
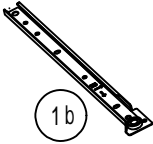
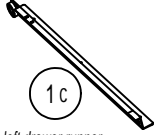
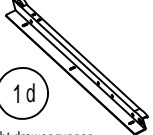


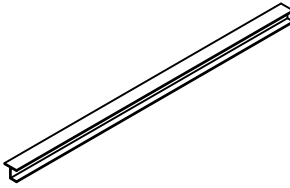
4 upper drawer sides
4 costados de cajón superior
4 côtés de tiroir supérieur
39111302160



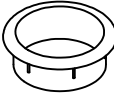
4 drawer bottoms
4 fondos de cajón
4 fonds de tiroir
K911230260

PARTS - PIEZAS - PIECES


| | | | |
|--|--|---|---|
|  1a left cabinet member corredera de mueble izquierda glissière gauche du tiroir |  1b right cabinet member corredera de mueble derecha glissière droite du tiroir |  1c left drawer runner deslizador izquierdo de cajón coulisse du tiroir gauche |  1d right drawer runner deslizador derecha de cajón coulisse du tiroir droit |
| 1 | #A56030 | x 4 | |

| | |
|---|-----|
|  2 | x 4 |
|---|-----|


#A82120
file holder
sujetador de folders
support à dossier

| | |
|--|-----|
|  3 | x 2 |
|--|-----|


#A70040
grommet
arillo pasa-cables
rondelle

| | |
|--|-----|
|  4 | x 2 |
|--|-----|

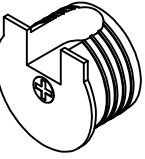
#A70050
grommet cap
tapa
couvre-rondelle

| | |
|--|------|
|  5 | x 16 |
|--|------|


#A22500
cam lock
cerradura de leva
serrure de came

| | |
|--|------|
|  6 | x 16 |
|--|------|


#A22510
20mm cam bolt
20mm perno de leva
boulon de came 20mm

| | |
|---|-----|
|  7 | x 4 |
|---|-----|

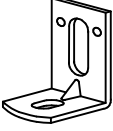
#A22820
connector housing
conector
boîtier de connecteur

| | |
|--|-----|
|  8 | x 4 |
|--|-----|


#A22810
connector bolt
perno del conector
boulon de connecteur

| | |
|--|-----|
|  9 | x 4 |
|--|-----|

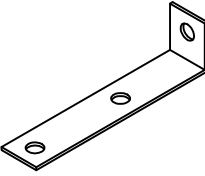
#A21520
compression dowel
clavija de compresión
goujon de compression

| | |
|---|------|
|  10 | x 10 |
|---|------|

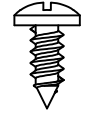
#A53600
angle bracket
escuadra
équerre

| | |
|---|------|
|  11 | x 20 |
|---|------|

#A12210
1/2" pan head
cabeza redonda 1/2"
vis à tête ronde 1/2"

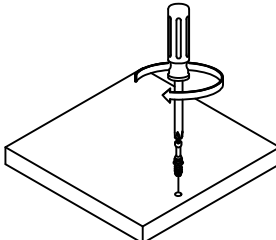
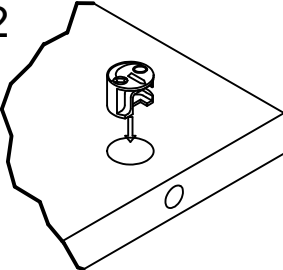
| | |
|--|-----|
|  17 | x 4 |
|--|-----|

#A53020
large bracket
escuadra grande
grand support

| | |
|---|------|
|  21 | x 20 |
|---|------|

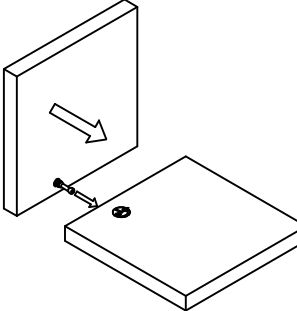
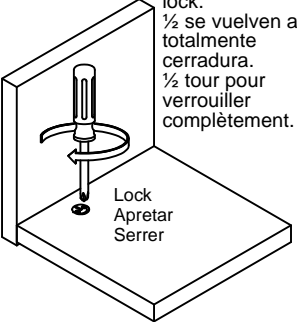
#A12100
#8 x 7/16" pan head
cabeza redonda 7/16"
vis à tête tonde 7/16"

This illustration shows how the CAM fastening system works.
Esta ilustración muestra el sistema de fijación de leva y como funciona.
Cette illustration montre le système de fixation CAME et son fonctionnement.

| | |
|--|--|
|  1 |  2 |
|--|--|


Tighten to fully seat. Do not over tighten.
Apriétese a totalmente asiento. No haga encima de apriétese.
Serrez pour mettre le siège bien en place. Ne pas trop serrer.

Proper orientation of cam.
La orientación apropiada de leva.
Bonne orientation de la came.


| | |
|--|--|
|  3 |  4 |
|--|--|

Lock
Aprietar
Serrer

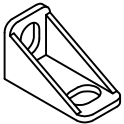
1/2 turn to fully lock.
1/2 se vuelven a totalmente cerradura.
1/2 tour pour verrouiller complètement.

| | |
|--|------|
|  12 | x 40 |
|--|------|

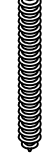
#A11080
7/16" flat head
cabeza plana 7/16"
vis à tête plate 7/16"

| | |
|---|------|
|  14 | x 32 |
|---|------|


#A15600
drawer screw
tornillo para cajón
vis du tiroir

| | |
|--|------|
|  13 | x 16 |
|--|------|

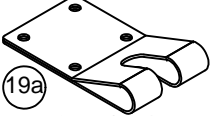
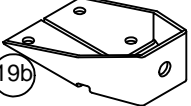
#A53760
drawer bracket
escuadra para cajón
support du tiroir

| | |
|---|------|
|  15 | x 16 |
|---|------|

#A11600
1-1/4" screw
tornillo de 1-1/4"
vis 1-1/4"

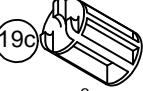
| | |
|--|-----|
|  18 | x 8 |
|--|-----|

#A80250
shelf support
soporte de entrepaño
support d'étagère

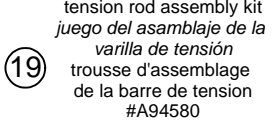
| | |
|---|--|
|  19a |  19b |
|---|--|

tension rod anchor
barra de tensión del ancla
tige d'ancrage de la barre de tension

tension rod adjustment anchor
barra de tensión del ancla de ajuste
tige d'ajustement de la barre de tension

| | |
|--|-----|
|  19c | x 2 |
|--|-----|

spacer x2
espaciador x2
entretoise x2


| | |
|---|--------|
|  19 | Qty: 1 |
|---|--------|


tension rod assembly kit
juego del ensamblaje de la varilla de tensión
trousse d'assemblage de la barre de tension
#A94580
Qty: 1

| | |
|--|--|
|  19d | barrel nut tuerca del barril écrou cylindrique |
|--|--|

| | |
|---|---|
|  19e | square washer arandela cuadrada rondelle carrée |
|---|---|

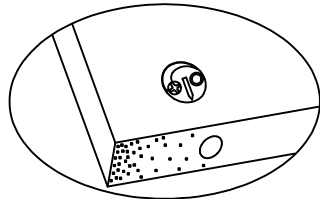
| | |
|---|------------------------|
|  19f | nut tuerca écrou |
|---|------------------------|

| | |
|---|---|
|  19g | wrench llave clé à ouverture fixe |
|---|---|

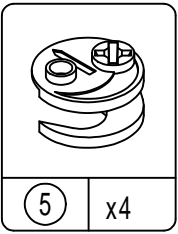
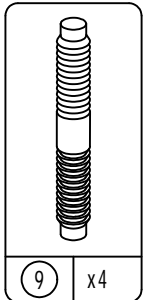
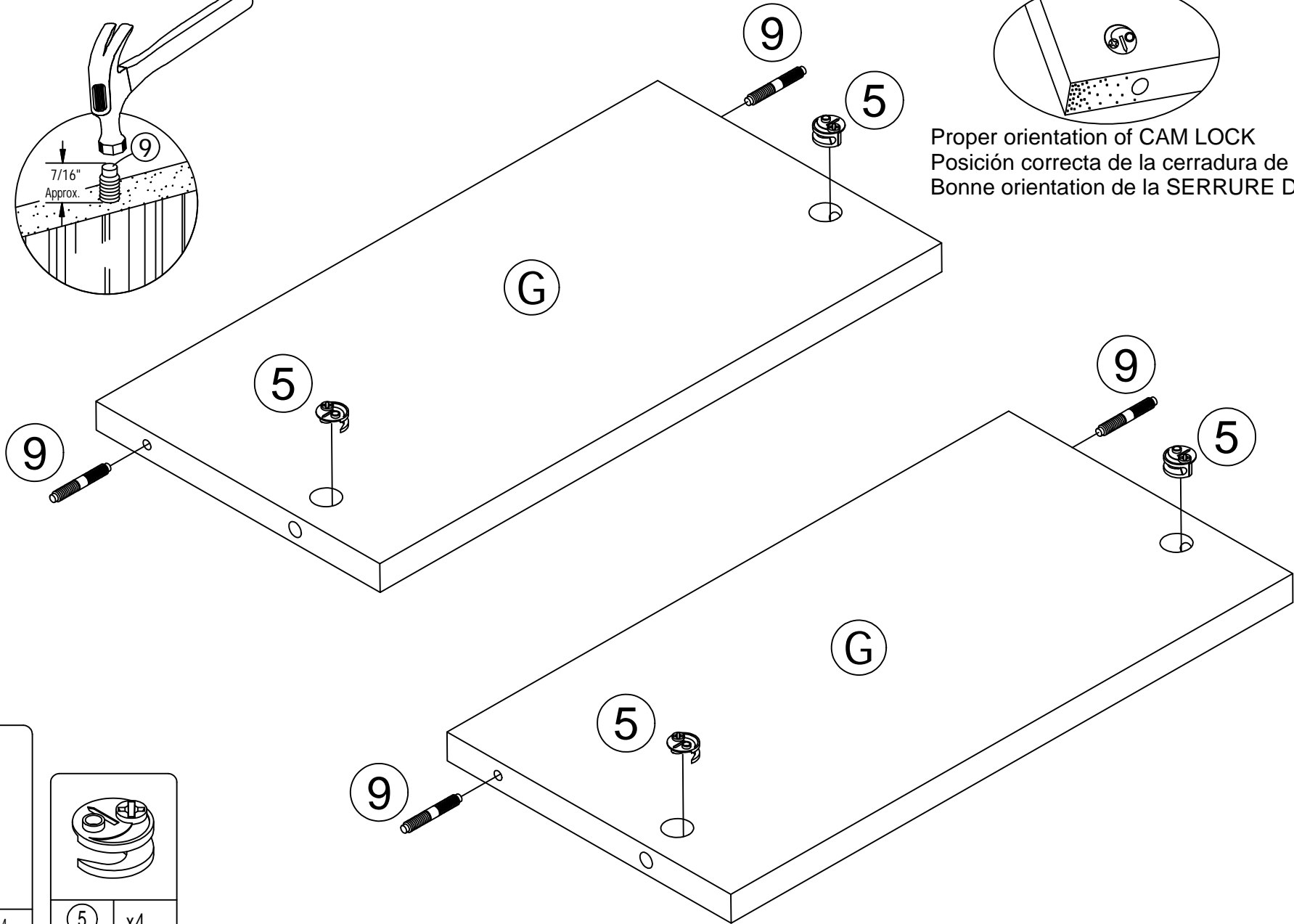
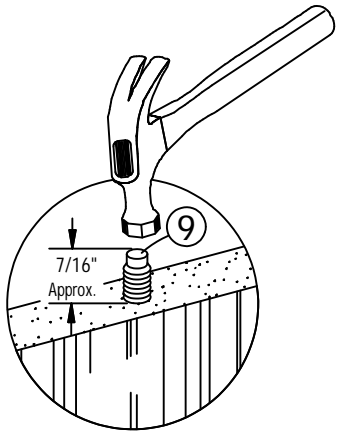
| | |
|--|--|
|  20 | tension rod varilla de tensión barre de tension #A94575 Qty: 1 |
|--|--|

