WARNING:

This Unit employs Components that tend to produce arcs or sparks – To prevent fire or explosion, do not install in compartments containing batteries or flammable materials - SHOCK HAZARD, DO NOT OPEN.

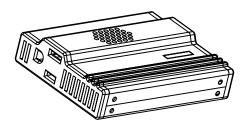
CAUTION:

OUTPUT NON-SINUSOIDAL REFER TO MANUAL - Provided with integral protection against overloads. To Prevent fire, do not cover or obstruct ventilation openings. Do not mount in Zero-Clearance compartment. Overheating may result. For continued protection against risk of fire, replace only with the same type and fuse rating: 8A

Notice:

The output of this device is not sinusoidal. It has a total harmonic distortion of 30% percent and maximum single harmonic of 8 percent

POWER BRIGHT



Toll Free 1 866 295 6775

www.PowerBright.com

Printed in China

XR175 Owner's Guide



Conforms to UL Std. 458, Certified to CSA Std. C22.2 No. 107.1

1 Introduction

Thank you for purchasing the PowerBright® XR175. Connected to the 12 volt outlet in your vehicle, the XR175 efficiently and reliably powers a wide variety of loads through both the AC outlet and USB port. Read this guide before connecting or using the XR175 and save it for future reference.

We hope you enjoy using your XR175 and if you require any assistance, please contact our help desk: www.PowerBright.com or toll free: 1.866.295.6775

2 Important Safety Information

Misusing or incorrectly connecting the XR175 may damage the equipment or create hazardous conditions for users. Read the following safety instructions and pay special attention to all Caution and Warning statements in the guide. Warnings identify conditions that may result in

Warnings identify conditions that may result in personal injury or loss of life.

Cautions identify conditions or practices that may damage the unit or other equipment.



WAKNING
Keep children away from the XR175. The inverter generates the same potentially lethal AC power as a normal household wall outlet.



Warnings and Cautions The XR175 housing may become

uncomfortably warm, reaching 140° F (60° C) under extended high power operation. During operation, keep it away from materials that may be affected by high temperatures.

Do not use the XR175 in the presence of flammable fumes or gases, such as in the bilge of a gasoline powered boat, or near propane tanks. Do not use the XR175 in an enclosure containing automotive-type lead-acid batteries. These batteries, unlike sealed batteries, vent explosive hydrogen gas, which can be ignited by sparks from electrical connections.



WARNING: Shock hazard

Use caution when inserting an AC plug into the three-prong AC outlet. The prongs of an AC plug can become bent from misuse. If an AC plug is improperly inserted into the AC outlet, a bent prong can slip outside the inverter and become a shock hazard

Grip the inverter carefully when inserting or removing an AC plug. Keep your fingers clear of the AC outlet. Ensure that your fingers do not contact the prongs of an AC plug when the plug is partially inside the inverter.



CAUTION: Risk of Fire.

Do not replace any vehicle fuse with a rating higher than recommended by the Vehicle Manufacturer. Ensure that the electrical system in your vehicle can supply this product without causing the vehicle fusing to open.

This can be determined by making sure the fuse in the vehicle which protects the outlet is rated higher than 8 amperes. Information on the vehicle fuse rating is typically found in the vehicle operator's manual. If a vehicle fuse opens repeatedly, do not keep on replacing it. The cause of the overload must be found. On no account should fuses be patched up with tin foil or wire as this may cause serious damage elsewhere in the electrical circuit or cause fire.



CAUTION: Output non-sinusoidal

Some chargers for small nickel-cadmium batteries can be damaged if connected to the XR175. Do not use the inverter with the following appliances:

- Small battery-operated appliances like rechargeable flashlights, some rechargeable shavers, and night lights that are plugged directly into an AC receptacle to recharge.
- Battery chargers used in hand power tools.
 These chargers display a warning label stating that dangerous voltages are present at the charger battery terminals.