B349111083ST12

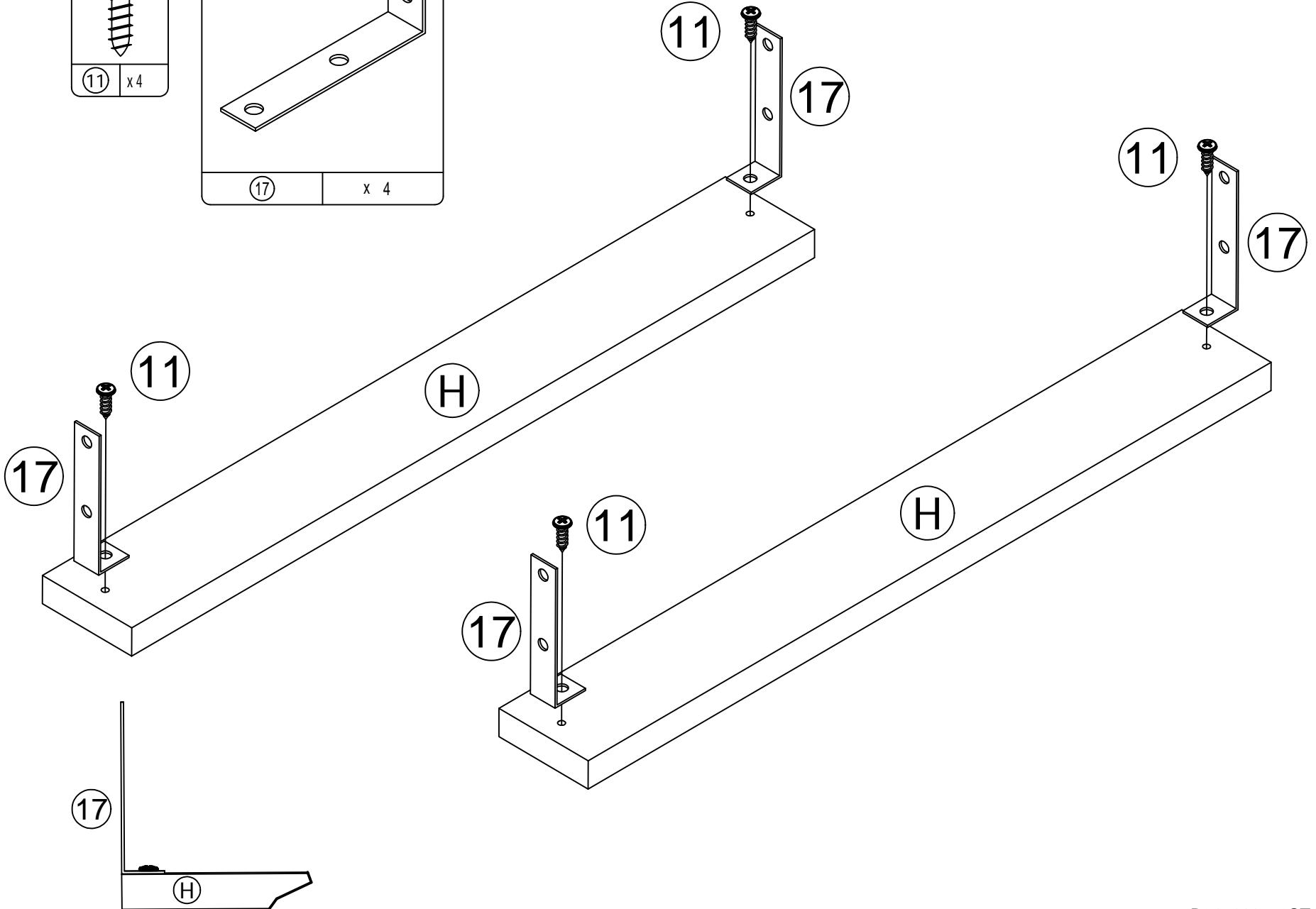
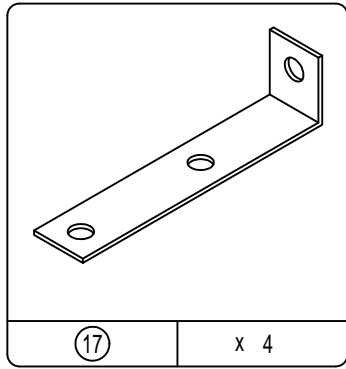
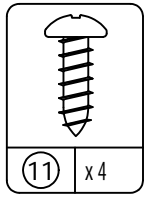
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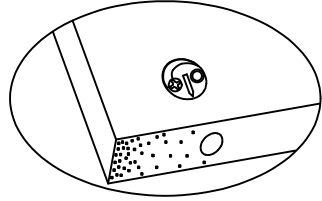
Proper orientation of CAM LOCK
Posición correcta de la cerradura de leva.
Bonne orientation de la SERRURE DE CAME



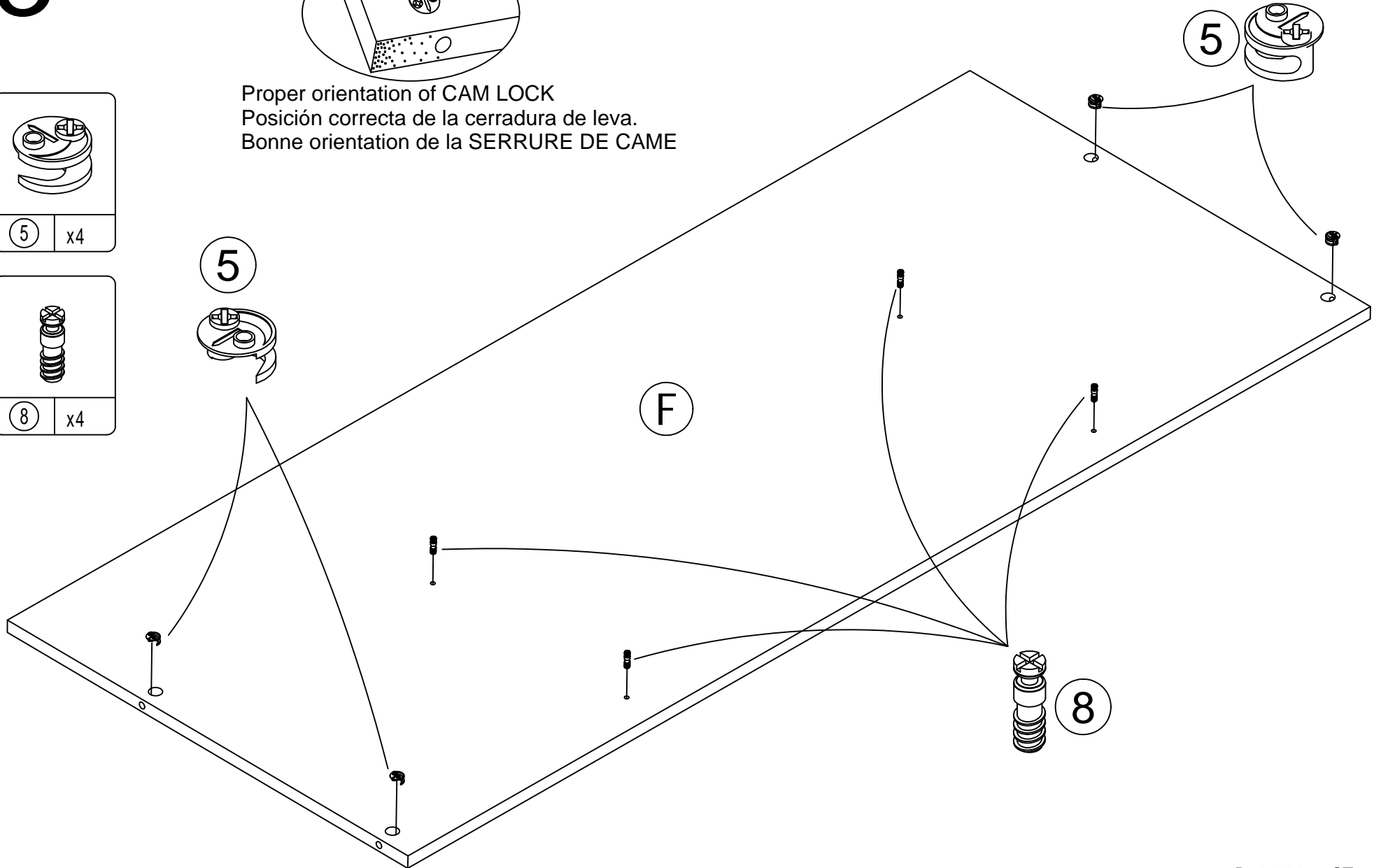
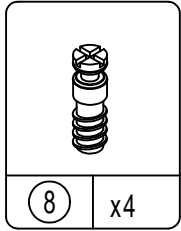
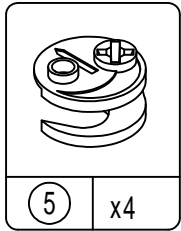
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3



Proper orientation of CAM LOCK
Posición correcta de la cerradura de leva.
Bonne orientation de la SERRURE DE CAME

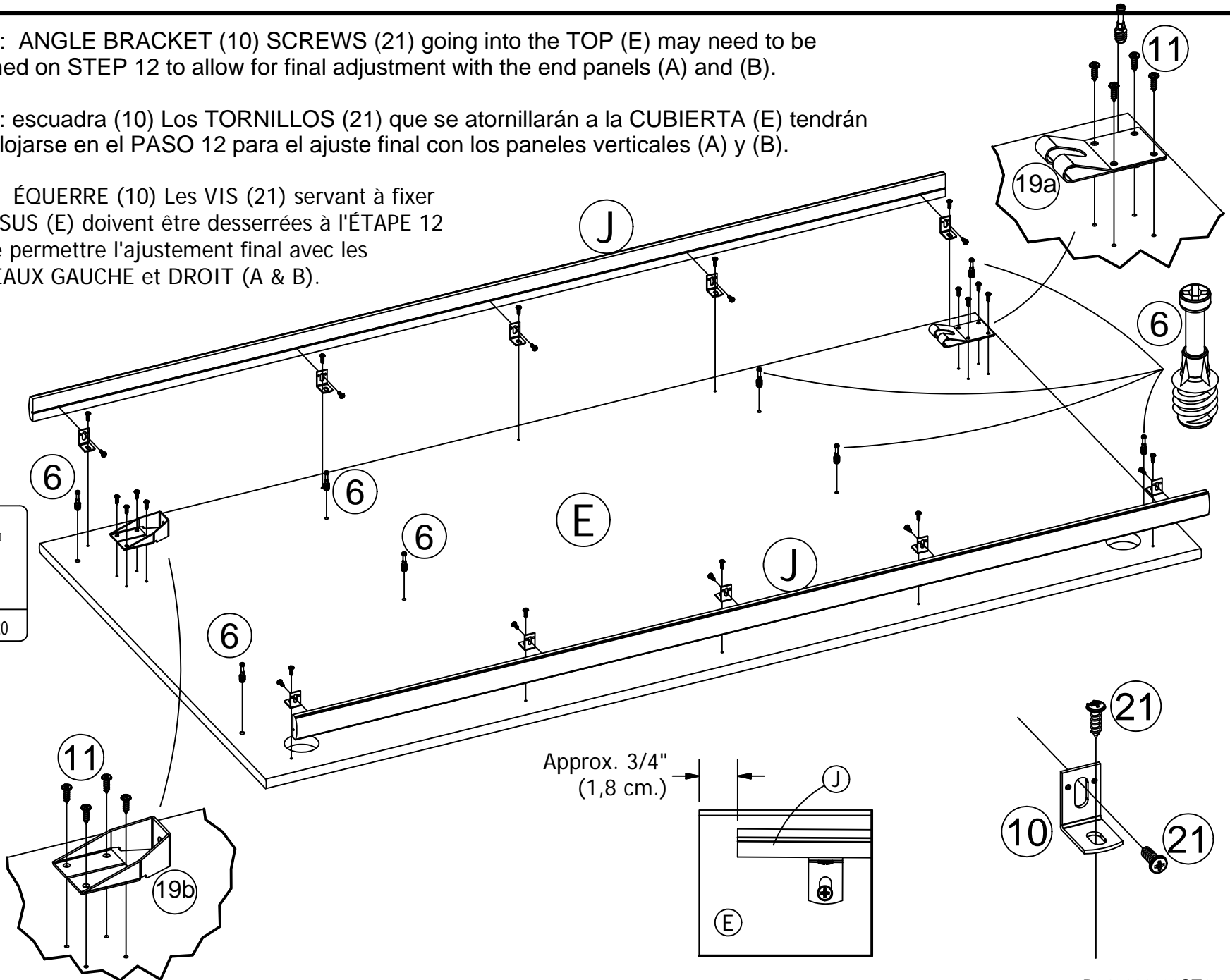
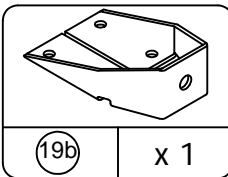
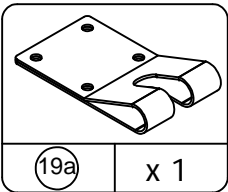
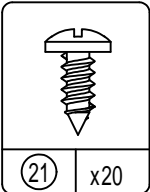
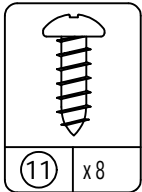
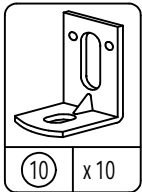
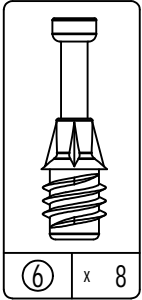


4

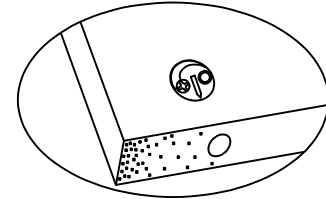
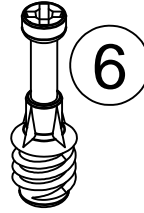
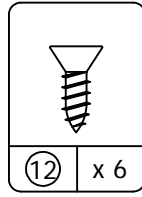
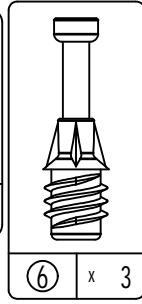
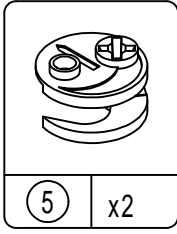
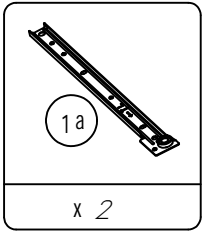
NOTE: ANGLE BRACKET (10) SCREWS (21) going into the TOP (E) may need to be loosened on STEP 12 to allow for final adjustment with the end panels (A) and (B).

NOTA: escuadra (10) Los TORNILLOS (21) que se atornillarán a la CUBIERTA (E) tendrán que aflojarse en el PASO 12 para el ajuste final con los paneles verticales (A) y (B).

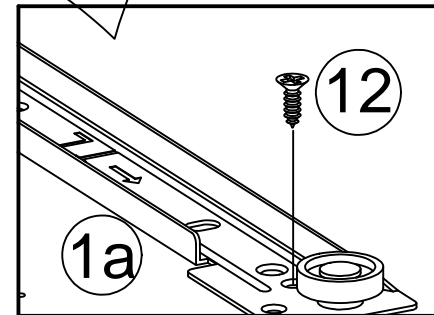
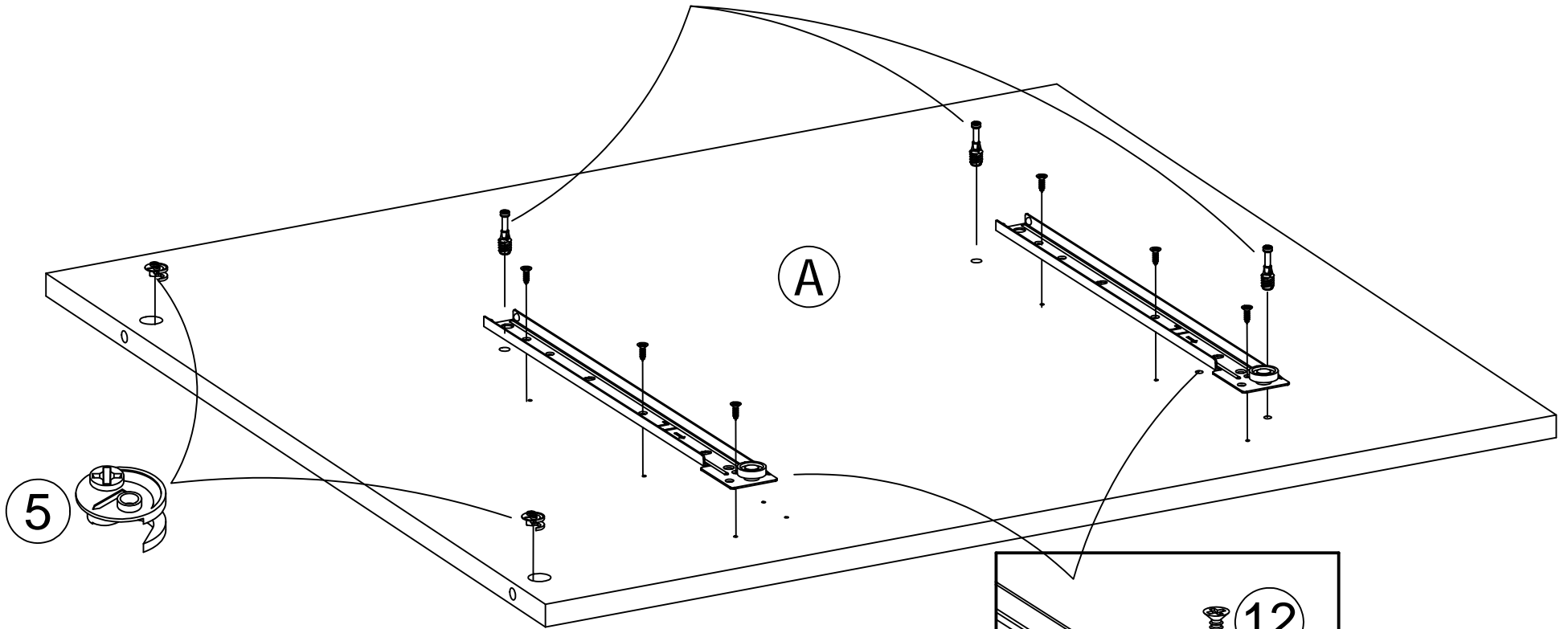
NOTE: ÉQUERRE (10) Les VIS (21) servant à fixer le DESSUS (E) doivent être desserrées à l'ÉTAPE 12 afin de permettre l'ajustement final avec les PANNEAUX GAUCHE et DROIT (A & B).



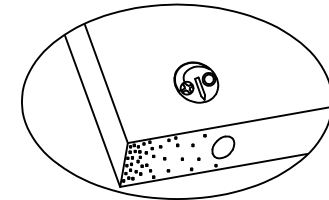
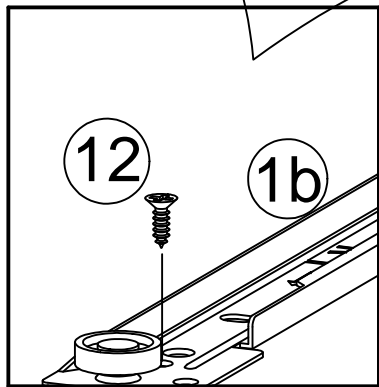
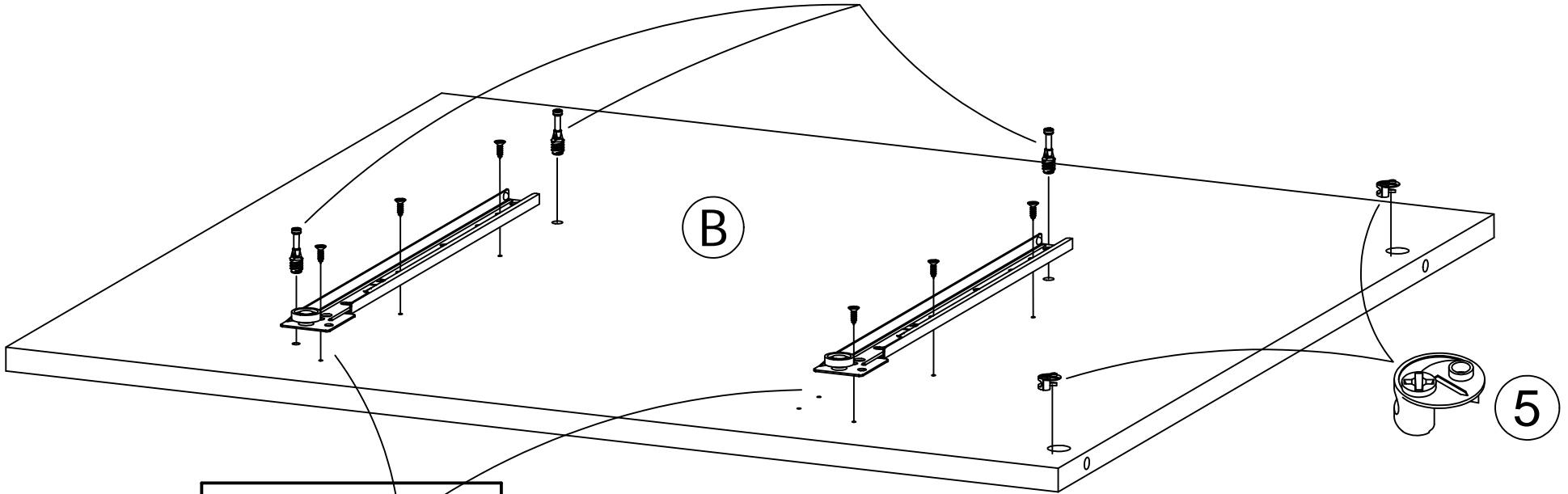
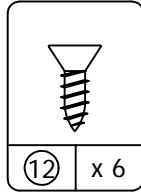
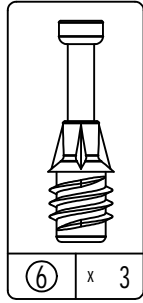
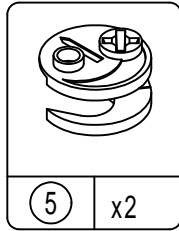
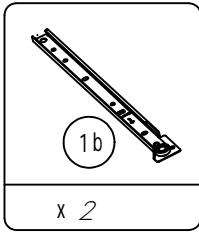
5



Proper orientation of CAM LOCK
Posición correcta de la cerradura de leva.
Bonne orientation de la SERRURE DE CAME