CAUTION

Do not connect live AC power to the XR175's AC outlets. This will damage the inverter, and the damage is not covered by warranty. Do not connect any AC load that has its neutral conductor connected to ground to the XR175

Additional Safety Guidelines

- Do not insert foreign objects in the XR175 outlets or other openings.
- Never connect the inverter to power utility AC distribution wiring.
- Do not use the XR175 in temperatures over 100° F (40° C).
- Do not expose the XR175 to water, rain, snow, or spray.

Failure to follow these safety guidelines may cause personal injury and/or damage to the XR175 It may also void your product warranty.

3 Safety Features

These advanced safety features are built into the XR175

- Overload protection with automatic shutdown
- Low battery voltage shutdown
- High-input voltage protection with automatic shutdown
- Overheat protection with automatic shutdown
- Output short circuit protection.

4 Inverter Features

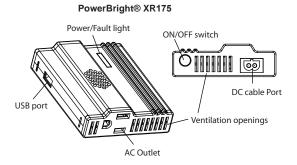


Figure 1 Features and Accessories

5 Using the Inverter

Through its AC outlet, the XR175 is capable of powering most 120V AC products that use 175W or less. The XR175 can also power or charge most consumer electronics that have USB power ports.

The XR175 's AC output waveform, called "modified sine wave" is designed to function similarly to the sine wave shape of utility power. Most devices are not affected by a "modified sine wave", you may need to consult with the manufacture of the device you wish to run prior to connection with inverter.



CAUTION: Reverse polarity damage

When plugging in the DC cable, ensure that the plug aligns with the DC cable port. Failure to do so will result in reverse polarity and a blown fuse.

- Plug a DC cable into a DC cable port on the XR175 and connect to a 12V battery. Observe correct polarity. See figure 2.
- Plug the device you want to operate into the XR175
- 3. When the inverter is not in use, unplug it from the 12V outlet to prevent slight discharge of the battery.

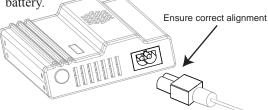


Figure 2 Connecting the Inverter and DC Cable

6 Inverter Operation

- When properly connected to a 12V outlet, and when the ON/OFF switch is in the ON position, the light will glow blue, indicating the inverter is ready.
- Plug the product(s) you want to operate into the AC outlet or USB port and switch them on (if necessary).

Operating Guidelines

• As the battery is used, its voltage begins to fall. When the XR175 senses that the voltage at its DC input has dropped to 10.5V, the inverter automatically shuts down and the light glows RED, indicating a fault. This prevents the battery from being damaged. Turn off any devices that the XR175 is powering.

Important: Vehicle batteries are designed to provide brief periods of very high current needed for engine starting. They are not intended for constant deep discharge. Regularly operating the XR175 from a vehicle battery until low-voltage shutdown occurs will shorten the life of the battery.

- If an AC product rated higher than 175W is plugged into the XR175, the inverter will shut down. The RED FAULT light comes on.
- If the XR175 exceeds a safe operating temperature, due to insufficient ventilation or a high-temperature environment, it automatically shuts down. The RED FAULT light comes on.
- Should a defective battery charging system cause the battery voltage to rise to dangerously high levels, the XR175 automatically shuts down. The RED FAULT light comes on.

$\dot{\mathbb{N}}$

CAUTION

Although the XR175 incorporates protection against over-voltage, it may still be damaged if the inputvoltage exceeds 16V

 In the event of an overload, low battery voltage or overheating, the XR175 automatically shuts down.

Battery Operating Time

Operating time will vary depending on the charge level of the battery, its capacity and the power level drawn by the particular AC load, USB load, or combination of both. With a typical vehicle battery and a 80W load, an operating time of 4 to 5 hours or more can be expected.

When using a vehicle battery as a power source, it is strongly recommended to start the vehicle every hour or two to recharge the battery before its capacity drops too low. The XR175 can operate while the engine is running, but the normal voltage drop that occurs during starting of the engine may trigger the inverter's low voltage shutdown feature.