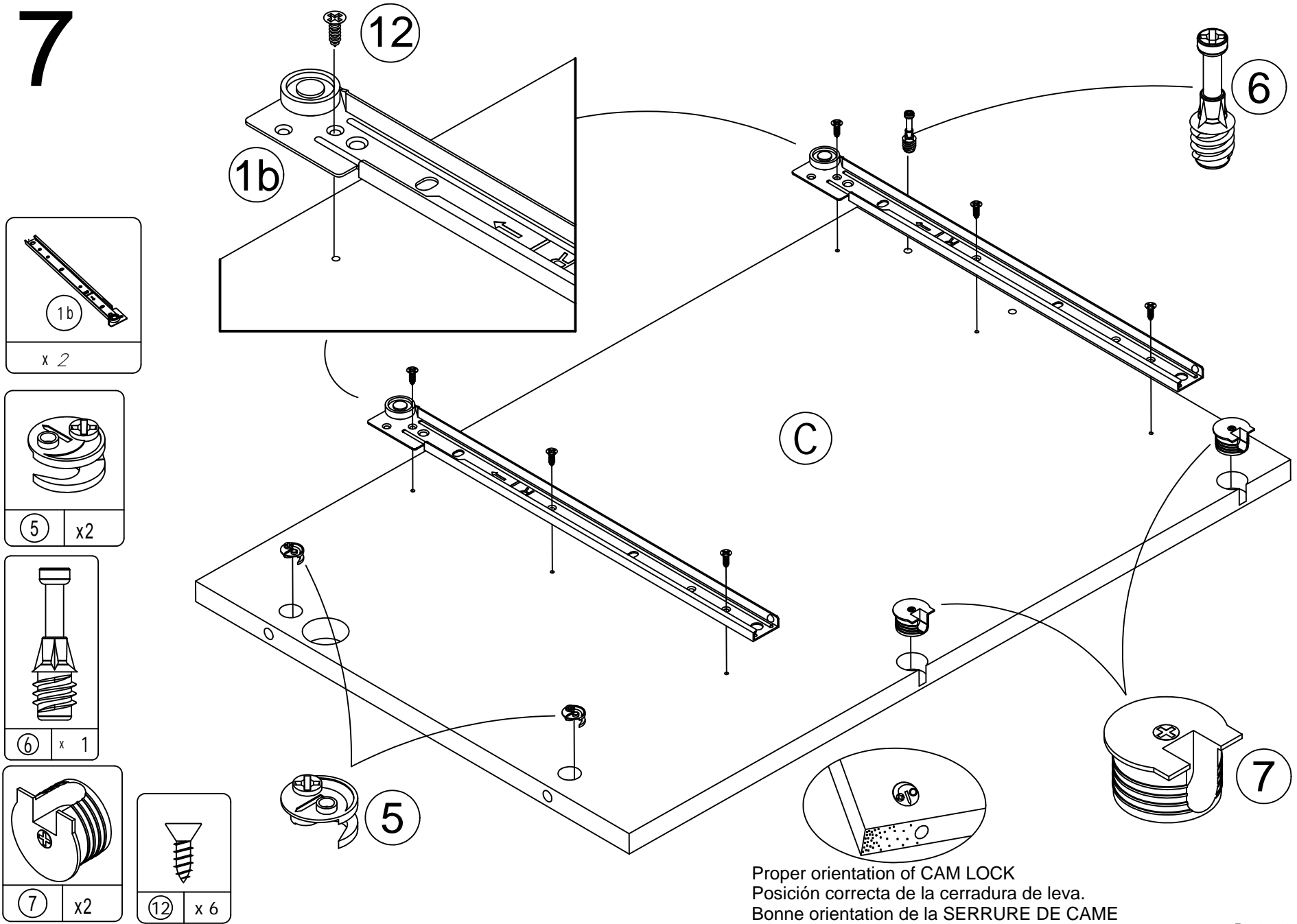


6

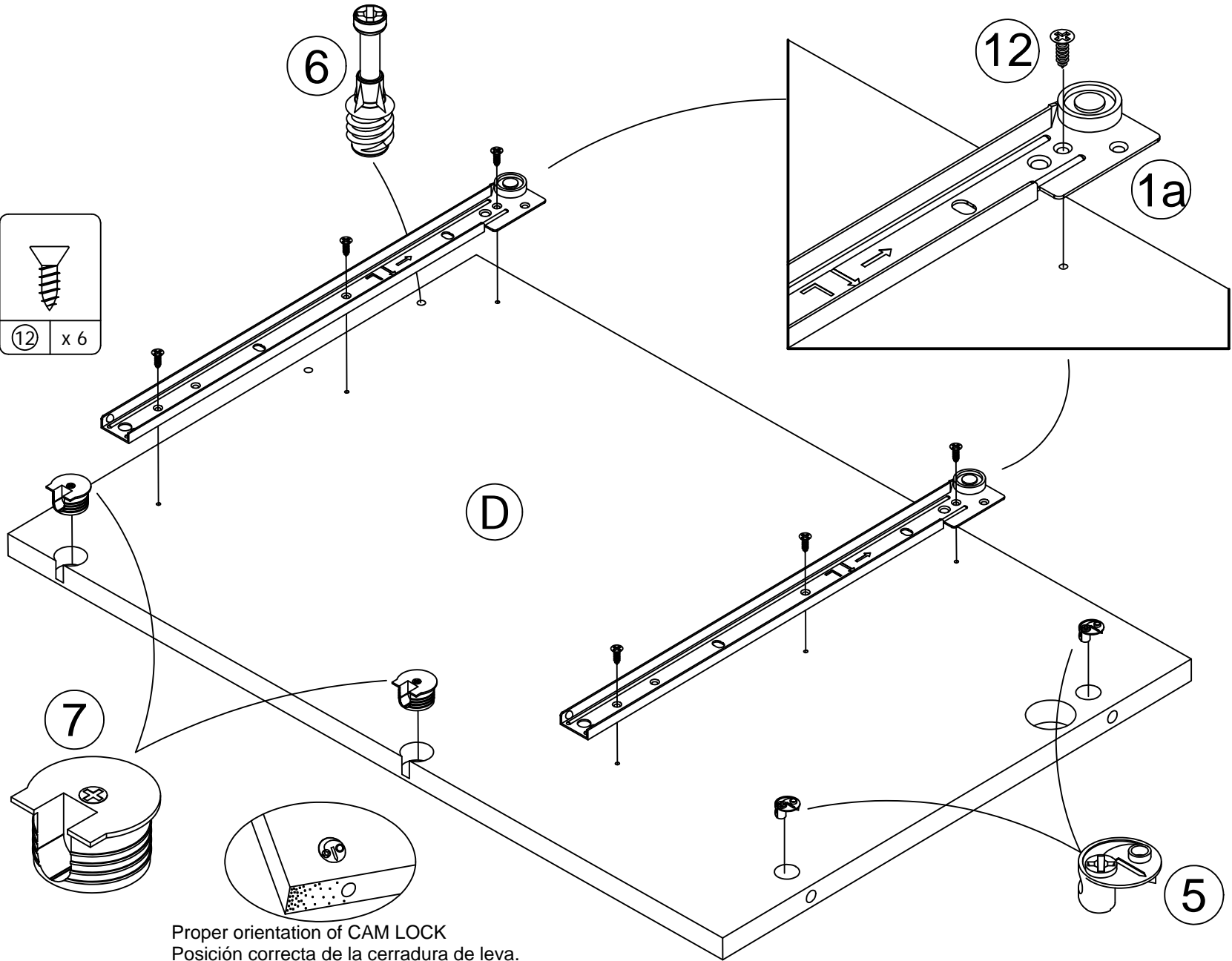
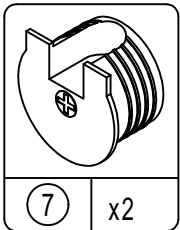
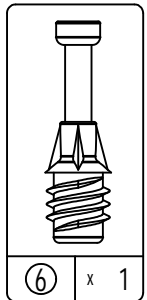
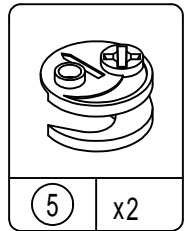
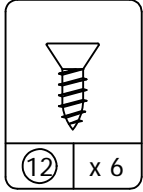
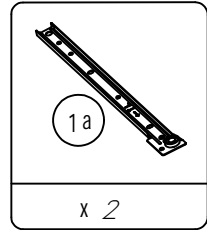


Proper orientation of CAM LOCK
Posición correcta de la cerradura de leva.
Bonne orientation de la SERRURE DE CAME

7

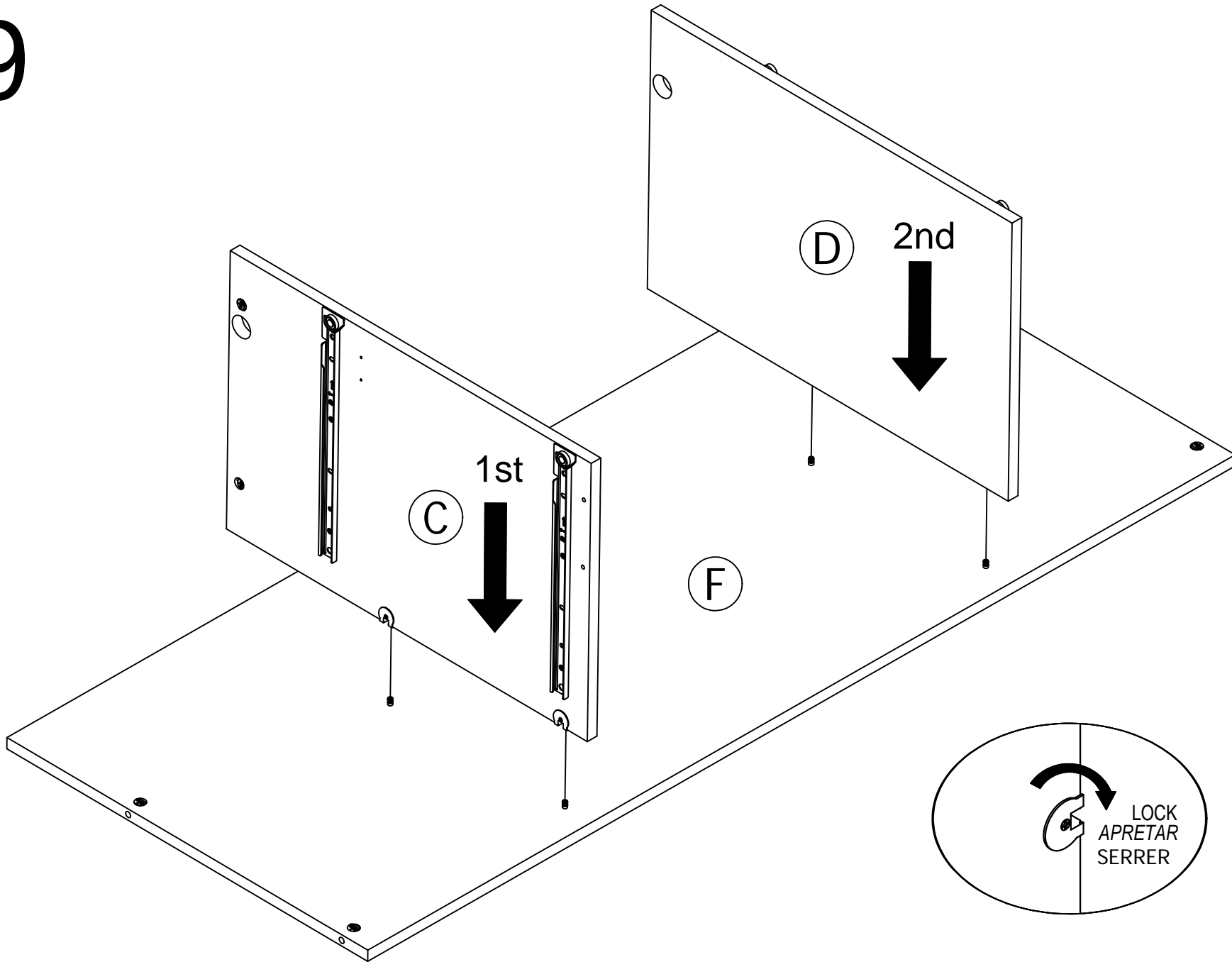


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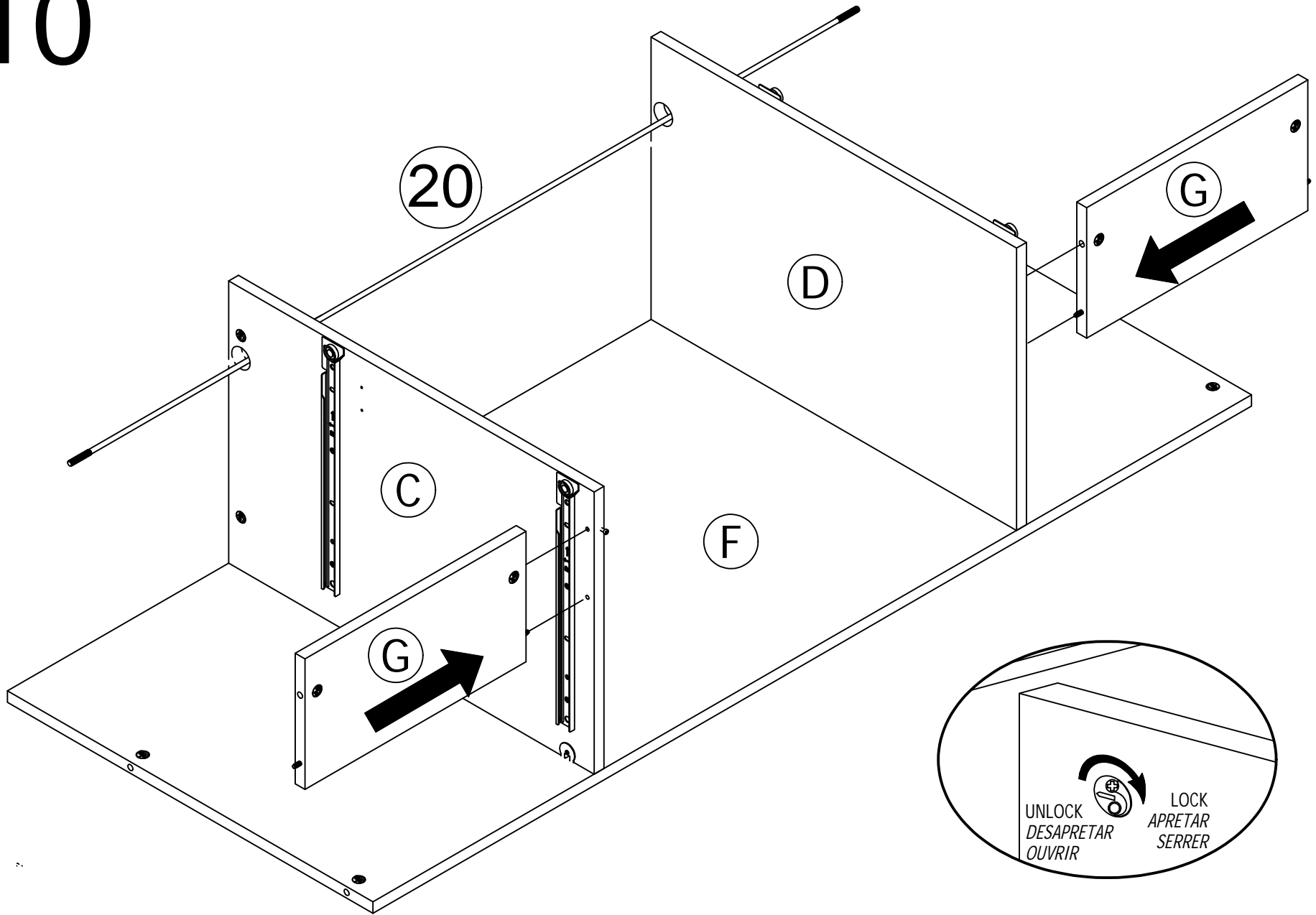


Proper orientation of CAM LOCK
Posición correcta de la cerradura de leva.
Bonne orientation de la SERRURE DE CAME

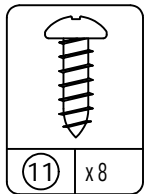
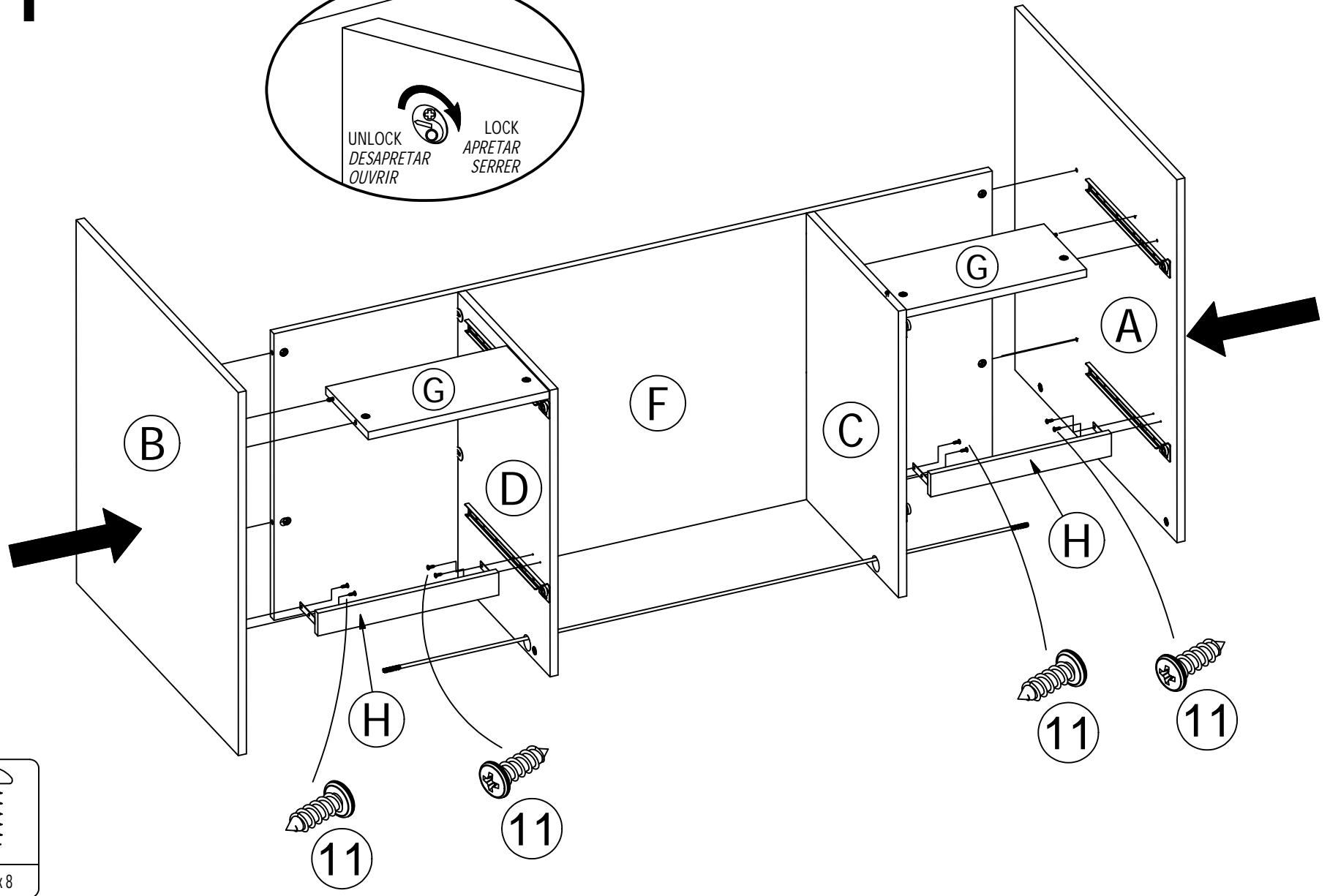
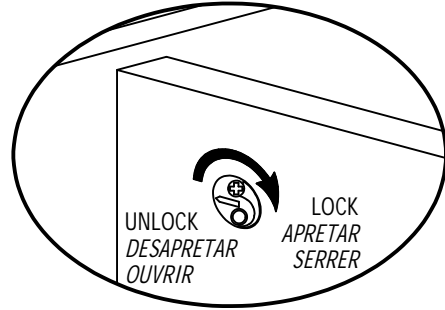
9



10



11



12

- 1 - NOTE: This step will require the assistance of another person to place the assembly onto the DESK TOP (E). Adjust MOLDINGS (J) as necessary.
- 2 - Insert the TENSION ROD (20) into the hole in the TENSION ROD ADJUSTMENT ANCHOR (19b).
- 3 - Insert the BARREL NUT (19d) into the TENSION ROD ANCHOR (19a) and thread the TENSION ROD (20) into the BARREL NUT (19d) until the threads exit the other side.
- 4 - Fit the SQUARE WASHER (19e) onto the TENSION ROD (20) and thread the NUT (19f) onto the TENSION ROD (20) until it is finger tight.

1 - NOTA: Este paso requerirá de la ayuda de otra persona. Ajuste las MOLDURA (j) como sea necesario.

2 - La inserción la VARA de TENSION (20) en el agujero en el TENSION VARA AJUSTE ANCLA (19b).

3 - La inserción la NUEZ BARRIL (19d) en el ANCLA de VARA de TENSION (19a) y enhebra la VARA de TENSION (20) en la NUEZ BARRIL (19d) hasta los hilos termine el otro lado.

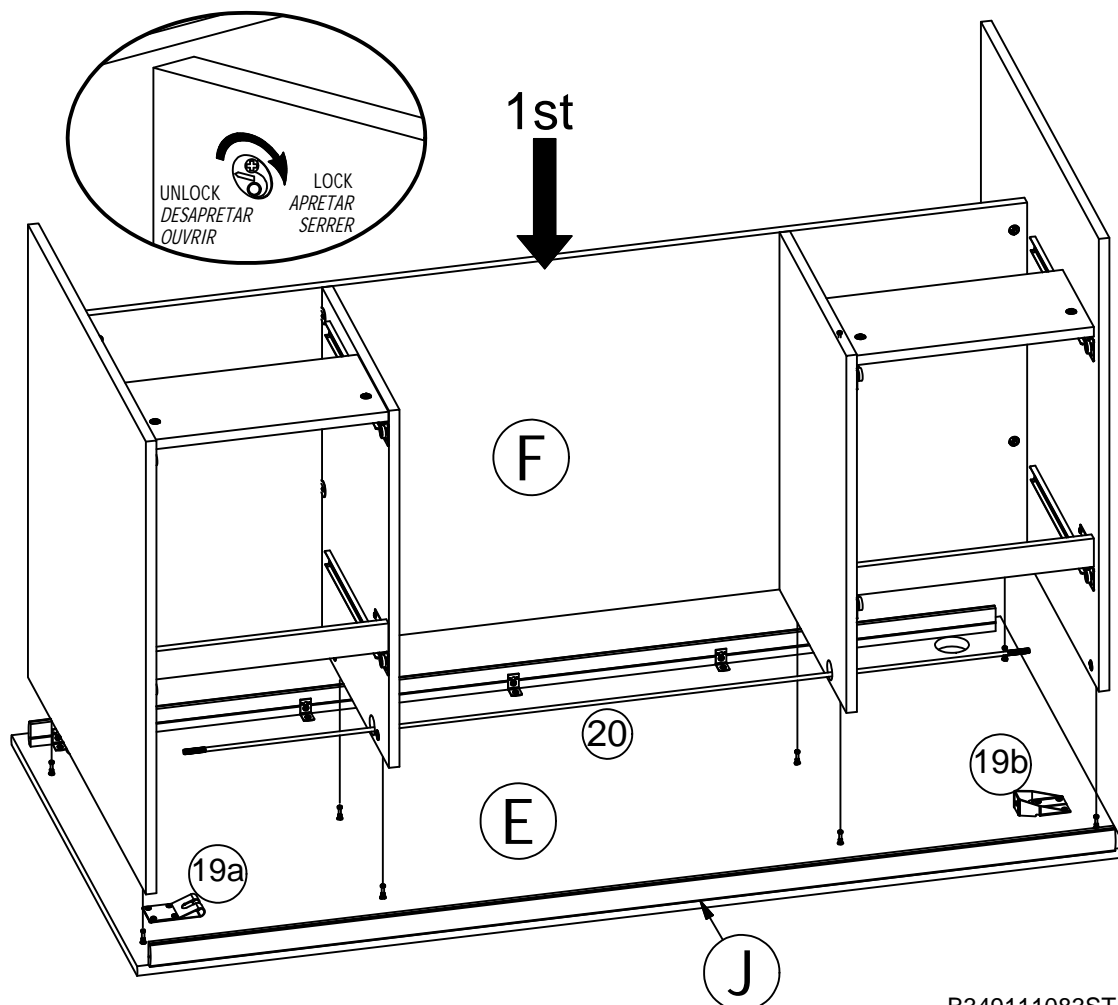
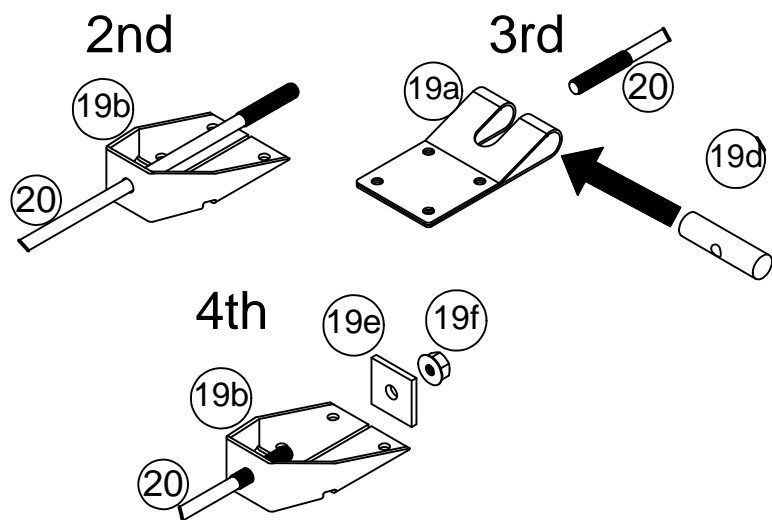
4 - El ataque la LAVANDERA CUADRADA (19e) hacia la VARA de TENSION (20) y enhebra la NUEZ (19f) hacia la VARA de TENSION (20) hasta que sea digital firme.