Interference with Electronic Equipment

Generally, most AC products operate with the XR175 just as they would with household AC power. Below is information concerning two possible exceptions.

Buzzing sound in audio systems and radios

Some inexpensive stereo systems and AM-FM radios have inadequate internal power supply filtering and will "buzz" slightly when powered by the XR175. Generally, the only solution is an audio product with a higher quality filter.

Television interference

The XR175 is shielded to minimize its interference with TV signals. However, with weak TV signals interference may be visible in the form of lines scrolling across the screen. The following should minimize or eliminate the problem:

- Increase the distance between the XR1 75 and the TV, antenna and cables.
- Adjust the orientation of the XR1 75, television, antenna and cables.
- Maximize TV signal strength by using a better antenna and use shielded antenna cable where possible.

7 Troubleshooting

PROBLEM: AC product will not operate; no inverter lights are ON.

Possible cause	Solution
Battery is defective.	Check battery and replace if required.
Loose connections.	Check connections.

PROBLEM: Measured inverter output is too low.

Possible cause	Solution
Standard "average- reading" AC voltmeter used to measure output voltage, resulting in an apparent reading 5 to 15 V too low.	Inverter's "modified sine wave" output requires "true RMS" voltmeter for accurate measurements.

Possible cause	Solution
Battery voltage is too low.	Recharge battery.

PROBLEM: AC product will not operate, RED FAULT light ON.

Possible cause	Solution
AC product(s) connected are rated at more than the inverter's continuous power rating; overload shutdown has occurred.	Use a product with a power rating less than the inverter's continuous power rating.
AC product is rated less than the inverter's continuous power rating; high starting surge has caused overload shutdown.	Product exceeds inverter's surge capability. Use a product with starting surge power within the inverter's capability.
Battery is discharged.	Recharge battery.
The inverter has over heated due to poor ventilation and has shut down.	Unplug inverter from DC socket and allow to cool for 15 minutes. Remove objects covering unit. Move the inverter to a cooler place. Reduce load if continuous operation is required. Restart.

13

8 Specifications

Specifications are subject to change without notice.

AC Power Output

AC output voltage (nominal)	120VAC/60Hz 175W
Continuous AC output power	175W
Peak AC output power	350W
AC output frequency	60 ± 1Hz
AC output waveform	Modified sine wave

USB Power Output

DC output voltage	5V DC
DC output current (max.)	0.5 A DC

DC Power Specifications

DC input voltage range	13.8V DC, 17.5A Max
Battery drain with no AC load (at 12 V input)	0.33A
Efficiency (maximum)	80%
Low battery shutdown point (nominal)	10.5V
High battery shutdown point (nominal)	15.5V

Physical Specifications

Dimensions $(L \times W \times H)$	4 x 2.8 x 0.9 (inches)
Weig ht	0.5 lb. (227 g)

9 Warranty and Return

Warranty

What does this warranty cover? This Limited Warranty is provided by PowerBright ("PowerBright") and covers defects in workmanship and materials in your XR175. This warranty period lasts for 24 months from the date of purchase at the point of sale to you, the original end user customer. You require proof of purchase to make warranty claims.

What will PowerBright do? PowerBright will, at its option, repair or replace the defective product free of charge, provided that you notify PowerBright of the product defect within the Warranty Period, and provided that PowerBright through inspection establishes the existence of such a defect and that it is covered by this Limited Warranty.

PowerBright will, at its option, use new and/or reconditioned parts in performing warranty repair and building replacement products. PowerBright reserves the right to use parts or products of original or improved design in the repair or replacement. If PowerBright repairs or replaces a product, its warranty continues for the remaining portion of the original Warranty Period or 90 days from the date of the return

shipment to the customer, whichever is greater. All replaced products and all parts removed from repaired products become the property of PowerBright.

PowerBright covers both parts and labor necessary to repair the product, and return shipment to the customer via a PowerBright selected non-expedited surface freight within the contiguous United States and Canada. Alaska and Hawaii are excluded. Contact PowerBright Customer Service for details on freight policy for return shipments outside of the contiguous United States and Canada.