1 - NOTE: Cette étape nécessite l'aide d'une autre personne pour placer le meuble à l'envers sur LE DESSUS (E). Ajustez les MOULURES (J) si nécessaire.

2 - Insérez la BARRE DE THENSION (20) dans le trou de la TIGE DE RÉGLADE DE LA BARRE DE TENSION 19b).

3 - Insérez L'ÉCCROU CYLINDRIQUE (19d) dans la TIGE D'ANCRAGE DE LA BARRE DE TENSION (19a) et vissez la BARRE DE TENSION (20) dans L'ÉCROU CYLINDRIQUE (19d) jusqu'à ce que les filets sortent de l'autre côté.

4 - Placez la RONDELLE CARRÉE (19e) SUR la BARRE DE TENSION (20) et vissez L'Écrou (19f) sur la BARRE DE TENSION (20) jusqu'à de qu'elle soit serrée à la main.

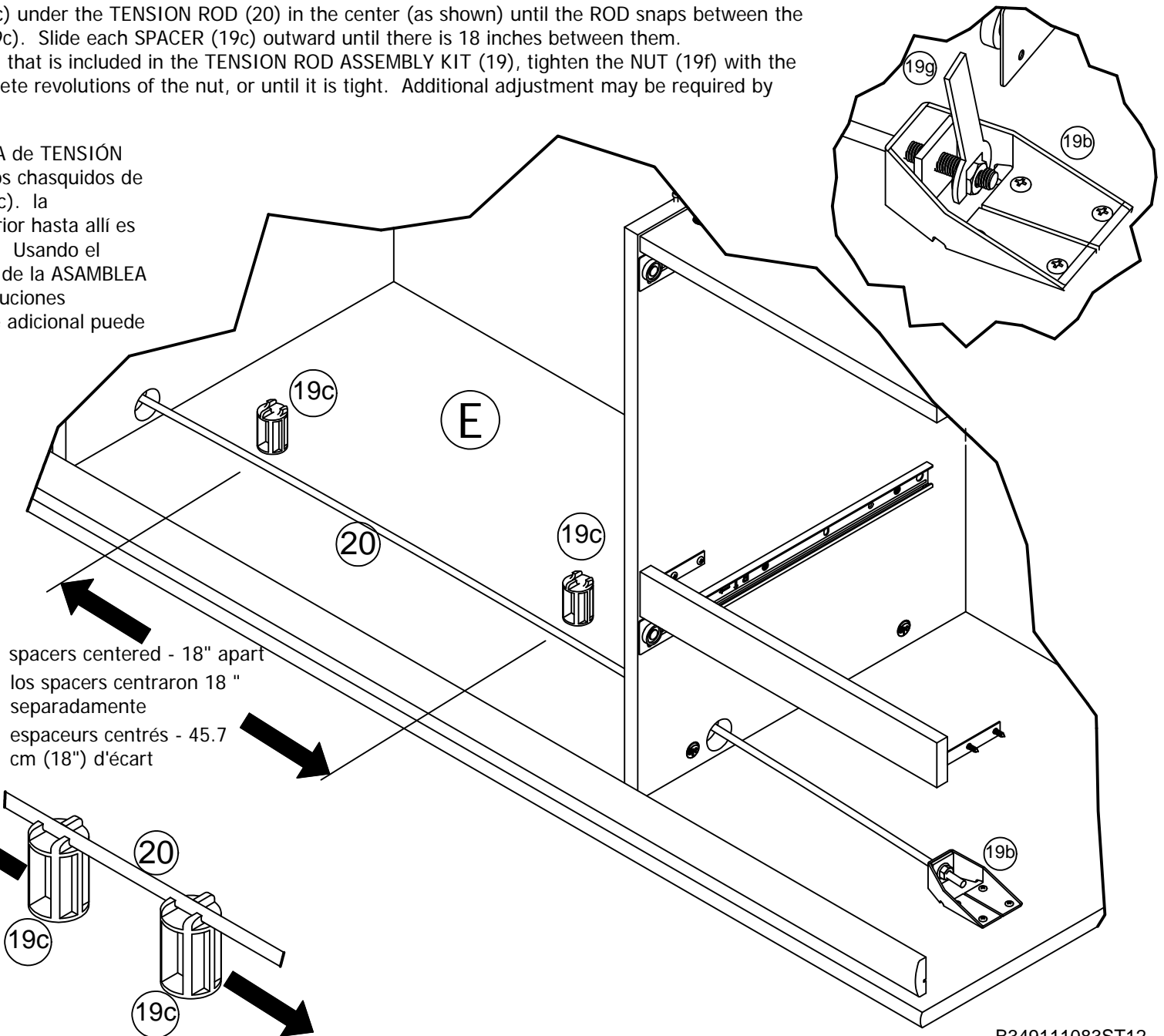


13

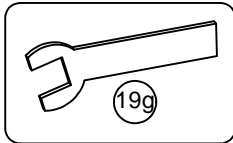
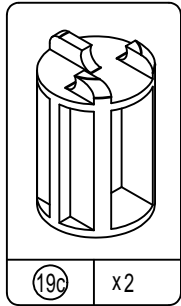
Fit the two SPACERS (19c) under the TENSION ROD (20) in the center (as shown) until the ROD snaps between the teeth of the SPACERS (19c). Slide each SPACER (19c) outward until there is 18 inches between them. Using the WRENCH (19g) that is included in the TENSION ROD ASSEMBLY KIT (19), tighten the NUT (19f) with the wrench one to two complete revolutions of the nut, or until it is tight. Additional adjustment may be required by tightening the NUT (19f).

Encaje los dos SPACERS (19c) bajo la VARA de TENSIÓN (20) en el centro (como mostrado) hasta los chasquidos de la VARA entre los dientes del SPACERS (19c). la Diapositiva cada más ESPACIAL (19c) exterior hasta allí es por lo menos 18 pulgadas entre el spacers. Usando el TIRÓN (19g) eso es incluido en el EQUIPO de la ASAMBLEA (19), apriete la NUEZ (19f) una a dos revoluciones completas o hasta que sea firme. El ajuste adicional puede requerirse apretando la NUEZ (19f).

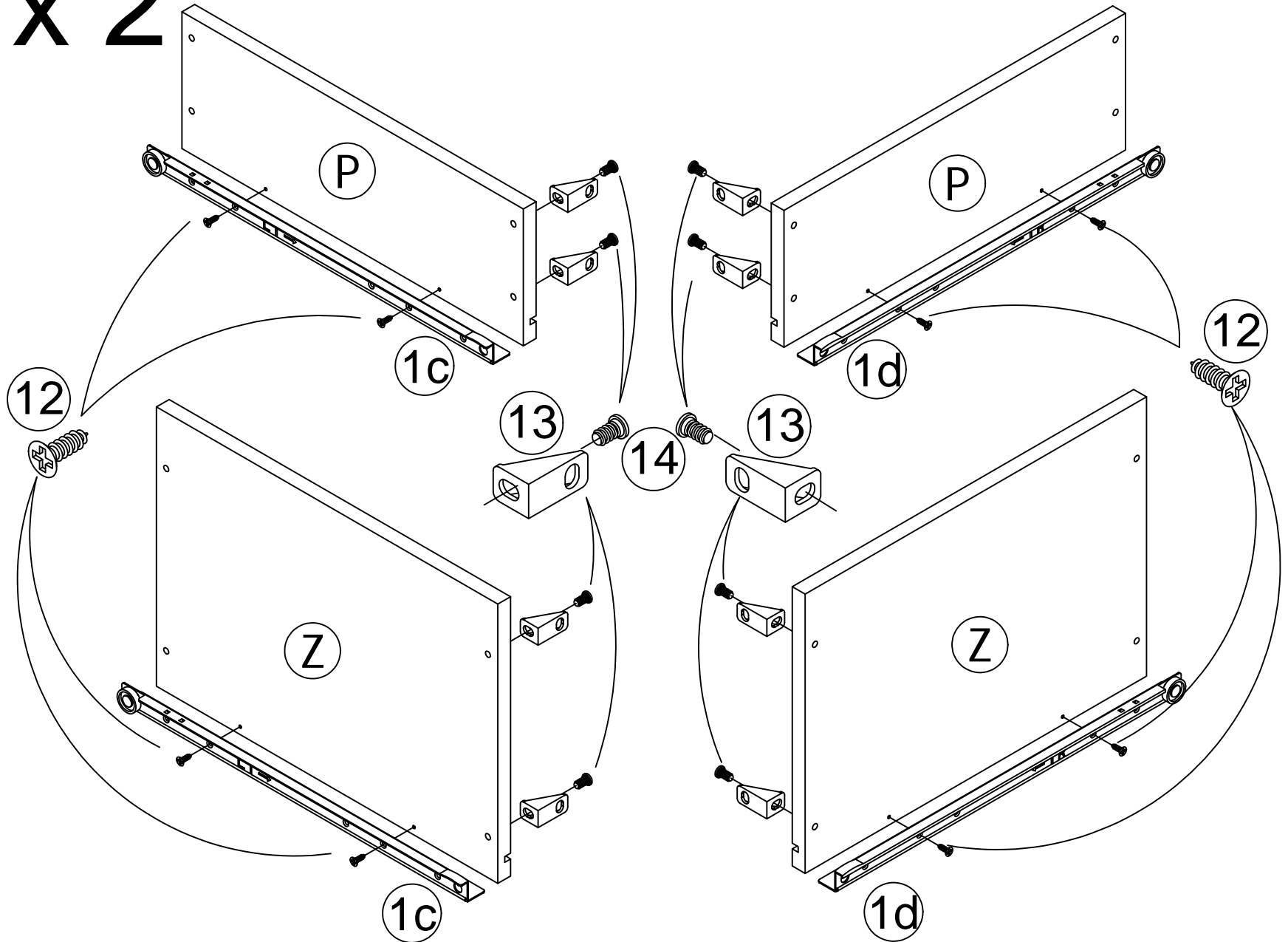
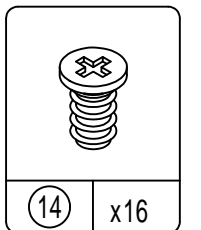
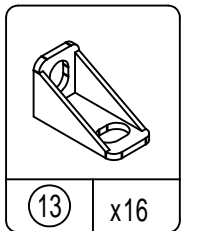
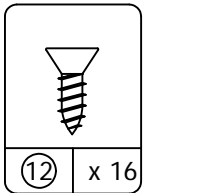
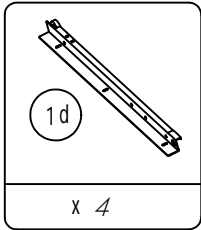
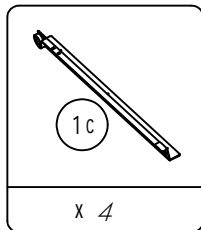
Placez deux ESPACEURS (19c) sous la BARRE DE TENSION (20) au centre (comme montré) jusqu'à ce que la BARRE s'enclenche entre dents des ESPACEURS (19c). Glissez chaque ESPACEUR (19c) vers l'extérieur jusqu'à ce qu'il y ait une distance d'au moins 45.7 cm (18 pouces) entre les entretoises. Avec la CLÉ À OUVERTURE FIXE (19g) incluse dans la TROUSSE D'ASSEMBLAGE (19), serrez L'ÉCROU (19f) de un à deux tours complets ou jusqu'à de qu'elle soit serrée. Un réglage supplémentaire peut être nécessaire en serrant L'ÉCROU (19f).