How do you get service?

If your product requires troubleshooting or warranty service, contact your dealer.

If you are unable to contact your dealer, or the dealer is unable to provide service, contact PowerBright directly at:

Toll Free: 1 866 295 6775

Website: www.PowerBright.com

Direct returns may be performed according to the PowerBright Return Material Authorization Policy described in your product manual. For some products, PowerBright maintains a network of regional Authorized Service Centers. Call PowerBright or check our website to see if your product can be repaired at one of these facilities.

What does this warranty not cover? This Limited Warranty does not cover normal wear and tear of the product or costs related to the removal, installation, or troubleshooting of the customer's electrical systems. This warranty does not apply to, and PowerBright will not be responsible for, any defect in or damage to:

- a) the product if it has been misused, neglected, improperly installed, physically damaged or altered, either internally or externally, or damaged from improper use or use in an unsuitable environment;
- the product if it has been subjected to fire, water, generalized corrosion, biological infestations, or input voltage that creates operating conditions beyond the maximum or minimum limits listed in the PowerBright product specifications including high input voltage from generators and lightning strikes;
- the product if repairs have been done to it other than by PowerBright or its authorized service centers (hereafter "ASCs");
- d) the product if it is used as a component part of a product expressly warranted by another manufacturer;
- e) the product if its original identification (trade-mark, serial number) markings have been defaced, altered, or removed.

Exclusions

If this product is a consumer product, federal law does not allow an exclusion of implied warranties. To the extent you are entitled to implied warranties under federal law, to the extent permitted by applicable law they are limited to the duration of this Limited Warranty. Some states and provinces do not allow limitations or exclusions on implied warranties or on the duration of an implied warranty or on the limitation or exclusion of incidental or consequential damages, so the above limitation(s) or exclusion(s) may not apply to you. This Limited Warranty gives you specific legal rights. You may have other rights which may vary from state to state or province to province.

Warning: Limitations On Use

Please refer to your product manual for limitations on uses of the product.

SPECIFICALLY, PLEASE NOTE THAT THE XR175
SHOULD NOT BE USED IN CONNECTION WITH LIFE SUPPORT
SYSTEMS OR OTHER MEDICAL EQUIPMENT OR DEVICES.
WITHOUT LIMITING THE GENERALITY OF THE FOREGOING,
POWERBRIGHT MAKES NO REPRESENTATIONS OR WARRANTIES
REGARDING THE USE OF THE POWERBRIGHT XR175 IN
CONNECTION WITH LIFE SUPPORT SYSTEMS OR OTHER MEDICAL
EQUIPMENT OR DEVICES.

Return Material Authorization Policy

Before returning a product directly to PowerBright you must obtain a Return Material Authorization (RMA) number and the correct factory "Ship To" address. Products must also be shipped prepaid. Product shipments will be refused and returned at your expense if they are unauthorized, returned without an RMA number clearly marked on the outside of the shipping box, if they are shipped collect, or if they are shipped to the wrong location.

When you contact PowerBright to obtain service, please have your instruction manual ready for reference and be prepared to supply:

- The serial number of your product
- Information about the installation and use of the unit
- Information about the failure and/or reason for the return
- A copy of your dated proof of purchase

Return Procedure

- Package the unit safely, preferably using the original box and packing materials. Please ensure that your product is shipped fully insured in the original packaging or equivalent. This warranty will not apply where the product is damaged due to improper packaging.
- 2. Include the following:
 - The RMA number supplied by PowerBright Technology, Inc. clearly marked on the outside of the box.
 - A return address where the unit can be shipped.
 Post Office Boxes are not acceptable.
 - A contact telephone number where you can be reached during work hours.
 - A brief description of the problem.
- Ship the unit prepaid to the address provided by your PowerBright customer service representative.

If you are returning a product from outside of the USA or Canada In addition to the above, you MUST include return freight funds and are fully responsible for all documents, duties, tariffs, and deposits.