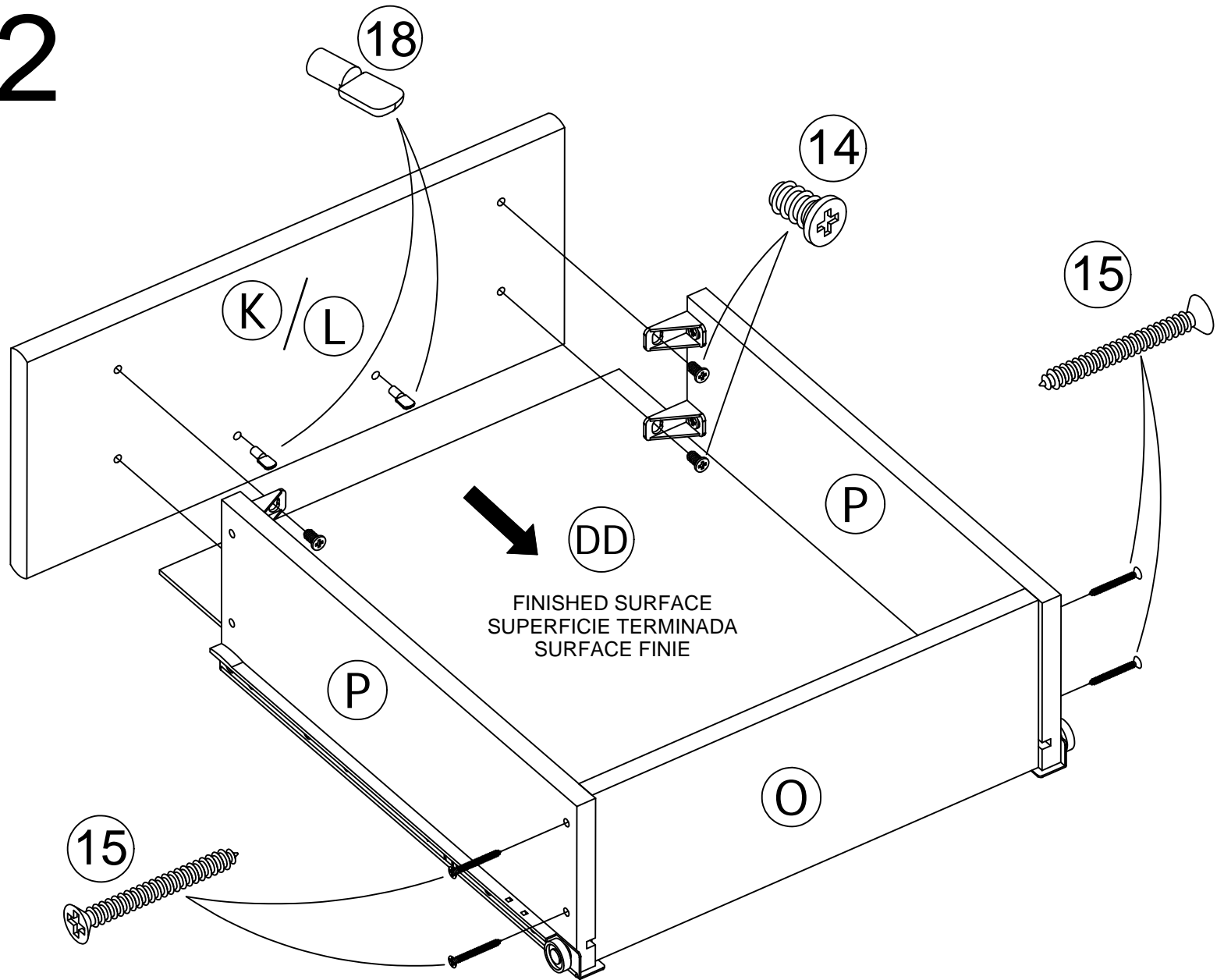
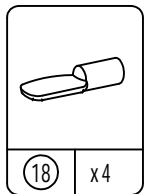
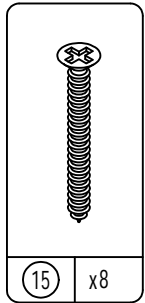
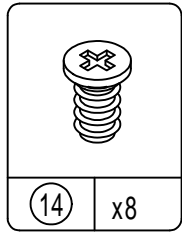
spacers centered - 18" apart
los spacers centraron 18 "
separadamente
espaceurs centrés - 45.7
cm (18") d'écart



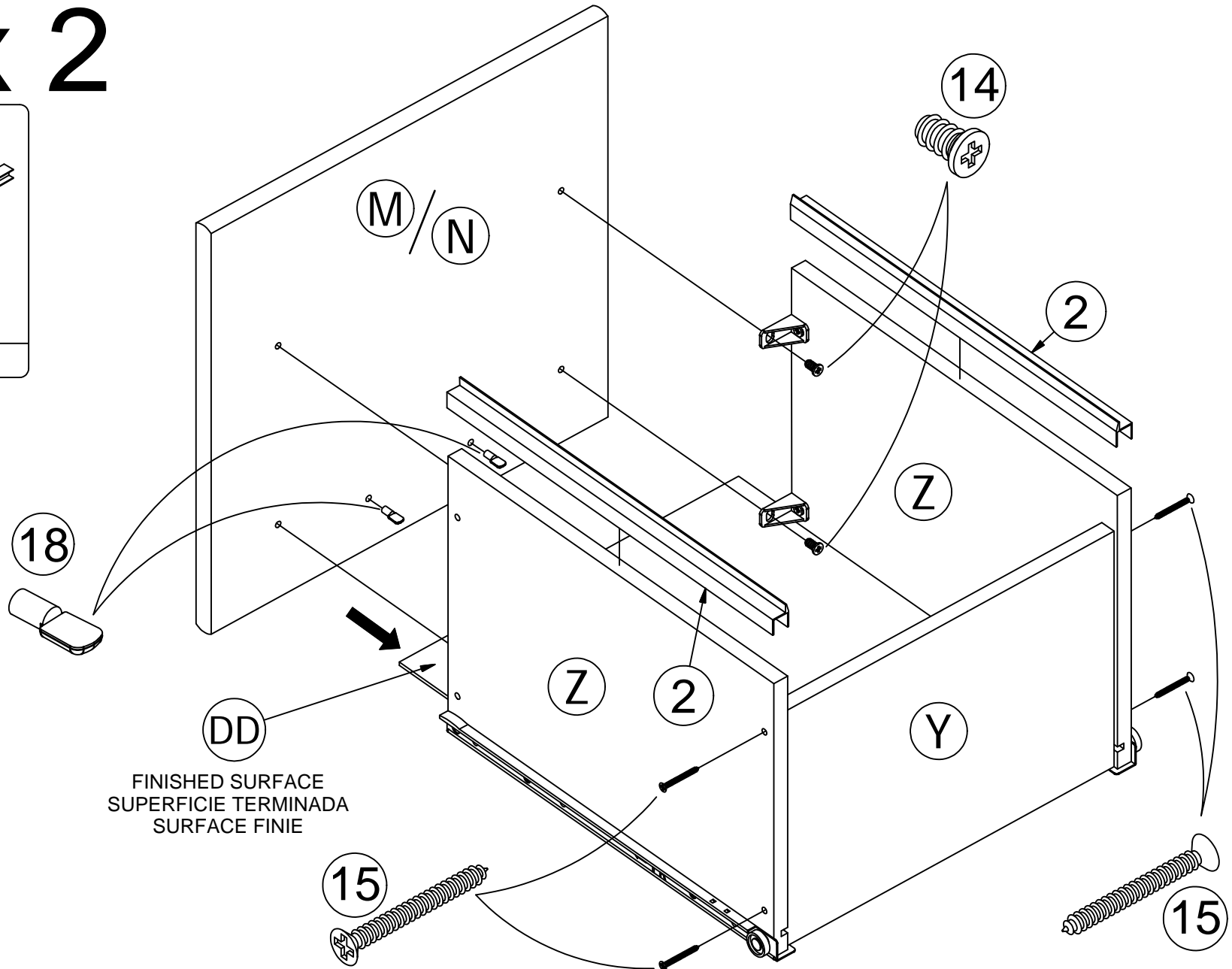
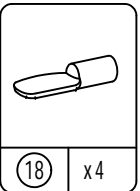
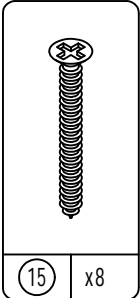
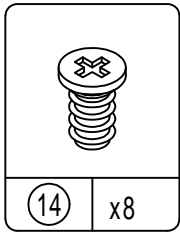
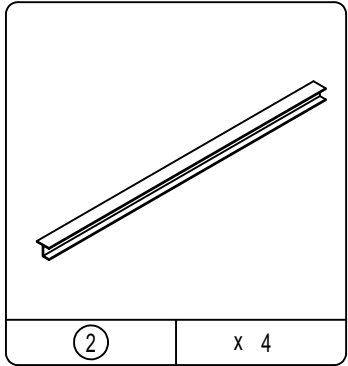
14 x 2



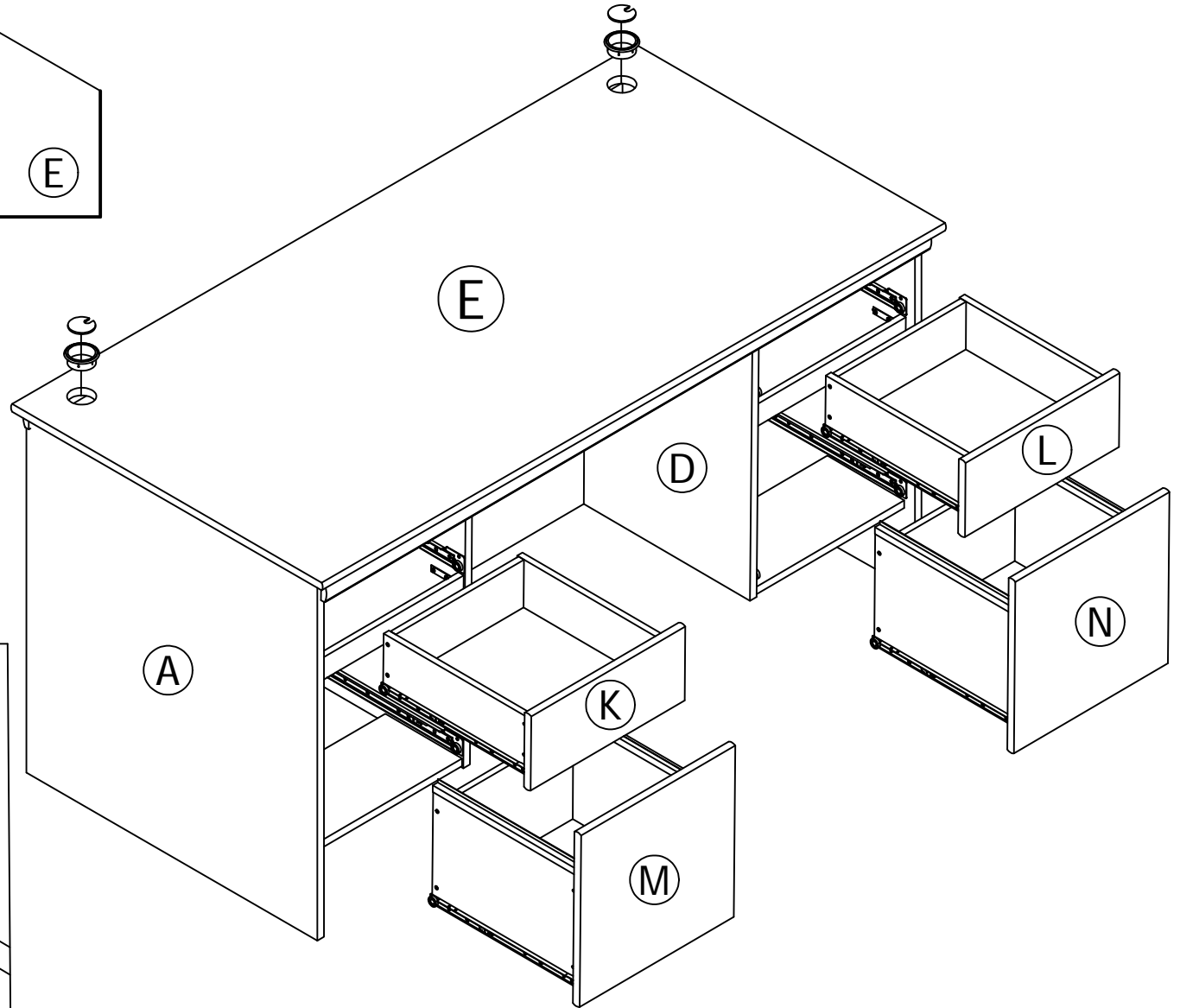
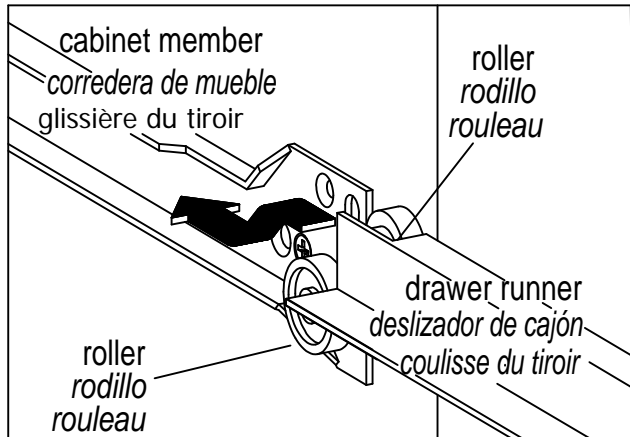
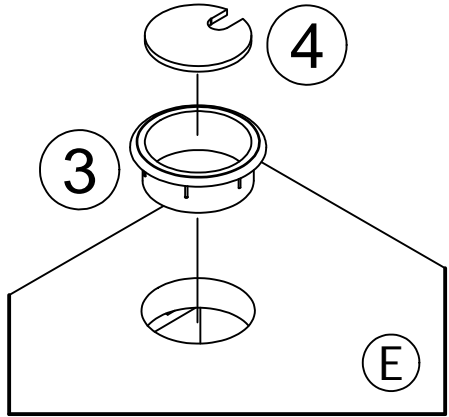
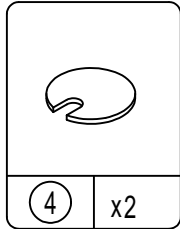
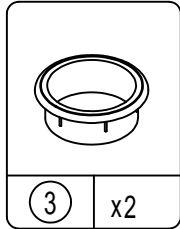
15 x 2



16 x 2



17



18

TENSION ROD ADJUSTING - AJUSTE DE LA BARRA DE LA TENSION - RÉGLAGE DE LA BARRE DE TENSION:

If your desk top begins to sag, do the following.
Remove all the drawers.

Using the wrench, tighten the nut clockwise $\frac{1}{4}$ to $\frac{1}{2}$ turn at a time until the sagging has been eliminated.

DO NOT over tighten the nut. Over tightening could cause too much stress on the screws attaching the rod anchors.

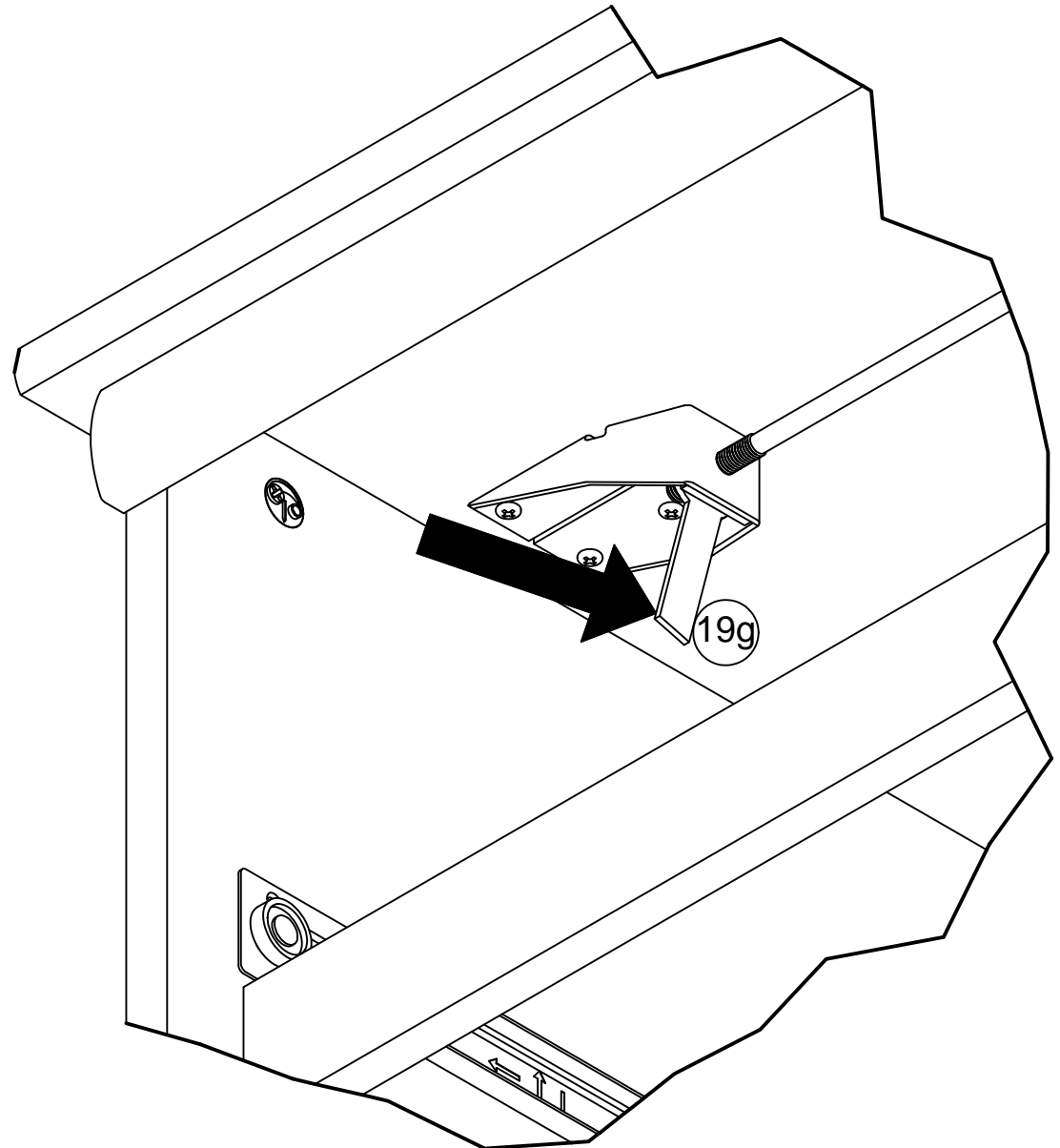
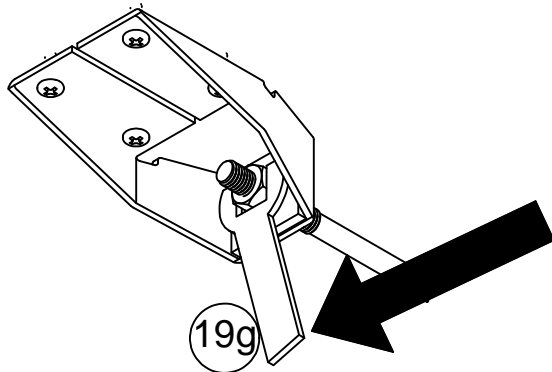
Place the drawers back into the desk.

Si su mesa comienza a ceder, haga lo siguiente.
Quite todos los cajones.

Usando la llave, apriete a la derecha la tuerca $\frac{1}{4}$ a $\frac{1}{2}$ dando la vuelta a la vez hasta que se haya eliminado el desajuste.

No apriete demasiado la tuerca. Apretar mucho podría causar demasiada tensión en los tornillos de la atadura de las anclas de la barra. Coloque los cajones nuevamente dentro del escritorio.

Placez deux ESPACEURS (19c) sous la BARRE DE TENSION (20) au centre (comme montré) jusqu'à ce que la BARRE s'enclenche entre dents des ESPACEURS (19c). Glissez chaque ESPACEUR (19c) vers l'extérieur jusqu'à ce qu'il y ait une distance d'au moins 45.7 cm (18 pouces) entre les entretoises. Avec la CLÉ À OUVERTURE FIXE (19g) incluse dans la TROUSSE D'ASSEMBLAGE (19), serrez L'ÉCROU (19f) de un à deux tours complets ou jusqu'à ce qu'elle soit serrée. Un réglage supplémentaire peut être nécessaire en serrant L'ÉCROU (19f).



MAXIMUM LOADS

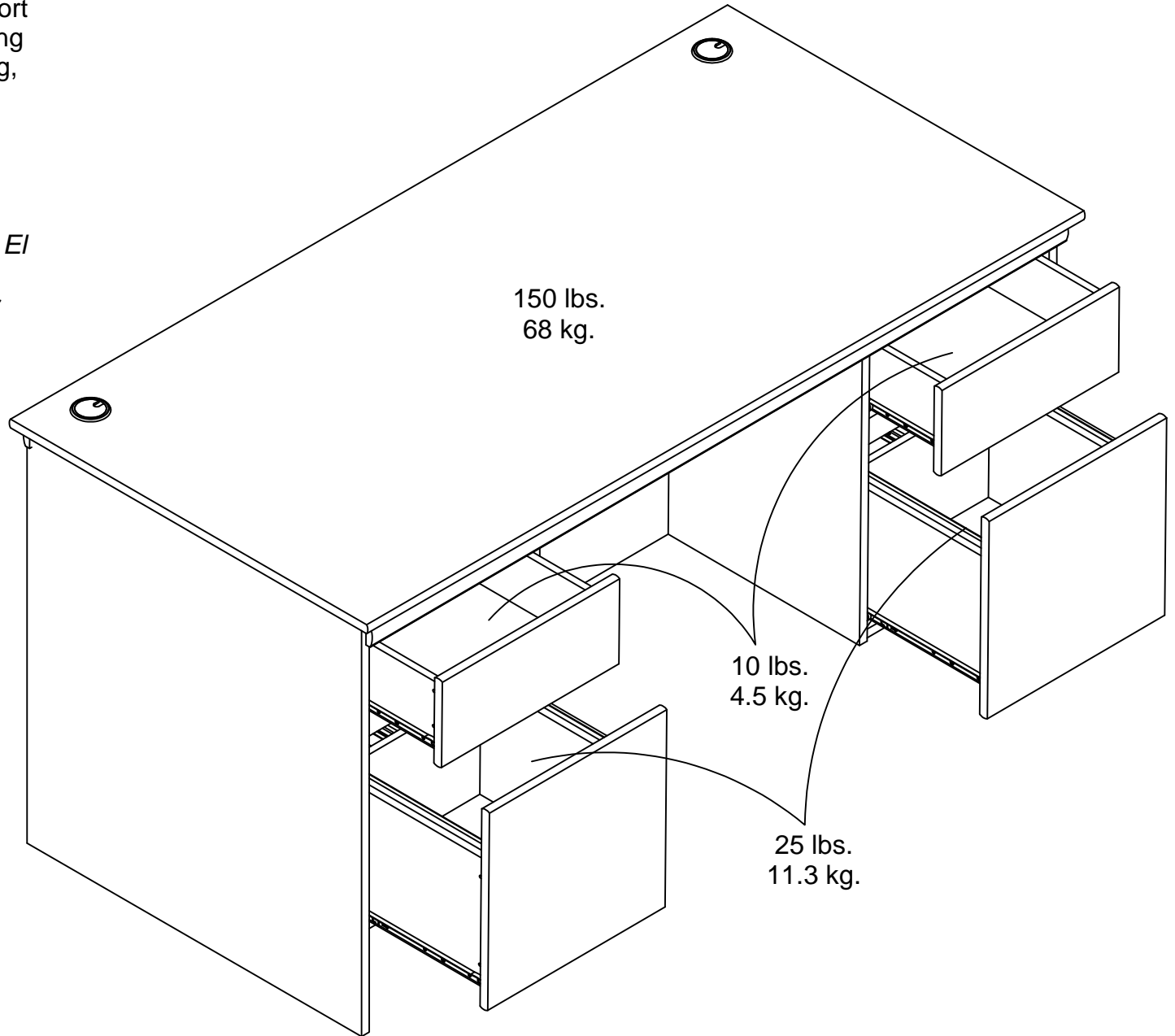
This unit has been designed to support the maximum loads shown. Exceeding these load limits could cause sagging, instability, product collapse, and/or serious injury.

CARGA MAXIMA

Esta unidad ha sido diseñada para soportar la carga máxima anotada. El exceder estos límites puede causar inestabilidad, colapsarse y/o causar serias lesiones.

CHARGES MAXIMALES:

Cette unité a été conçue pour supporter les charges maximales montrées. En excédant ces limites de charge, le meuble peut s'affaisser, causer de l'instabilité, s'effondrer et/ou causer des blessures graves.



Certificate of Conformity

1. This certificate applies to the Ameriwood Industries Inc. product identified by this instruction manual.
 2. This certificate applies to compliance of this product with the CPSC Ban on Lead-Containing Paint (16 CFR 1303).
 3. This product is distributed by: Ameriwood Industries Inc.
410 East First Street South
Wright City, MO 63390
636-745-3351
 4. Site of Manufacture:
 - Tiffin OH
 5. See front page of instruction manual for date of manufacture.
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